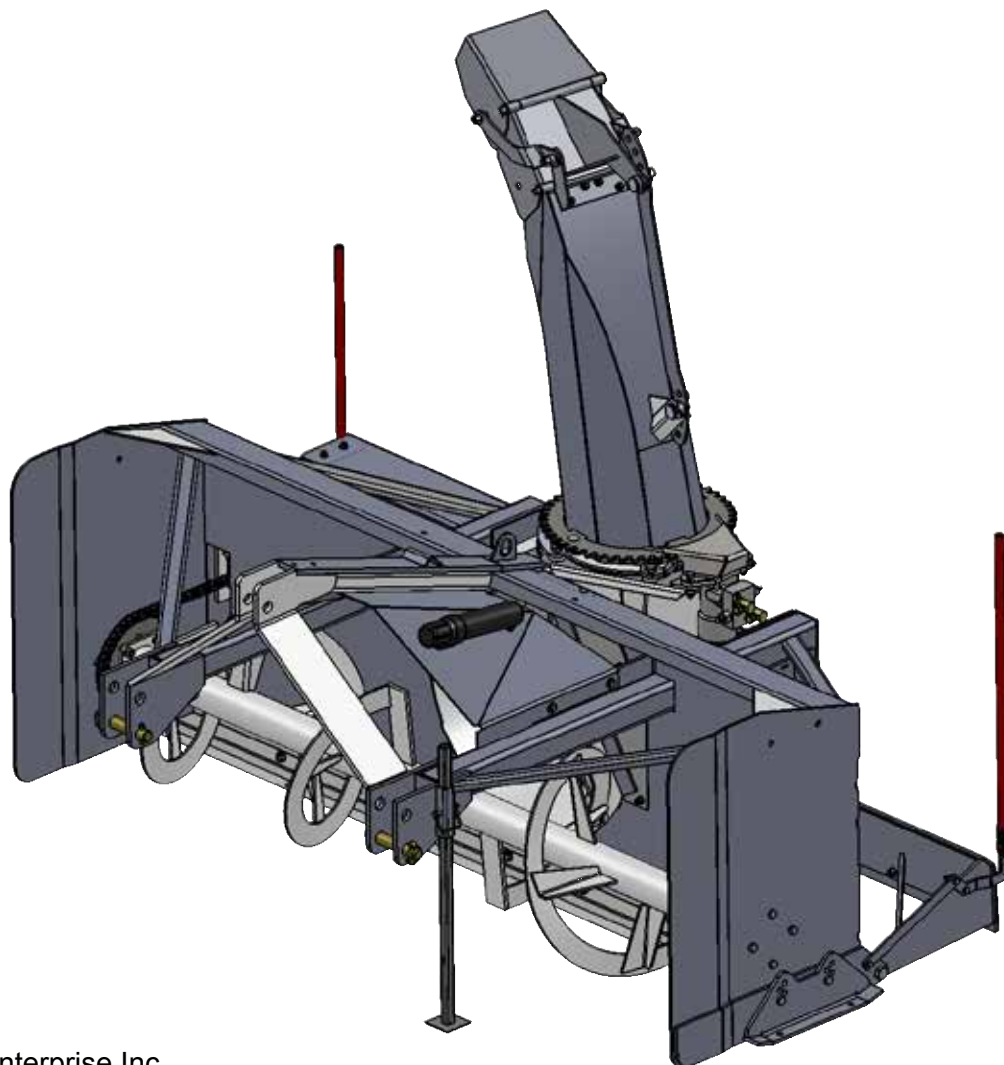




## Pull Type Meteor Snowblower Operator's / Parts Manual



MK Martin Enterprise Inc.  
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REV:18-1

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# Warranty

Effective on products retailed on or after November 1, 2017

## **Two Year Limited Consumer Warranty**

## **Five Year Limited Consumer Warranty on Gearboxes**

## **90 Day Limited Commercial Warranty including Gearboxes**

**Commercial includes rental and industrial applications.**

**Warranty begins at the time of customer delivery and is activated upon warranty registration receipt at MK Martin Enterprise Inc.**

**Warranty coverage is null and void unless the Warranty Registration form has been completed in full and is on file at MK Martin Enterprise Inc.**

**Keep your registration copy in a safe place, it is required as proof of warranty activation.**

This new and unused product is warranted by MK Martin Enterprise Inc. to be free from defects in material and workmanship under normal use and regular service as described in the owner's manual, for a consumer period of 2 years and 5 years for gearboxes, from the date of delivery, and commercial period of 90 days, including gearboxes, from the date of delivery. Warranty is limited to the replacement of parts and / or repair of the product.

If issues develop within the warranty period with the product, contact the local dealer from which you purchased the unit. Only MK Martin authorized dealers may make repairs to the product or affect the replacement of defective parts, unless otherwise approved by MK Martin. Repairs / replacement will be done at no charge within a reasonable time after the receipt of the product.

### **This warranty does not cover the following items:**

1. Normal replacement of service items.
2. Normal maintenance or adjustments.
3. Machines or parts lost or damaged during shipment,
4. Accessory items / parts not supplied by MK Martin
5. Damages resulting from:
  - misuse, negligence, accident, theft or fire
  - use of improper or insufficient fuel, fluids or lubricants
  - use of after market parts or accessories, unless approved by MK Martin
  - modifications, alteration, tampering or improper repair
  - any device or accessories installed by other than an authorized dealer.
6. Tires are covered by the manufacturer of the tire and the warranty period specified by that manufacturer. **Please contact the tire manufacturer for warranty on these items.**

MK Martin Enterprise Inc. shall not, in any event, be liable for any losses, damages or costs; to include profits, travel, transportation, pick up, delivery, towing cost, tow vehicle, loss of use, whether special, incidental, consequential or otherwise, in any way. Unit or parts are returned at the customer's expense.

Include a copy of your completed Warranty Registration form with any claim as proof of warranty activation.

There are no warranties, expressed or implied, other than those specified herein. No agent, employee or other person has any authority to vary any of the foregoing provisions.

Warranty coverage is null and void unless the Warranty Registration form has been completed in full and is on file at MK Martin Enterprise Inc. Warranty begins at the time of customer delivery and is activated upon Warranty Registration receipt at MK Martin Enterprise Inc.

**M K Martin Enterprise Inc**

**3950 Steffler Rd**

**Elmira ON CA N3B 2Z3**

*Purchaser's warranty protection is valid only when this completed form or a copy of this form is on file at M K Martin Enterprise Inc. By filling out this form the purchaser has acknowledged delivery of equipment and owner's / operator's manual and has accepted the condition of the equipment.*

**Date of delivery to purchaser -----**

**Type of Equipment -----**

**Model # ----- Serial # -----**

**Retailer's Signature Indicates**

- *Equipment was properly assembled as directed by manufacturer*
- *Equipment was tested for functionality and operates properly*
- *Purchaser was instructed in safe and proper operating procedures*
- *Warranty was explained to purchaser*
- *Purchaser was given the operators manual*

***Retailer***

**Signature -----**

**Company -----**

**Address -----**

**Purchaser's signature indicates**

- *Acceptance of equipment fully assembled*
- *Received operator's manual*
- *Clearly understands conditions of warranty*
- *Received instructions of safe and proper operation of equipment*

***Purchaser***

**Signature -----**

**Company -----**

**Mailing address -----**

**City ----- Prov/State ----- Postal Code/Zip -----**

**Available phone number -----**

**Warranty is valid only when it has been received by manufacturer at address above**

## Warranty Registration

**Please Cut and Return to M K Martin Enterprise Inc**

**Fold And Tape here**

*Do not tape all edges or use staples*

*Fold Here*

**Postage  
Stamp**

**M K Martin Enterprise Inc  
3950 Steffler Rd  
Elmira ON CA N3B 2Z3**

## Safety

**Take Note!** This safety symbol is found throughout this manual to call your attention to instructions involving yourself and others working around the machine.

- **Failure to follow these instructions can result in injury or death**



This symbol means

**-- Attention!**  
**-- Become Alert!**  
**-- Your Safety is involved!**

Signal words are used in this manual.

**Caution:** Indicates a potentially hazardous situation that may result in injury.

**Warning:** Indicates a hazardous situation that could result in serious injury or death.

**Danger:** Indicates a hazardous situation that needs to be avoided. It is you the operator that needs to be aware of these dangers.

If you have any questions not answered in this manual please contact your dealer or

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[www.mkmartin.ca](http://www.mkmartin.ca)



**Safety -- It's in your interest.**



### **Safety Guidelines**

Safety of operation is one of our main concerns, however it is up to the operator to practice caution.

To avoid personal injury, study the following precautions and insist that those working with you follow them.

The Meteor Snowblower has only 2 shields, one shield is the PTO drive shield and the other is a shield for the power hood turner if used. **Do not use the blower with the auger drive cover removed as this is part of the blower frame.**

Replace any decals that may be missing or not readable. Location of decals are indicated elsewhere in this manual.

Do not use this machine while under the influence of drugs or alcohol.

Review the safety instructions with all users annually.

This equipment should not be operated by those unfamiliar with the operation of the Meteor Blower. **Do not allow persons to operate this machine until they have read this manual and/or were instructed by a qualified person,**

Do not use this machine to push snow as this can result in the auger being broken or bent.



Please be careful with the extra weight on the back to the tractor. It may be necessary to add weights on the front of the tractor to keep it balanced properly.



When changing shearbolts or removing ice or snow from the machine **Please stop the engine and remove the key from the tractor!** This will reduce the possibility of the blower being started and causing personal injury.



## Hydraulic Leak Test



**Warning!** Do not check for high pressure leaks with your hands or fingers. Use a piece of cardboard or a thin piece of wood to detect the leak.

A high pressure stream of fluid from a pin hole can penetrate the skin and inject hydraulic fluid into your blood veins.

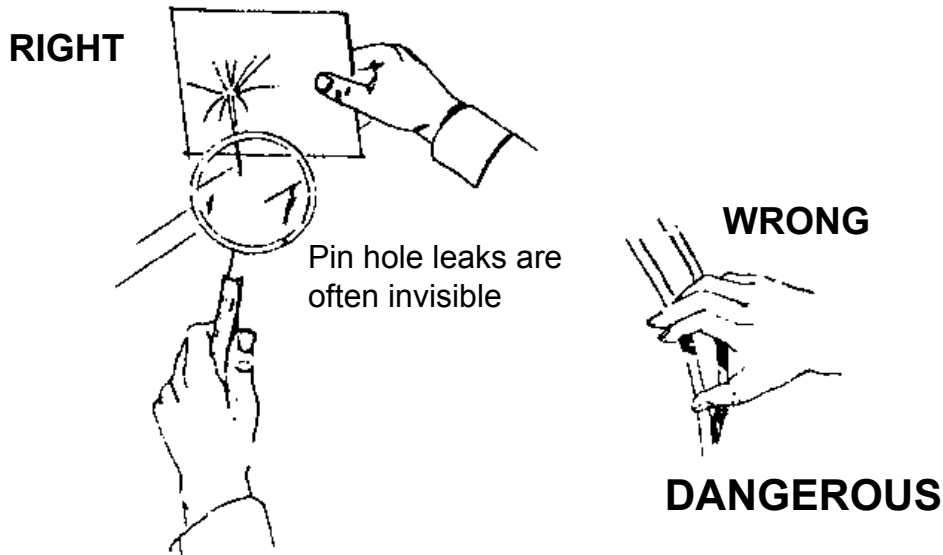


Figure 1. Detecting pinhole leaks in a hydraulic system.



**IF THE SKIN HAS BEEN PENETRATED GET MEDICAL ATTENTION IMMEDIATELY!**



Hydraulic lines may have high pressure fluid in the lines, even when the lines are disconnected.

Remember a small leak at high pressure may be invisible yet can penetrate the skin. If this happens get medical attention immediately, serious infection or toxic reaction can develop when hydraulic fluid pierces the skin.

Use caution when working with hydraulic components. Ensure there are no leaks, all fittings are tight and all components are in good repair.

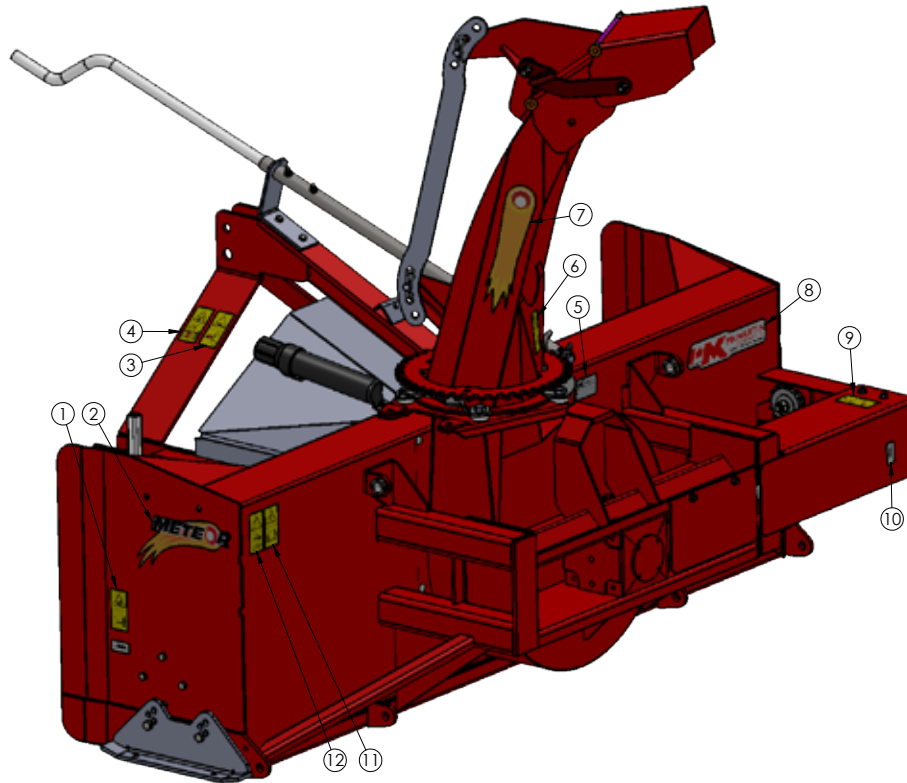














Use a piece of wood or cardboard as a backstop when searching for leaks, **NEVER** your hand or fingers.



Always relieve pressure before disconnecting or working on hydraulic system.

## Meteor Pull Type Snowblower Decal Location



|   |  |   |   |
|---|--|---|---|
|   | 1- 236 Stay clear of rotating auger.<br>2 pieces, 1 on each end.                             |   | 7- Meteor chute decal<br>2 pieces, 1 on each side.  |
|  | 2- Meteor small decal.<br>2 pieces, 1 on each end.   |  | 8- MK logo decal Made in Canada<br>1 piece  |
|  | 3- 220 Do not open or remove safety shields while engine is running.<br>1 piece              |  | 9- 212 Do not open or remove safety shields while engine is running.<br>1 piece                               |
|  | 4- 207 Stay clear of draft link lifting range while operating rockshaft controls.<br>1 piece |  | 10- Grease gun decal.<br>Lubrication points.<br>3 pieces, 1 on each side of body, and 1 on drive shaft cover. |
|  | 5- Serial number plate<br>1 piece  |  | 11- F9 Read operators manual.<br>1 piece  |
|  | 6- 224 Keep a safe distance from this machine.<br>1 piece                                    |  | 12- 226 Shut off engine and remove key before performing maintenance or repair work.<br>1 piece               |

## Sign Off Form

M K Martin Enterprise Inc. follows the general Safety Standards specified by the American Society of Agricultural Engineers (ASAE) and the Occupational Health and Safety Administration (OSHA). Anyone who will be operating and/or maintaining the equipment must read and clearly understand ALL Safety Operating and Maintenance instructions presented in this manual. Do not operate or allow anyone else to operate this equipment until such information has been reviewed. Annually review this information before the season start-up. Make these reviews of SAFETY and OPERATION annually as a standard practice for all your equipment. We feel that an untrained operator is unqualified to operate this machine. A sign-off sheet is provided for your record keeping to show that all personnel who will be working with the equipment have read and understood the information in the operator's manual and have been instructed in the operation of the equipment.

[illegible]

# Meteor Snowblower Assembly Instructions

## Parts for Assembly

- 2 pc Hood Bearing
- 4 pc 5/8" Wavewasher (*thin*)
- 2 pc 5/8x2 UNF bolts
- 2 pc 5/8"UNF Locknut
- 1 pc 2 Hole Chute Clamp
- 1 page Assembly Instructions

## Upon Receiving the Meteor Snowblower

The blowers are shipped in a packaged state

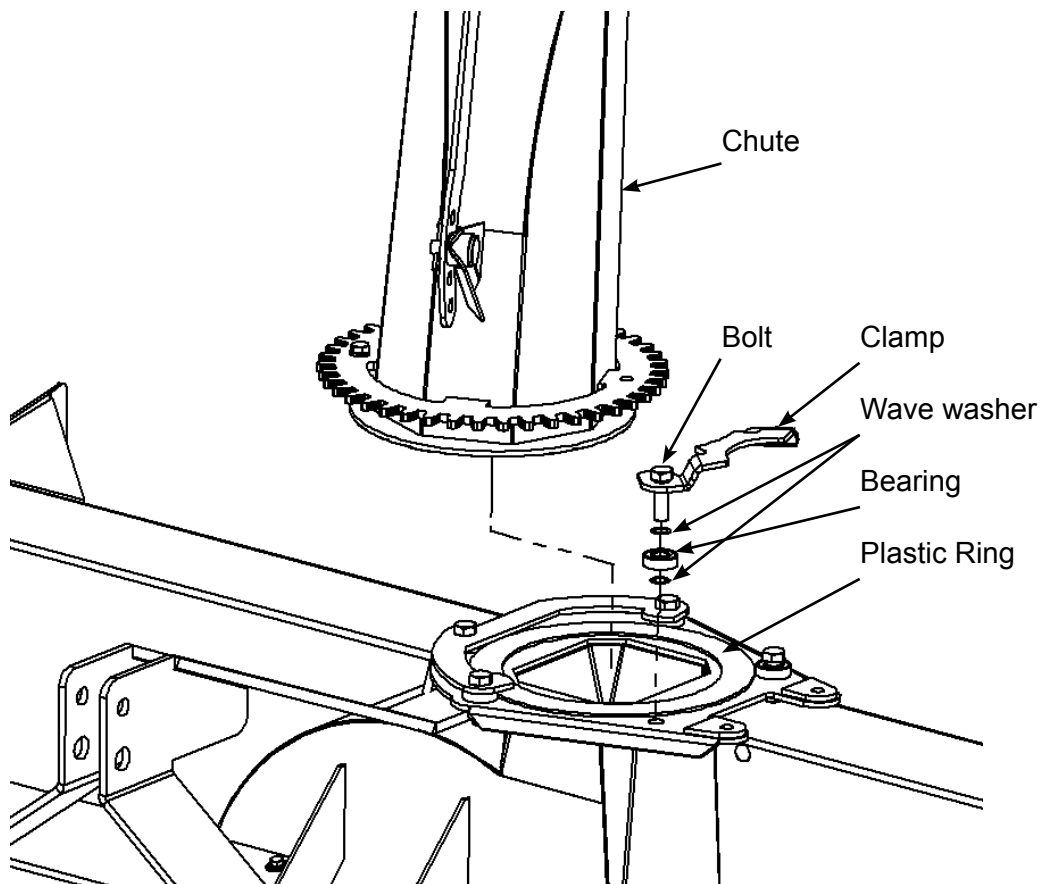
### These Snowblowers are shipped without a hood turner device

Carefully remove the chute and PTO shaft from the area of the snowblower auger and set them aside. Locate the bag or package of small components.

Remove the ties that hold the Plastic Ring on the blower and place base of the chute on top of the plastic ring. (Note: Plastic Ring can be lightly coated with grease at this time).

Take two 5/8 bolts and drop them through the holes in the chute clamp, turn the clamp upside down while holding the bolts in the holes. Place a 5/8 Wavewasher on the bolt, then a 5/8 Bearing, finish with another 5/8 Wavewasher. Turn the clamp rightside up with the washers and bearings on the bolts. Carefully insert the bolts into the chute base and secure with the locknuts.

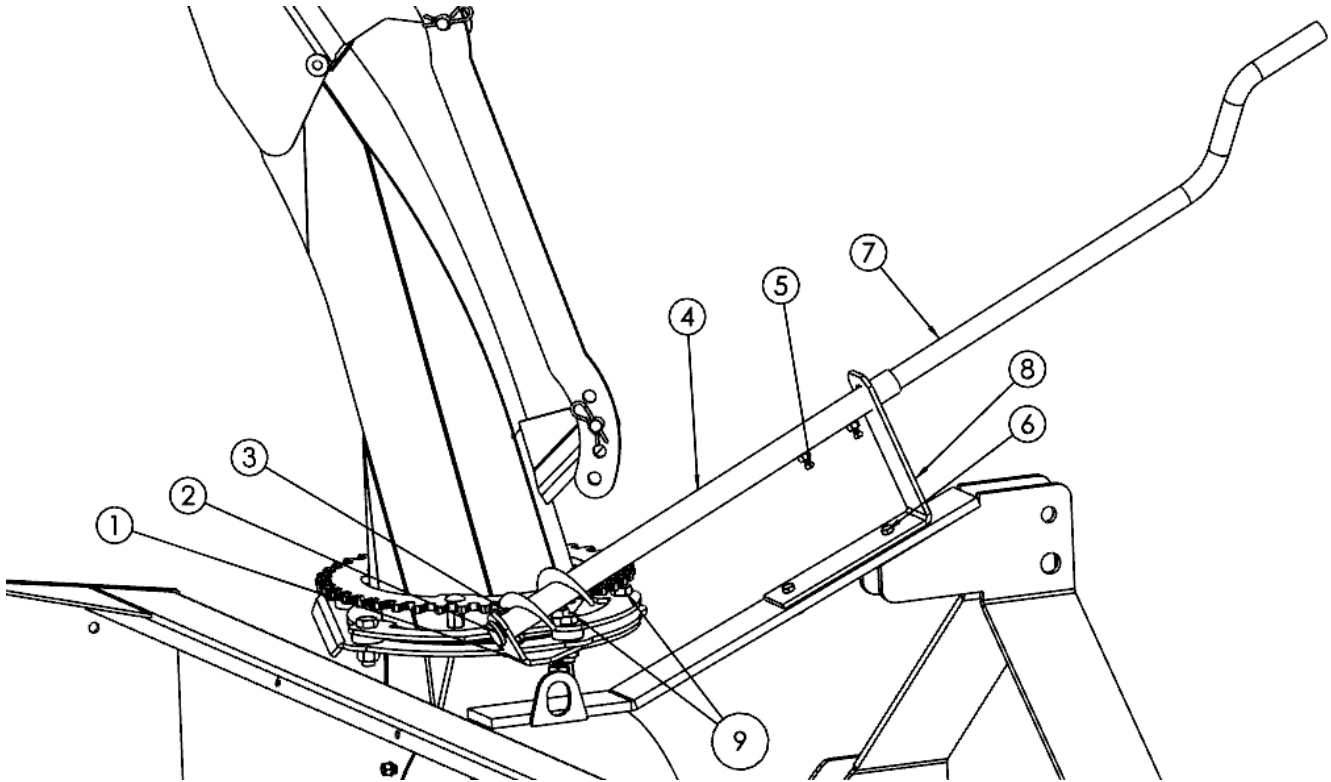
Install the PTO with the shearbolt yoke at the gearbox. *This will provide you with more space when changing shearbolts.*



## Hand Crank Installation

The Crank package consists of

- |                   |                    |
|-------------------|--------------------|
| 1. Tail Bracket   | 6. 3/8x1 1/4 Bolts |
| 2. Retainer Pin   | 7. Crank           |
| 3. 1/4x1 1/2 Bolt | 8. Upper Bracket   |
| 4. Worm Gear      | 9. 5/8x2 1/4 Bolts |
| 5. Set Screws     |                    |



First remove the 2 bolts (9) as indicated, and insert the Crank Tail bracket (1) and reinstall with 5/8 x 2 1/4 bolts (9) (supplied) and Locknuts.

Insert Retainer Pin (2) into the Tail Bracket. Slide the bottom end of the Worm Gear (4) on to retainer pin secure with bolt (3) and locknut , slide the top bracket (8) into place and secure with bolts (6).

Slide Crank (7) into tube as shown and secure with the Set Screws (5).



**Please note! When the blower is raised, the Crank will be closer to the tractor and could damage the cab or cause injury to the operator!**

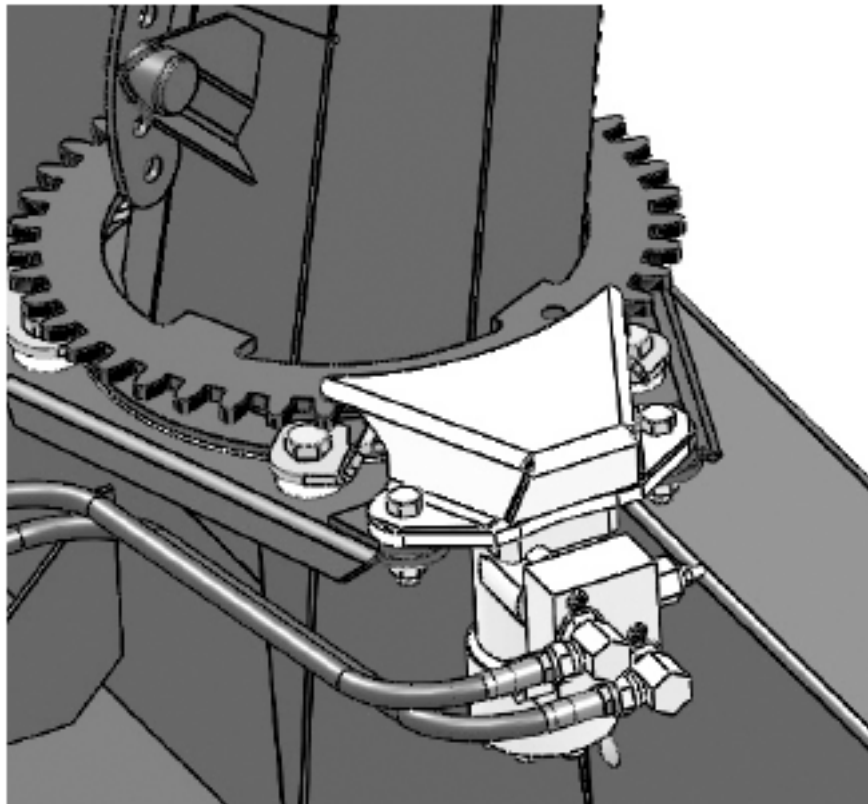
## Motor Hydraulic Rotator Installation

The Hydraulic Chute Rotator uses a hydraulic motor, controlled by the tractor hydraulics to rotate the chute. The kit includes a safety shield, 2 pcs 1/2-20 UNF bolts, hydraulic fittings, hoses and tractor couplings.

When installing the hydraulic elbows, turn them in “**no more than 4 rounds**” then tighten the jam-nut to secure the elbow in the direction that you want the hoses to go as shown.

The relief valves are factory preset at 900 PSI.

Route the hoses and tie them to the top “A” frame support, away from moving parts, Ensure that the hoses do not get too tight or rub on the frame when the blower is raised or lowered.



Set the motor with the bracket on top of the Chute Plate and then place the shield on top of the motor bracket and secure with 1/2-20 UNF bolts Please ensure that the gear does not jam or bind during the rotation of the chute. The bolt holes are slightly oversize, allowing you to adjust the clearance somewhat. You should be able to move the chute back and forth slightly.

Route and secure hoses so they do not come in contact with rotating chute, PTO or get pinched in 3ph when using snowblower.

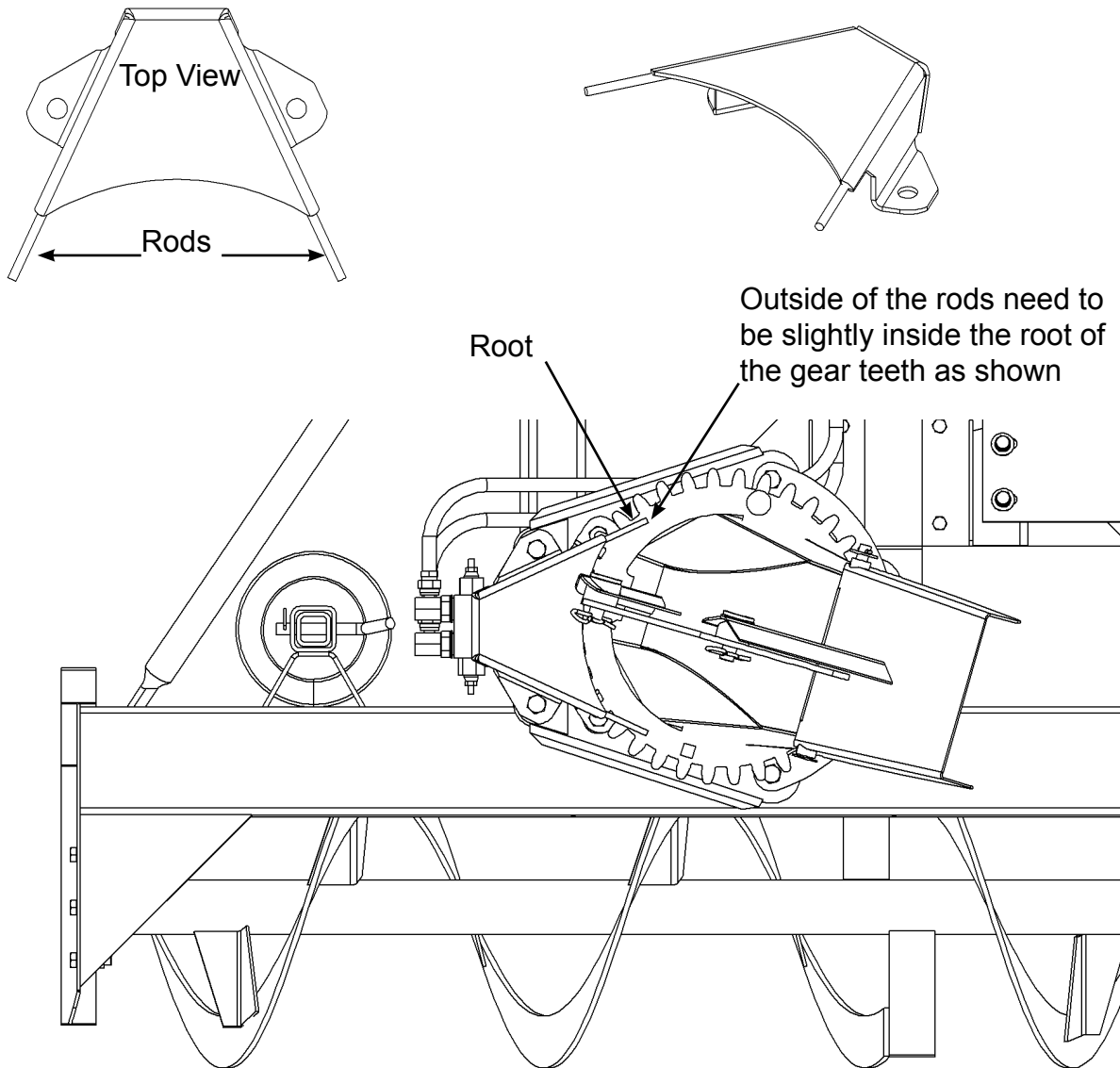
## Motor Hydraulic Rotator Installation

### Installing the Hydraulic Chute Rotator Safety Shield with Hose Guide

The Hydraulic Chute Rotator has rods that act as guides to guide the Deflector Hydraulic Hose (if used) to the outside of the shield.

All Shields are manufactured with the Rods straight.

They may need to be bent in or out for smaller or larger blowers.



To bend the rod, you can use a short piece of 3/8 pipe for a lever, or an adjustable wrench to bend the rod.

Do not use a hammer as it has less control of the bend.

Keep the height of the rod the same, only bend it in or out.

After installation carefully rotate the chute to ensure that there is no interference or binding.

## Meteor Pull Type Snowblower Setup

This Blower is ideal for tractors 25 - 60HP with Cat. #1 or 2 3PH

### Attaching the Meteor® Pull Type Blower for the first time.

1. Set the blower on a level surface and back the tractor up to it. Place the lower 3PH arms of the tractor between the lower hitch plates on the blower and insert the hitch pins that came with the blower, secure these with the Lynch Pins.
2. Next swing the top link into place and adjust the length so the top link pin can be inserted. You will have to supply the top link pin. With the top link set at this length the blower will be flat or parallel to the ground.

### Do not fasten the PTO shaft to the tractor.

3. Slowly lift the blower until the gearbox shaft is at the same height as the PTO output on the tractor.
4. Push (or collapse the telescopic part of the PTO completely). **If you cannot collapse it far enough to slide it on the tractor then it has to be shortened!** (for more information see [PTO driveline dimensions](#) page)
5. Make sure the plastic shield is free to rotate on the shaft before installing on the machine.
6. Reinstall the PTO on the blower, and fasten it to the tractor pushing the spring-loaded pin in and sliding the yoke onto the tractor spline until the pin snaps into place.
7. Make sure PTO does not bottom out at any point when lifting or lowering the snowblower. PTO shaft should not come within 2" of the yoke at any time.
8. Lift and lower the 3PH arms to determine that the overlap on the PTO shaft is never less than 1/3 of the shaft length. If it is too short then the PTO will jam, rather than collapse. This will put severe strain on the shaft and gearbox. It may come apart and this will allow a spinning PTO to become an uncontrolled weapon and could severely injure or kill someone!
9. After it has been determined that the PTO is OK and will not jam or come apart, make sure any bystanders are well away from the machine.
10. Lower the blower to ground level, engage the PTO and slowly start the blower. Make sure that everything is turning freely.
11. Slowly increase the speed until you have reached 540 RPM on the PTO. This is the speed that this blower was designed for. If it turns faster the fan could be going dangerously fast. If it turns slower it will not perform very well as the snow will not be blown very far.

**Snowblower performance will vary greatly due to ambient temperature and type of snow.**



## Operating the Meteor® Pull Type Snowblower

This blower is on the back of the tractor facing the tractor. While blowing snow the tractor is driving over the snow.



Stay in the seat of the tractor all the time that the blower is running.

Make sure the area is clear of people while blowing snow.

Do not direct discharged snow toward people, cars or buildings as stones or bits of ice can go a long distance.

- When you get to the place that you want to clear snow, lower the blower to the ground and turn the chute to discharge the snow in the direction you want the snow to go.
- Engage the PTO and slowly bring the blower up to operating speed. After the blower is running select a slow forward gear and start driving forward. The chute can be rotated from the tractor seat while blowing snow.
- If your drive is paved then, you may need to shorten the top 3PH link to tilt the blower ahead so it will scrape the hard surface better.
- If your drive is gravel then you may want to lengthen the top 3PH link to tilt the blower back so it will not dig into the loose gravel.
- In colder climates where the bare ground is frozen during most of the winter the blower can be adjusted to scrape the snow off the frozen drive after freeze-up.
- In areas where the gravel is not frozen most of the time we have optional skid shoes available to raise the blower a few inches above the gravel.



This blower is designed to blow snow, but will blow loose gravel if care is not taken.

After the job is finished: **Disengage the PTO to stop the blower** before driving away or getting off the tractor.

The auger is protected with a safety shear bolt that will shear off if the auger becomes jammed.

The fan is also protected with a shear bolt in the PTO shaft universal joint if the fan becomes jammed.



**When replacing the shear bolts STOP the engine and remove the key before attempting to replace them!**

There is a hydraulic hood turner available that couples into the tractor hydraulic remotes if your tractor is so equipped. This will allow you to rotate the hood without reaching back to the blower especially if you have a cab on your tractor.

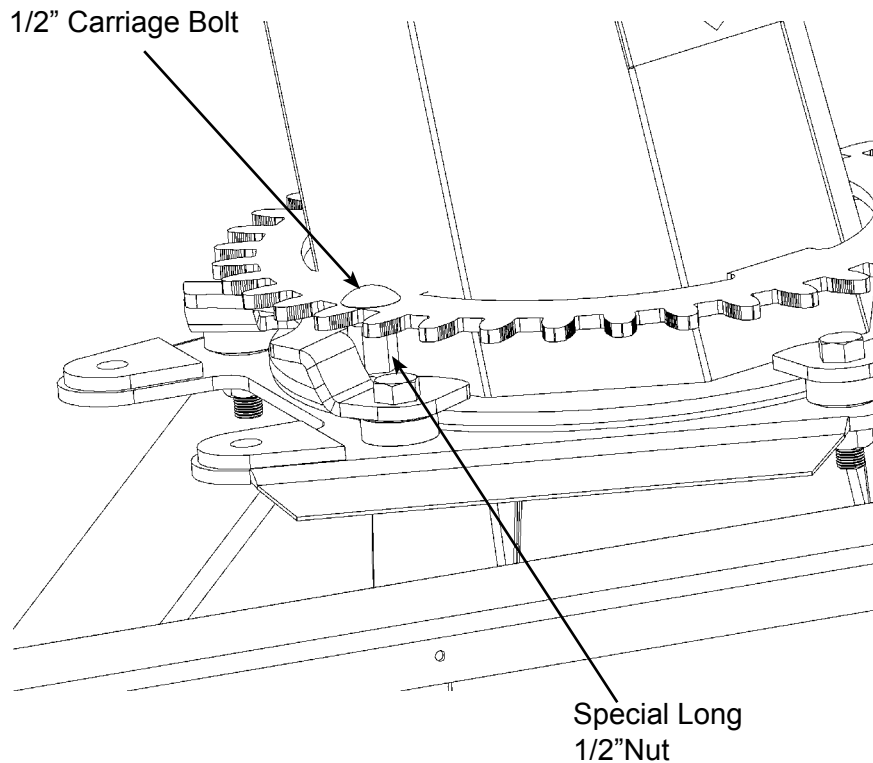
## Chute Stop

The Chute Stop is standard on all Meteor Snowblowers.

It prevents the chute from being rotated straight back to the operator.

It prevents the Hydraulic hoses (*if used*) from getting wound around the chute.

On the smaller blowers with electric deflector actuator the Chute Stop prevents the wires from getting wound up.



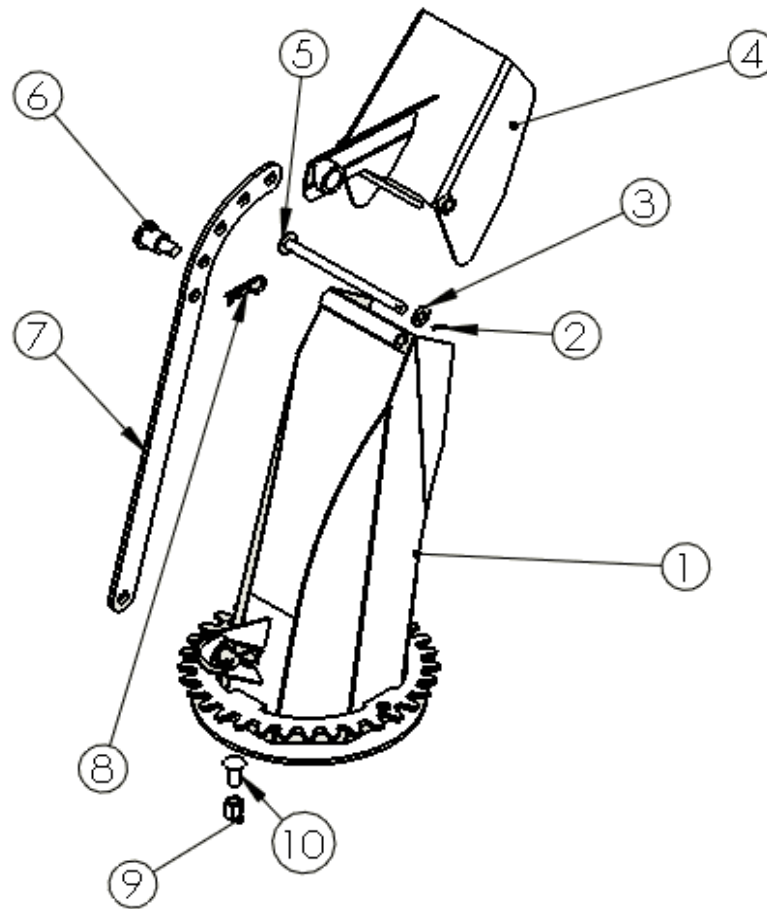
1/2x1 1/4 Carriage Bolt "OL"

1/2 Lockwasher "OL"

1/2 Long Nut Part No 519-511710

"OL" Obtain Locally

## 60" Meteor Pull Type Parts

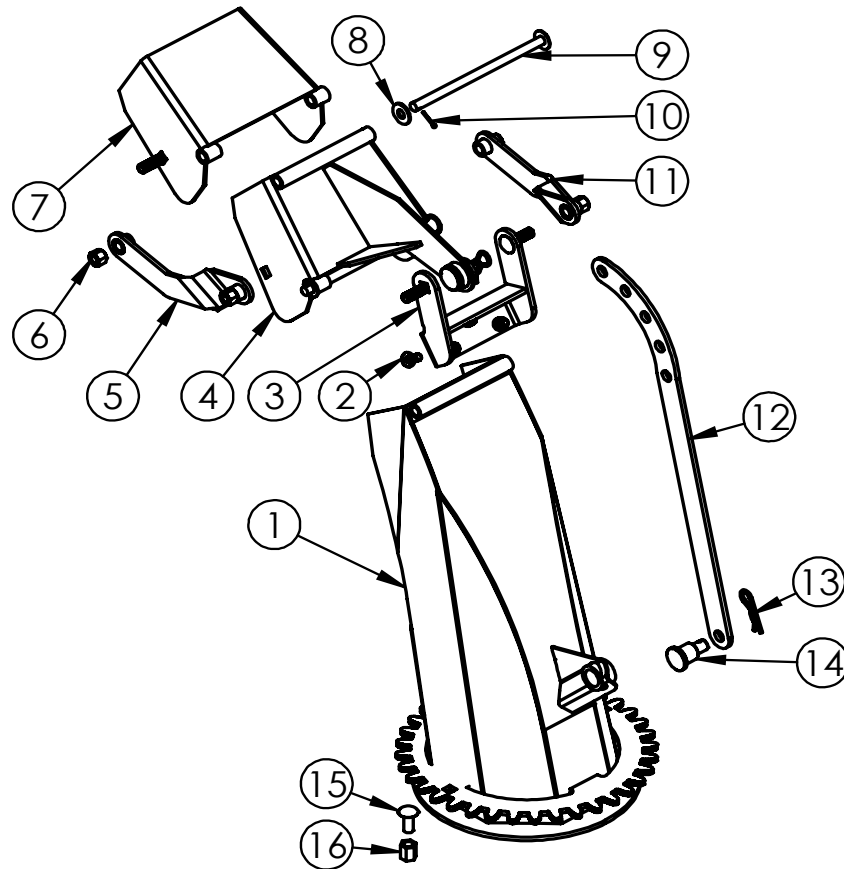


| Item # | Part #      | Description                      | 60 Qty |
|--------|-------------|----------------------------------|--------|
| 1      | 10683       | 60" Chute                        | 1      |
| 2      | pinco1210   | 1/8" x 1 Cotter Pins             | 1      |
| 3      | xzfwsae50   | 1/2" SAE Washer                  | 1      |
| 4      | 10684       | 60" Deflector                    | 1      |
| 5      | 20833       | Deflector Hinge Pin              | 1      |
| 6      | 21773       | Adjuster Pin                     | 2      |
| 7      | 10680       | 60" Adjuster Bar                 | 1      |
| 8      | pinhr15     | 5/32 Hair Pin                    | 2      |
| 9      | 20852       | Stop Nut                         | 1      |
| 10     | xzcar5012nc | Carriage Bolt 1/2 x 1 1/4 c/w lw | 1      |

### Note

OL - Obtain Locally  
c/w Complete With  
fw - Flatwasher  
lw - Lockwasher  
ln - Locknut  
n - Nut

## Meteor Pull Type Parts



| Item # | Part #     | Description                                | 68 Qty | 78 Qty | 87 Qty | 97 Qty |
|--------|------------|--|--------|--------|--------|--------|
| 1      | 10690      | 68" Chute                                  | 1      |        |        |        |
|        | 10694      | 78" Chute                                  |        | 1      |        |        |
|        | 10703      | 87" - 97" Chute                            |        |        | 1      | 1      |
| 2      | 53892      | 3/8 x 1 Truss Head Machine screw c/w lw, n | 4      | 4      | 4      | 4      |
| 3      | 34163      | 68" Pivot Bracket                          | 1      |        |        |        |
|        | 50039      | 78" Pivot Bracket                          |        | 1      |        |        |
|        | 50474      | 87" - 97" Pivot Bracket                    |        |        | 1      | 1      |
| 4      | 34158      | 68" First Deflector                        | 1      |        |        |        |
|        | 33907      | 78" First Deflector                        |        | 1      |        |        |
|        | 34134      | 87" - 97" First Deflector                  |        |        | 1      | 1      |
| 5      | 34148      | 68" Left Linkage                           | 1      |        |        |        |
|        | 53895      | 78" Left Linkage                           |        | 1      |        |        |
|        | 50476      | 87" - 97" Left Linkage                     |        |        | 1      | 1      |
| 6      | xznylnut50 | 1/2" Lock nut                              | 4      | 4      | 4      | 4      |
| 7      | 34156      | 68" End Deflector                          | 1      |        |        |        |
|        | 50038      | 78" End Deflector                          |        | 1      |        |        |
|        | 34135      | 87" - 97" End Deflector                    |        |        | 1      | 1      |

## Meteor Pull Type Parts

| Item # | Part #      | Description                      | 68 Qty | 78 Qty | 87 Qty | 97 Qty |
|--------|-------------|----------------------------------|--------|--------|--------|--------|
| 8      | xzfwsae50   | 1/2" SAE Washer                  | 2      | 2      | 2      | 2      |
| 9      | 34160       | 68" Deflector Pin                | 2      |        |        |        |
|        | 20860       | 78" Deflector Pin                |        | 2      |        |        |
|        | 34136       | 87" - 97" Deflector Pin          |        |        | 2      | 2      |
| 10     | pinco1210   | 1/8 x 1 Cotter Pins              | 2      | 2      | 2      | 2      |
| 11     | 34150       | 68" Right Linkage                | 1      |        |        |        |
|        | 50040       | 78" Right Linkage                |        | 1      |        |        |
|        | 50477       | 87" - 97" Right Linkage          |        |        | 1      | 1      |
| 12     | 10680       | 68" Adjuster Bar                 | 1      |        |        |        |
|        | 10701       | 78" - 97" Adjuster Bar           |        | 1      | 1      | 1      |
| 13     | pinhr15     | 5/32 Hair Pin                    | 2      | 2      | 2      | 2      |
| 14     | 21773       | Adjuster Pin                     | 2      | 2      | 2      | 2      |
| 15     | xzcar5012nc | Carriage Bolt 1/2 x 1 1/4 c/w lw | 1      | 1      | 1      | 1      |
| 16     | 20852       | Stop Nut                         | 1      | 1      | 1      | 1      |

### Note

OL - Obtain Locally

c/w Complete With

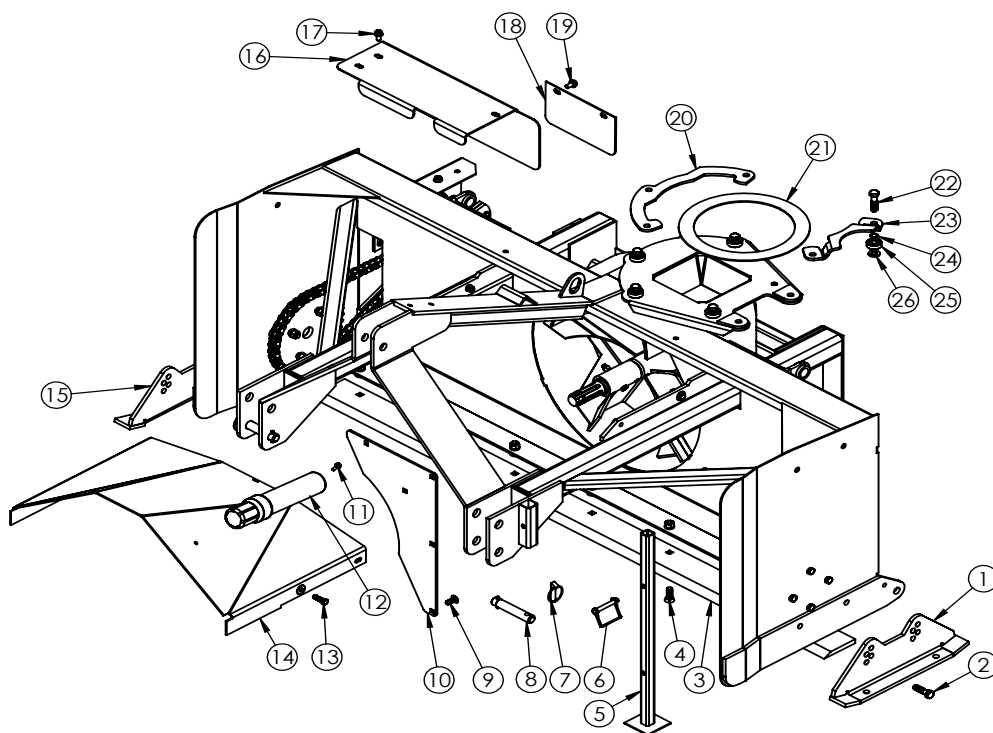
fw - Flatwasher

lw - Lockwasher

ln - Locknut

n - Nut

## Meteor Pull Type Parts



| Item # | Part #       | Description                          | 60 Qty | 68 Qty | 78 Qty | 87 Qty | 97 Qty |
|--------|--------------|--------------------------------------|--------|--------|--------|--------|--------|
| 1      | 35274        | Skid Shoe Left                       | 1      | 1      | 1      | 1      | 1      |
| 2      | xzhcs5017nc  | Bolt 1/2 x 1 3/4 c/w lw, n           | 4      | 4      | 4      | 4      | 4      |
| 3      | 36478        | 60" Single Bevel Cutting Edge        | 1      |        |        |        |        |
|        | 52736        | 68" Single Bevel Cutting Edge        |        | 1      |        |        |        |
|        | 52734        | 78" Single Bevel Cutting Edge        |        |        | 1      |        |        |
|        | 52737        | 87" Single Bevel Cutting Edge        |        |        |        | 1      |        |
|        | 52738        | 97" Single Bevel Cutting Edge        |        |        |        |        | 1      |
| 4      | xbpb5015nc   | Plow Bolt 1/2 x 1 1/2 c/w lw, n      | 6      | 7      | 8      | 9      | 10     |
| 5      | 35952        | 68" - 78" Stand                      | 1      | 1      | 1      |        |        |
|        | 35300        | 87" - 97" Stand                      |        |        |        | 1      | 1      |
| 6      | 52705        | 3/8 x 2 1/2 PTO Pin                  | 1      | 1      | 1      | 1      | 1      |
| 7      | 52656        | 7/16 Lynch Pin                       | 2      | 2      | 2      | 2      | 2      |
| 8      | 52658        | Cat 1 Lift pin                       | 2      | 2      |        |        |        |
|        | 53080        | Cat 1 & 2 Lift pin                   |        |        | 2      |        |        |
|        | 53896        | Cat 2 Lift pin                       |        |        |        | 2      | 2      |
| 9      | xzcar3710nc  | Carriage Bolt 3/8 x 1 c/w lw, n      | 4      | 5      | 5      | 6      | 6      |
| 10     | 36527        | 60" Fan Cover                        | 1      |        |        |        |        |
|        | 20853        | 68" Fan Cover                        |        | 1      |        |        |        |
|        | 34307        | 78" Fan Cover                        |        |        | 1      |        |        |
|        | 35296        | 87" - 97" Fan Cover                  |        |        |        | 1      | 1      |
| 11     | xzhfss2507nc | Flange Bolt 3/8 x 3/4 c/w flange nut | 2      | 2      | 2      | 2      | 2      |
| 12     | 52649        | Manual Tube                          | 1      | 1      | 1      | 1      | 1      |
| 13     | xzhcs3712nc  | Bolt 3/8 x 1 1/4 c/w lw, n           | 4      | 4      | 4      | 4      | 4      |

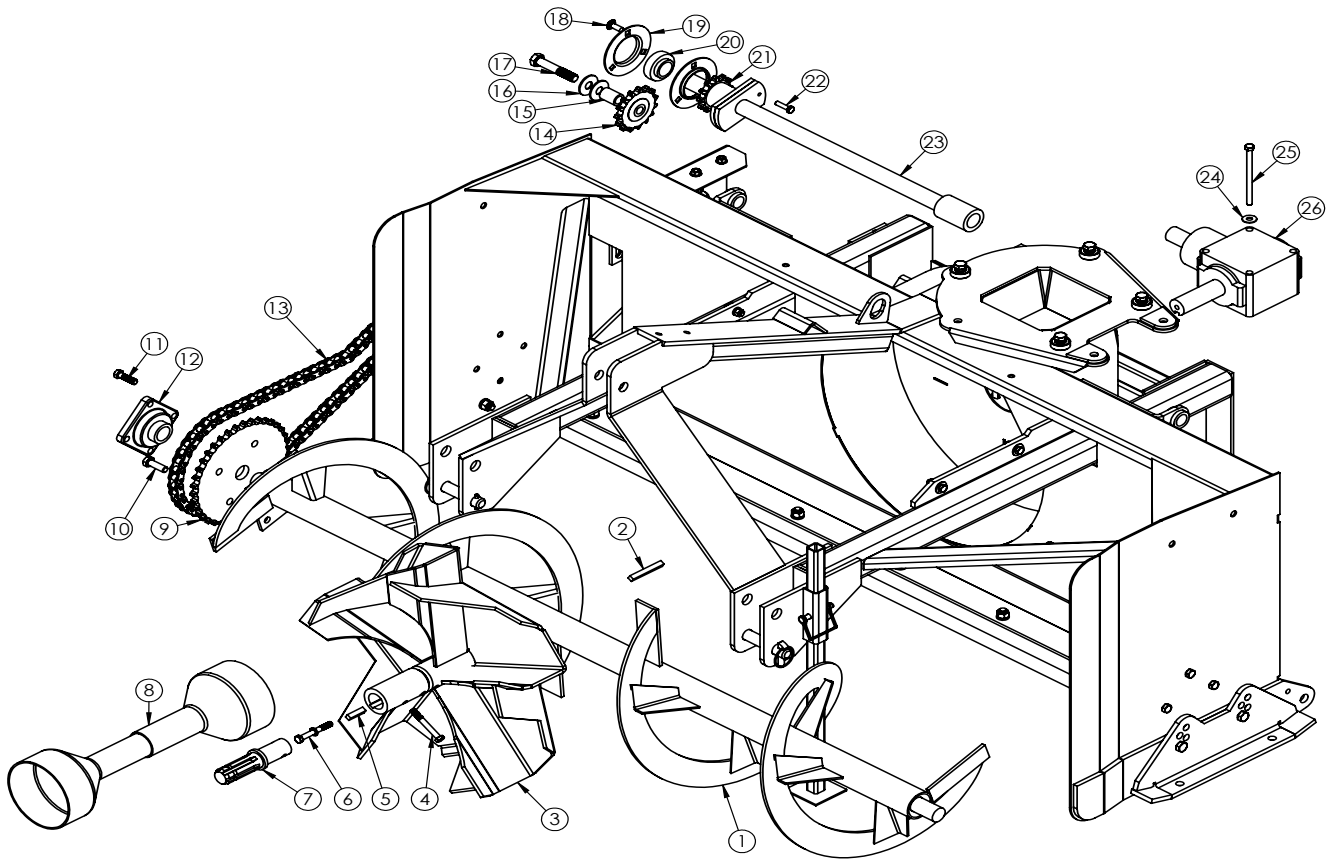
## Meteor Pull Type Parts

| Item # | Part #       | Description                        | 60 Qty | 68 Qty | 78 Qty | 87 Qty | 97 Qty |
|--------|--------------|------------------------------------|--------|--------|--------|--------|--------|
| 14     | 36466        | 60" PTO & Fan Shield               | 1      |        |        |        |        |
|        | 35988        | 68" PTO & Fan Shield               |        | 1      |        |        |        |
|        | 35294        | 78" - 97" PTO & Fan Shield         |        |        | 1      | 1      | 1      |
| 15     | 35271        | Skid Shoe Right                    | 1      | 1      | 1      | 1      | 1      |
| 16     | 36474        | 60" Auger Drive Shaft Cover        | 1      |        |        |        |        |
|        | 35986        | 68" Auger Drive Shaft Cover        |        | 1      |        |        |        |
|        | 35945        | 78" Auger Drive Shaft Cover        |        |        | 1      |        |        |
|        | 35893        | 87" Auger Drive Shaft Cover        |        |        |        | 1      |        |
|        | 35270        | 97" Auger Drive Shaft Cover        |        |        |        |        | 1      |
| 17     | xzhfss3707nc | Flange Bolt 3/8 x 3/4              | 3      | 3      | 3      | 3      | 3      |
| 18     | 35987        | 68" Cross Shaft Shield Small       | 1      | 1      |        |        |        |
|        | 35279        | 78" - 97" Cross Shaft Shield Small |        |        | 1      | 1      | 1      |
| 19     | xzhfss3707nc | Flange Bolt 3/8 x 3/4              | 2      | 2      | 2      | 2      | 2      |
| 20     | 10730        | 60" Three Bolt Hood Clamp          | 1      |        |        |        |        |
|        | 10728        | 68" Three Bolt Hood Clamp          |        | 1      |        |        |        |
|        | 10726        | 78" Three Bolt Hood Clamp          |        |        | 1      |        |        |
|        | 10724        | 87" - 97" Three Bolt Hood Clamp    |        |        |        | 1      | 1      |
| 21     | ??           | 60" Poly Ring                      | 1      |        |        |        |        |
|        | 53899        | 68" Poly Ring                      |        | 1      |        |        |        |
|        | 53898        | 78" Poly Ring                      |        |        | 1      |        |        |
|        | 53897        | 87" - 97" Poly Ring                |        |        |        | 1      | 1      |
| 22     | xzhcs5020nf  | Bolt 1/2 x 2 c/w lw, n             | 5      | 5      |        |        |        |
|        | xzhcs6220nf  | Bolt 5/8 x 2 c/w lw, n             |        |        | 5      | 5      | 5      |
| 23     | 10731        | 60" Two Bolt Hood Clamp            | 1      |        |        |        |        |
|        | 10729        | 68" Two Bolt Hood Clamp            |        | 1      |        |        |        |
|        | 10727        | 78" Two Bolt Hood Clamp            |        |        | 1      |        |        |
|        | 10725        | 87" - 97" Two Bolt Hood Clamp      |        |        |        | 1      | 1      |
| 24     | 52712        | Spring tension Washer - 1/2"       | 5      | 5      |        |        |        |
|        | 53893        | Spring tension Washer - 5/8"       |        |        | 5      | 5      | 5      |
| 25     | 52711        | 1/2" Bearing                       | 5      | 5      |        |        |        |
|        | 52786        | 5/8" Bearing                       |        |        | 5      | 5      | 5      |
| 26     | xzfwvae50    | 1/2" SAE Washer                    | 5      | 5      |        |        |        |
|        | 53893        | Spring tension Washer - 5/8"       |        |        | 5      | 5      | 5      |

### Note

**OL - Obtain Locally**  
**c/w Complete With**  
**fw - Flatwasher**  
**lw - Lockwasher**  
**ln - Locknut**  
**n - Nut**

## Meteor Pull Type Drive Parts



| Item # | Part #      | Description                | 60 Qty | 68 Qty | 78 Qty | 87 Qty | 97 Qty |
|--------|-------------|----------------------------|--------|--------|--------|--------|--------|
| 1      | 36437       | 60" Auger                  | 1      |        |        |        |        |
|        | 36123       | 68" Auger                  |        | 1      |        |        |        |
|        | 35924       | 78" Auger                  |        |        | 1      |        |        |
|        | 35895       | 87" Auger                  |        |        |        | 1      |        |
|        | 35302       | 97" Auger                  |        |        |        |        | 1      |
| 2      | 31625       | 68" Fan Key                | 1      | 1      |        |        |        |
|        | 31684       | 78" - 97" Fan Key          |        |        | 1      | 1      | 1      |
| 3      | 36458       | 60" Fan                    | 1      |        |        |        |        |
|        | 35989       | 68" Fan                    |        | 1      |        |        |        |
|        | 35927       | 78" Fan                    |        |        | 1      |        |        |
|        | 35307       | 87" - 97" Fan              |        |        |        | 1      | 1      |
| 4      | xzhcs3730nc | Bolt 3/8 x 3 c/w ln        | 1      | 1      | 1      | 1      | 3      |
| 5      | 35309       | Spline key                 | 1      | 1      | 1      | 1      | 1      |
| 6      | xzhcs3730nc | Bolt 3/8 x 3 c/w lw        | 1      | 1      |        |        |        |
|        | xzhcs6230nc | Bolt 5/8 x 3 c/w lw        |        |        | 1      | 1      | 1      |
| 7      | 35992       | 68" PTO Spline Shaft       | 1      | 1      |        |        |        |
|        | 35305       | 78" - 87" PTO Spline Shaft |        |        | 1      | 1      | 1      |
| 8      | 54483       | 60", 68" PTO               | 1      | 1      |        |        |        |
|        | 54485       | 78" PTO                    |        |        | 1      |        |        |
|        | 54486       | 87/97" PTO                 |        |        |        | 1      | 1      |



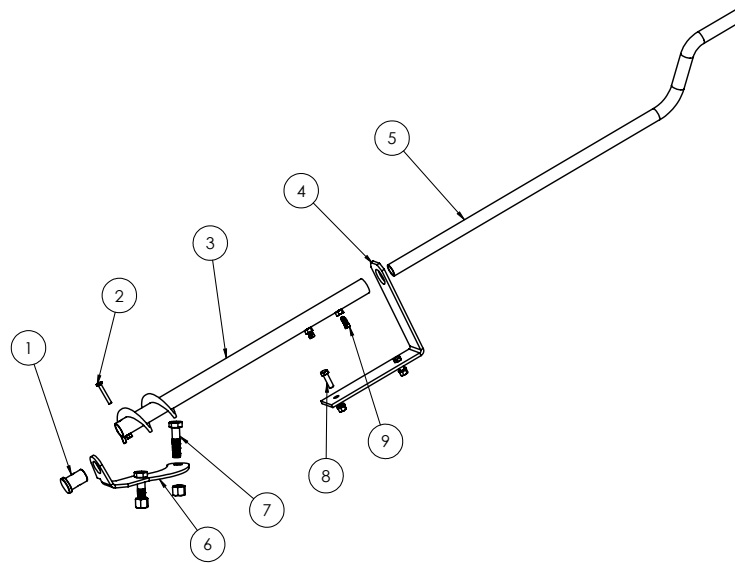
## Meteor Pull Type Drive Parts

| Item # | Part #      | Description                       | 60 Qty | 68 Qty | 78 Qty | 87 Qty | 97 Qty |
|--------|-------------|-----------------------------------|--------|--------|--------|--------|--------|
| 9      | 52774       | 60", 68"-78" Auger Sprocket       | 1      | 1      | 1      | 1      | 1      |
| 10     | OL          | Bolt 3/8 x 1 1/4 c/w lw, n        | 4      |        |        |        |        |
|        | xzhcs5015nc | Bolt 1/2 x 1 1/2 c/w lw, n        |        | 4      | 4      | 4      | 4      |
| 11     | xzhcs4315nc | Bolt 7/16 x 1 1/2 c/w lw, n       | 8      | 8      | 8      |        |        |
|        | xzhcs5015nc | Bolt 1/2 x 1 1/2 c/w lw, n        |        |        |        | 8      | 8      |
| 12     | 52730       | 60", 68" - 78" Flange Bearing     | 2      | 2      | 2      |        |        |
|        | 53902       | 87" - 97" Flange Bearing          |        |        |        | 2      | 2      |
| 13     | 52643       | 60" Auger Chain                   | 1      |        |        |        |        |
|        | 52644       | 68" Auger Chain                   |        | 1      |        |        |        |
|        | 52642       | 78" Auger Chain                   |        |        | 1      |        |        |
|        | 35310       | 87" - 97" Auger Chain             |        |        |        | 1      | 1      |
| 14     | 53900       | Idler Sprocket                    | 1      | 1      | 1      | 1      | 1      |
| 15     | 31102       | 68", 87" Idler Spacer             | 1      | 1      |        | 1      | 1      |
|        | 31348       | 87" Idler Spacer                  |        |        | 1      |        |        |
| 16     | xzfw62      | Flat washer 5/8                   | 1-3    | 1-3    | 1-3    | 1-3    | 1-3    |
| 17     | xzhcs6235nc | Bolt 5/8 x 3 1/2 c/w fw, lw, n    | 1      | 1      | 1      |        |        |
|        | xzhcs6240nc | Bolt 5/8 x 4 c/w fw, lw, n        |        |        |        | 1      | 1      |
| 18     | xzcar3710nc | Carriage Bolt 3/8 x 1 c/w lw, n   | 3      | 3      | 3      | 3      | 3      |
| 19     | 52651       | Flangette                         | 2      | 2      | 2      | 2      | 2      |
| 20     | 52650       | Bearing                           | 1      | 1      | 1      | 1      | 1      |
| 21     | 53901       | 60", 68" Shear sprocket           | 1      | 1      |        |        |        |
|        | 82025       | 78" - 87" Shear sprocket          |        |        | 1      | 1      | 1      |
| 22     | 42239       | Bolt 1/4 x 1 1/4 Gr.2 c/w lw, n   | 1      | 1      |        |        |        |
|        | 42240       | Bolt 5/16 x 1 1/4 Gr. 2 c/w lw, n |        | 1      | 1      | 1      | 1      |
| 23     | 31100       | 60" Auger Drive Shaft             | 1      |        |        |        |        |
|        | 31203       | 68" Auger Drive Shaft             |        | 1      |        |        |        |
|        | 35943       | 78" Auger Drive Shaft             |        |        | 1      |        |        |
|        | 35889       | 87" Auger Drive Shaft             |        |        |        | 1      |        |
|        | 35298       | 97" Auger Drive Shaft             |        |        |        |        | 1      |
| 24     | xzfw37      | Flat washer 3/8                   | 4      | 4      |        |        |        |
|        | xzfw50      | Flat washer 1/2                   |        |        | 4      | 4      | 4      |
| 25     | xzhcs3755nc | Bolt 3/8 x 5 1/2 c/w lw, n        | 4      | 4      |        |        |        |
|        | xzhcs5012nc | Bolt 1/2 x 1 1/4 c/w lw           |        |        | 8      | 8      | 8      |
| 26     | 36132       | 68" Gear Box                      | 1      | 1      |        |        |        |
|        | 36131       | 78" - 87" Gear Box                |        |        | 1      | 1      | 1      |

### Note

**OL - Obtain Locally**  
**c/w Complete With**  
**fw - Flatwasher**  
**lw - Lockwasher**  
**ln - Locknut**  
**n - Nut**

## Manual Chute Rotator

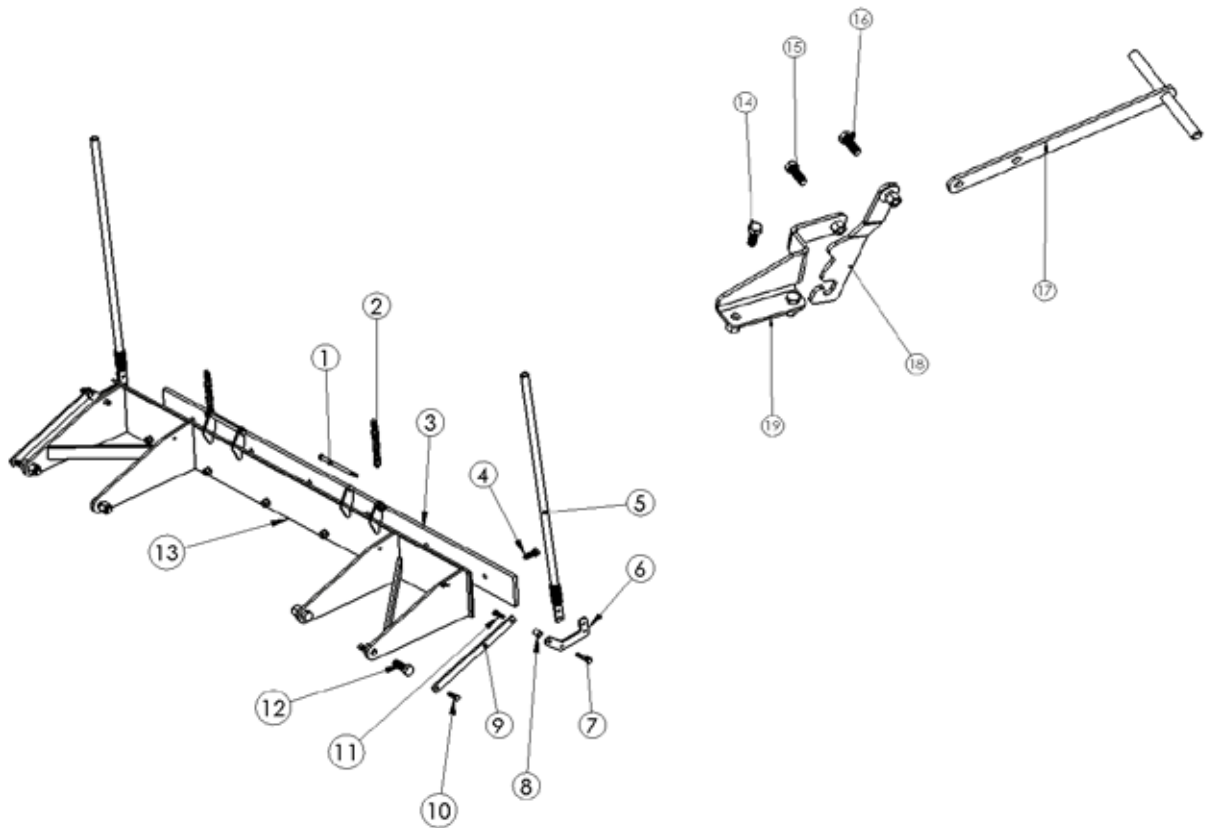


| Item # | Part #       | Description                        | 60"<br>Qty | 68"<br>Qty | 78"<br>Qty | 87"<br>Qty | 97"<br>Qty |
|--------|--------------|------------------------------------|------------|------------|------------|------------|------------|
| 1      | 34969        | Retainer Pin                       | 1          | 1          | 1          | 1          | 1          |
| 2      | xhcs2515nc5  | Bolt 1/4 x 1 1/2 c/w 2-Way locknut | 1          | 1          | 1          | 1          | 1          |
| 3      | 54209        | Crank Worm                         | 1          | 1          | 1          | 1          | 1          |
| 4      | 36022        | 60", 68" Upper Crank Bracket       | 1          | 1          |            |            |            |
|        | 36018        | 78" Upper Crank Bracket            |            |            | 1          |            |            |
|        | 36015        | 87", 97" Upper Crank Bracket       |            |            |            | 1          | 1          |
| 5      | 31225        | Crank                              | 1          | 1          | 1          | 1          | 1          |
| 6      | 54207        | 60", 68" Crank Tail Bracket        | 1          | 1          |            |            |            |
|        | 31731        | 78" Crank Tail Bracket             |            |            | 1          |            |            |
|        | 36016        | 87", 97" Crank Tail Bracket        |            |            |            | 1          | 1          |
| 7      | xzhcs6225nc5 | Bolt 5/8x2 1/2 c/w In              | 2          | 2          | 2          | 2          | 2          |
| 8      | xzhcs3712nc5 | Bolt 3/8x1 1/4 c/w lw, n           | 2          | 2          | 2          |            |            |
|        | xzhcs3715nc5 | Bolt 3/8x1 1/2 c/w lw, n           |            |            |            | 2          | 2          |
| 9      | xsqss3107    | Sq Head Setscrew 5/16x3/4          | 2          | 2          | 2          | 2          | 2          |

### Note

**OL - Obtain Locally**  
**c/w Complete With**  
**fw - Flatwasher**  
**lw - Lockwasher**  
**In - Locknut**  
**n - Nut**

## 60" Pull Type Drag Parts



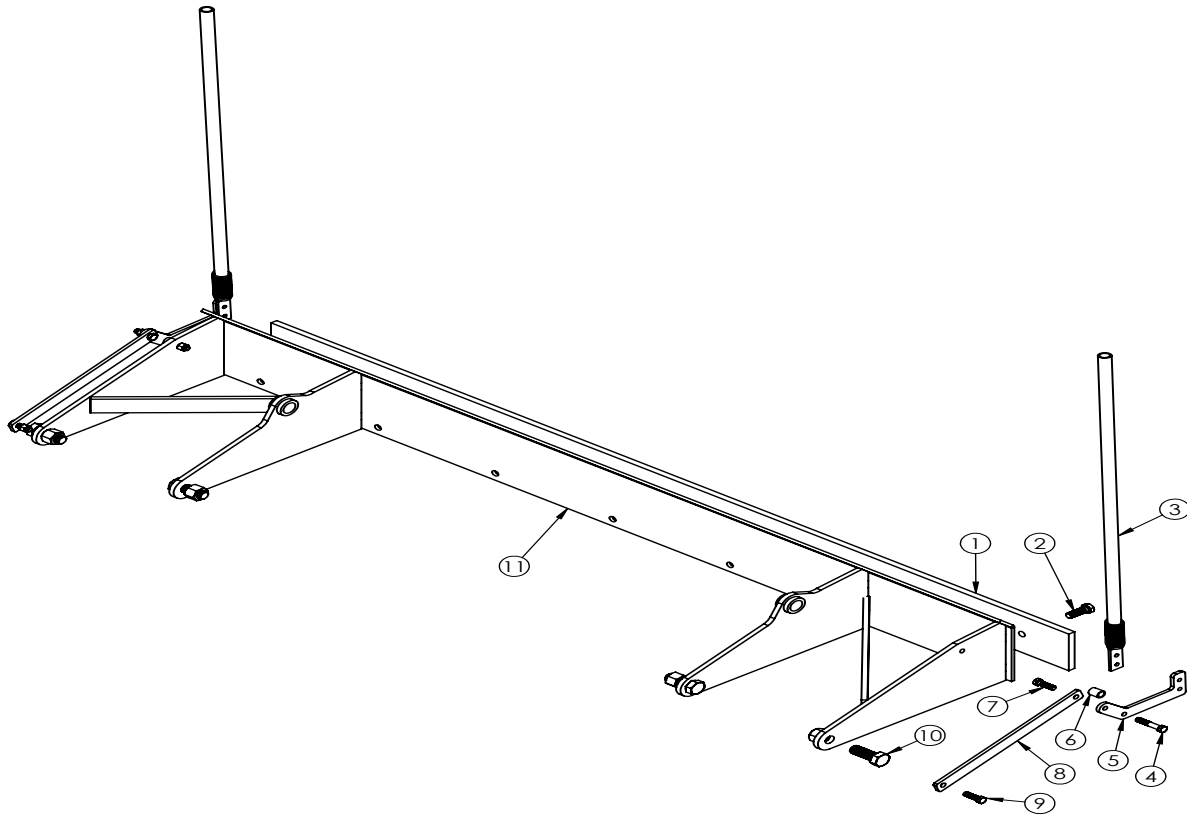
| Item # | Part #      | Description                | 60 Qty |
|--------|-------------|----------------------------|--------|
| 1      | OL          | Bolt 3/8 x 6 c/w fw, lw, n | 2      |
| 2      | 36487       | Lift Chain                 | 2      |
| 3      | 36473       | 60" Drag Cutting Edge      | 1      |
| 4      | xzhcs5015nc | Bolt 1/2 x 1 1/2 c/w lw, n | 6      |
| 5      | 53910       | Corner Markers             | 2      |
| 6      | 36472       | Marker Link                | 2      |
| 7      | xzhcs3720   | 3/8 x 2 c/w ln             | 2      |
| 8      | 35975       | Stand Off                  | 2      |
| 9      | 35230       | 60" Parallel Link          | 2      |
| 10/11  | xzhcs3712nc | Bolt 3/8 x 1 1/4 c/w ln    | 4      |
| 12     | xzhcs7520nc | Bolt 3/4 x 2 c/w ln        | 4      |
| 13     | 36471       | 60" Drag                   | 1      |
| 14     | OL          | 3/8 x 1 c/w n              | 2      |
| 15/16  | OL          | 3/8 x 1 c/w f/w, n         | 2      |
| 17     | 36485       | Handle                     | 1      |
| 18     | 36482       | Lift Hook                  | 1      |
| 19     | 36480       | Handle Bracket             | 1      |

### Note

**OL - Obtain Locally**  
**c/w Complete With**  
**fw - Flatwasher**

**ln - Locknut**  
**n - Nut**  
**lw - Lockwasher**

## Meteor Pull Type Drag Parts



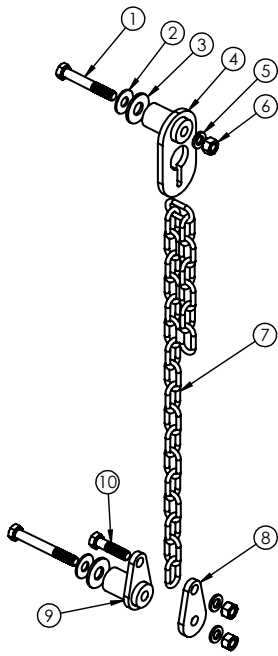
| Item # | Part #      | Description                 | 68 Qty | 78 Qty | 87 Qty | 97 Qty |
|--------|-------------|-----------------------------|--------|--------|--------|--------|
| 1      | 35983       | 68" Drag Cutting Edge       | 1      |        |        |        |
|        | 35940       | 78" Drag Cutting Edge       |        | 1      |        |        |
|        | 35899       | 87" Drag Cutting Edge       |        |        | 1      |        |
|        | 35242       | 97" Drag Cutting Edge       |        |        |        | 1      |
| 2      | xzhcs5015nc | Bolt 1/2 x 1 1/2 c/w lw, n  | 7      | 8      | 9      | 10     |
| 3      | 53910       | Corner markers              | 2      | 2      | 2      | 2      |
| 4      | xzhcs3720   | Bolt 3/8 x 2 c/w ln         | 2      | 2      | 2      | 2      |
| 5      | 35974       | Marker Link                 | 2      | 2      | 2      | 2      |
| 6      | 35975       | Stand Off                   | 2      | 2      | 2      | 2      |
| 7      | xzhcs3712nc | Bolt 3/8 x 1 1/4 c/w ln     | 2      | 2      | 2      | 2      |
| 8      | 35230       | 68", 87", 97" Parallel Link | 2      |        | 2      | 2      |
|        | 35935       | 78" Parallel Link           |        | 2      |        |        |
| 9      | xzhcs3712nc | Bolt 3/8 x 1 1/4 c/w ln     | 2      | 2      | 2      | 2      |
| 10     | xzhcs7520nc | Bolt 3/4 x 2 c/w ln         | 4      | 4      | 4      | 4      |
| 11     | 35973       | 68" Drag                    | 1      |        |        |        |
|        | 35934       | 78" Drag                    |        | 1      |        |        |
|        | 35896       | 87" Drag                    |        |        | 1      |        |
|        | 35232       | 97" Drag                    |        |        |        | 1      |

### Note

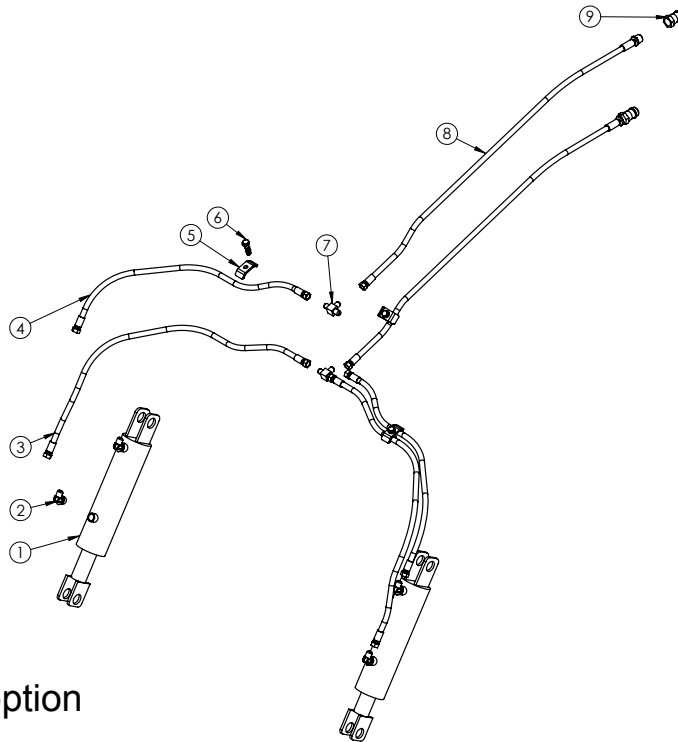
OL - Obtain Locally  
c/w Complete With  
fw - Flatwasher  
lw - Lockwasher  
26

ln - Locknut  
n - Nut

## Meteor Pull Type Drag Parts



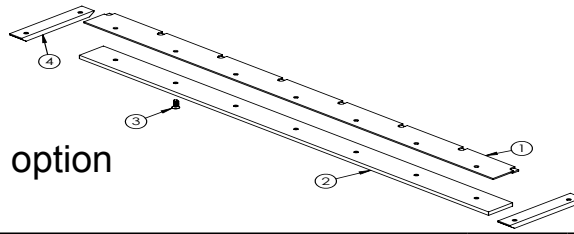
| Item # | Part #      | Description       | Qty |
|--------|-------------|-------------------|-----|
| 1      | xzhcs3725nc | Bolt 3/8 x 2 1/2  | 2   |
| 2      | xzfw37      | 3/8 Flatwasher    | 2   |
| 3      | xzfw50      | 1/2 Flatwasher    | 2   |
| 4      | 35235       | Upper Chain Mount | 1   |
| 5      | xzlw37      | 3/8 Lockwasher    | 3   |
| 6      | xznut37nc   | 3/8 Nut           | 3   |
| 7      | 35239       | Lift Chain        | 1   |
| 8      | 35238       | Keeper Plate      | 1   |
| 9      | 35237       | Lower Chain Mount | 1   |
| 10     | xzhcs3715nc | Bolt 3/8 x 1 1/2  | 1   |



### Hydraulic Drag lift option

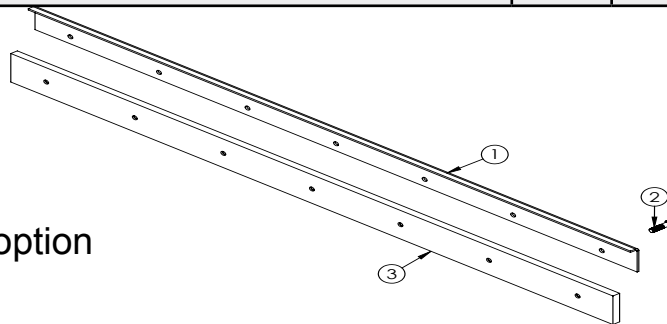
| Item # | Part #      | Description             | Qty |
|--------|-------------|-------------------------|-----|
| 1      | 21918       | Cylinder                | 2   |
| 2      | 53806       | Hyd. Elbow              | 4   |
| 3      | 35315       | Long Cylinder Hose      | 2   |
| 4      | 35314       | Short Cylinder Hose     | 2   |
| 5      | 10179       | Hose clamp              | 3   |
| 6      | xzhcs3715nc | Bolt 3/8 x 1 1/2 c/w lw | 3   |
| 7      | 53804       | Hyd. Tee                | 2   |
| 8      | 35316       | Supply Hose             | 2   |
| 9      | 53641       | Agri-ball nipple        | 2   |

## Meteor Pull Type Drag Parts



Tivar cutting edge option

| Item # | Part # | Description                                 | 60 Qty | 68 Qty | 78 Qty | 87 Qty | 97 Qty |
|--------|--------|---|--------|--------|--------|--------|--------|
| 1      | 36490  | 60" Cutting Edge Support                    | 1      |        |        |        |        |
|        | 36126  | 68" Cutting Edge Support                    |        | 1      |        |        |        |
|        | 36178  | 78" Cutting Edge Support                    |        |        | 1      |        |        |
|        | 36181  | 87" Cutting Edge Support                    |        |        |        | 1      |        |
|        | 36184  | 97" Cutting Edge Support                    |        |        |        |        | 1      |
| 2      | 36493  | 60" Wear Edge                               | 1      |        |        |        |        |
|        | 36255  | 68" Wear Edge                               |        | 1      |        |        |        |
|        | 36256  | 78" Wear Edge                               |        |        | 1      |        |        |
|        | 36257  | 87" Wear Edge                               |        |        |        | 1      |        |
|        | 36258  | 97" Wear Edge                               |        |        |        |        | 1      |
| 3      | OL*    | Flat socket cap screw 1/2 x 1 1/2 c/w lw, n | 10     | 11     | 12     | 13     | 14     |
| 4      | 3620   | Skid Shoe                                   | 2      |        |        |        |        |
|        | 36254  | Skid Shoe                                   |        | 2      | 2      | 2      | 2      |



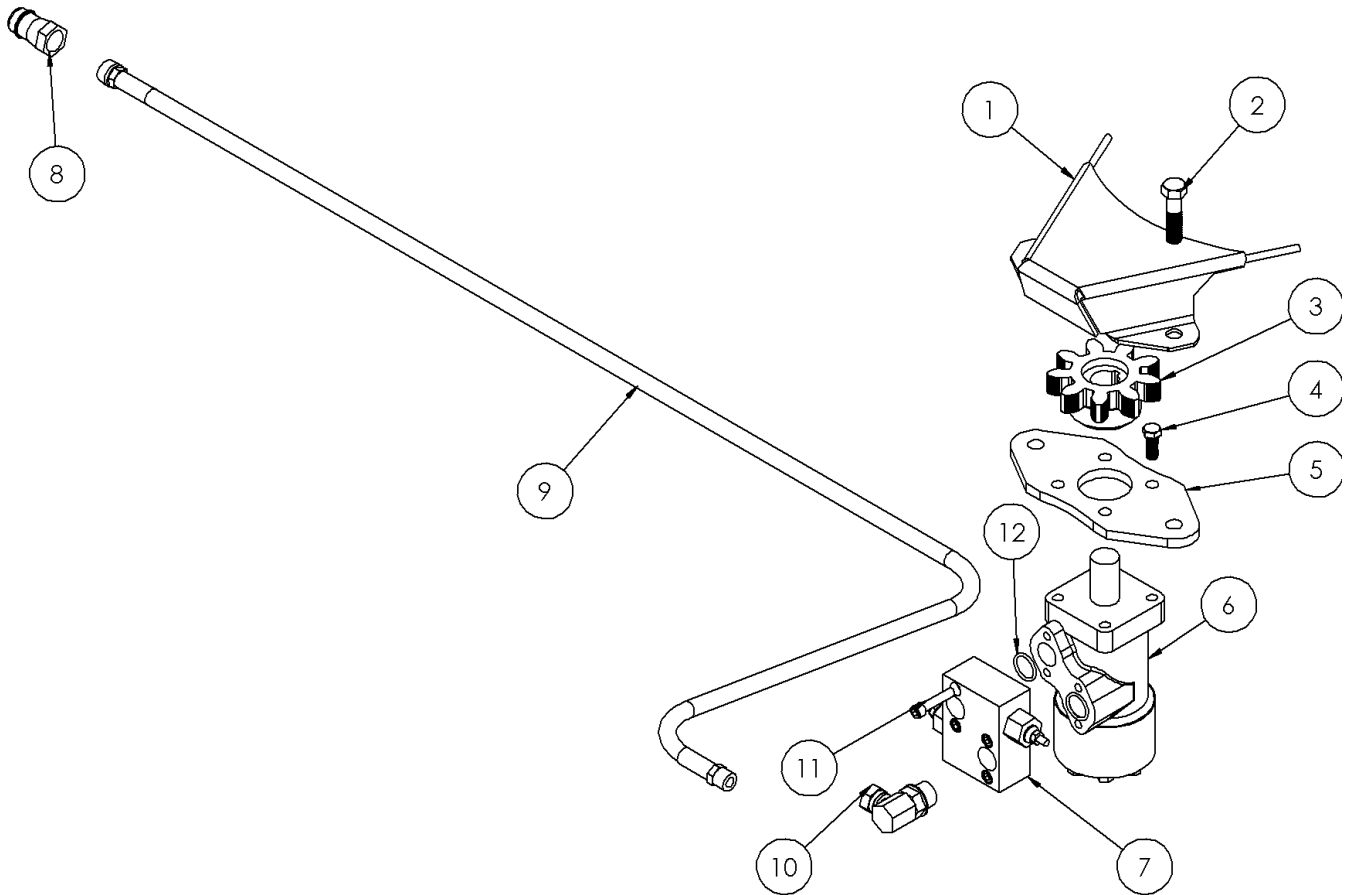
Tivar Drag edge option

| Item # | Part # | Description            | 60 Qty | 68 Qty | 78 Qty | 87 Qty | 97 Qty |
|--------|--------|------------------------|--------|--------|--------|--------|--------|
| 1      | 36489  | 60" Drag Edge Support  | 1      |        |        |        |        |
|        | 36108  | 68" Drag Edge Support  |        | 1      |        |        |        |
|        | 36109  | 78" Drag Edge Support  |        |        | 1      |        |        |
|        | 36110  | 87" Drag Edge Support  |        |        |        | 1      |        |
|        | 35244  | 97" Drag Edge Support  |        |        |        |        | 1      |
| 2      | OL*    | Bolt 1/2 x 2 c/w lw, n | 6      | 7      | 8      | 9      | 10     |
| 3      | 36493  | 60" Drag Wear Edge     | 1      |        |        |        |        |
|        | 36255  | 68" Drag Wear Edge     |        | 1      |        |        |        |
|        | 36256  | 78" Drag Wear Edge     |        |        | 1      |        |        |
|        | 36257  | 87" Drag Wear Edge     |        |        |        | 1      |        |
|        | 36258  | 97" Drag Wear Edge     |        |        |        |        | 1      |

**Note\***

**OL - Obtain Locally**

## Hydraulic Chute Rotator Parts

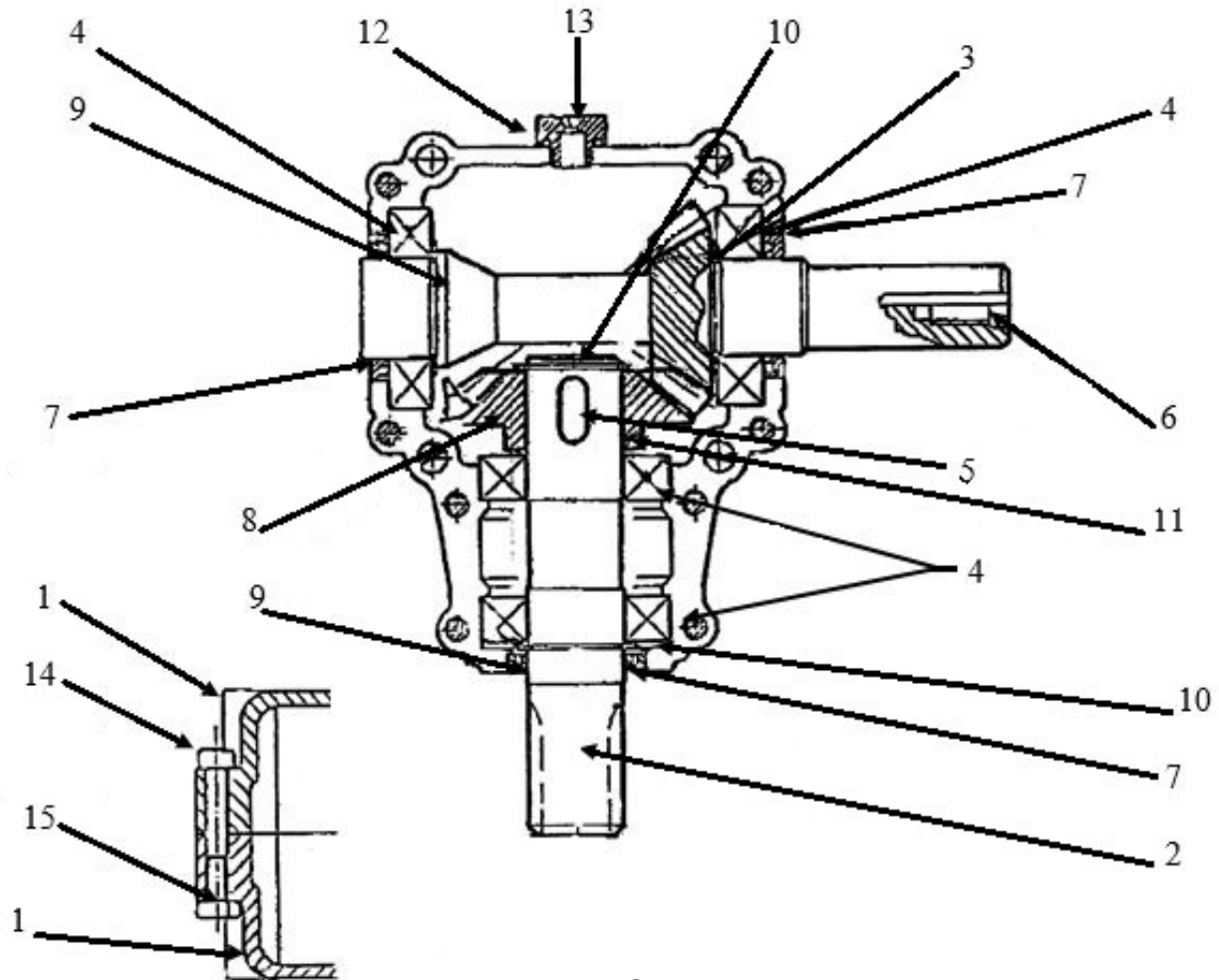


| Item # | Part #                           | Description            | Qty |
|--------|----------------------------------|------------------------|-----|
| 1      | 23931                            | Shield                 | 1   |
| 2      | Bolt 1/2-20x2 c/w lw, n          | OL*                    | 2   |
| 3      | 519-511706                       | Small Gear             | 1   |
| 4      | Bolt 3/8x1 c/w lw                | OL*                    | 4   |
| 5      | 519-511703                       | Motor Bracket          | 1   |
| 6      | 519-511704                       | Motor                  | 1   |
| 7      | 519-511705                       | Crossover Relief Valve | 1   |
| 8      | S71-4                            | Tractor Adapter        | 2   |
| 9      | 23895                            | Hydraulic Hose         | 2   |
| 10     | 519-9515-10-6                    | Hydraulic Elbow        | 2   |
| 11     | Socket Head Cap Screw 5/16x1 1/2 | OL*                    | 4   |
| 12     | (O Ring 3/32x.75id               | OL                     | 2   |

**Note\***

**OL -- Obtain Locally**

## 60, 68 Gearbox Parts

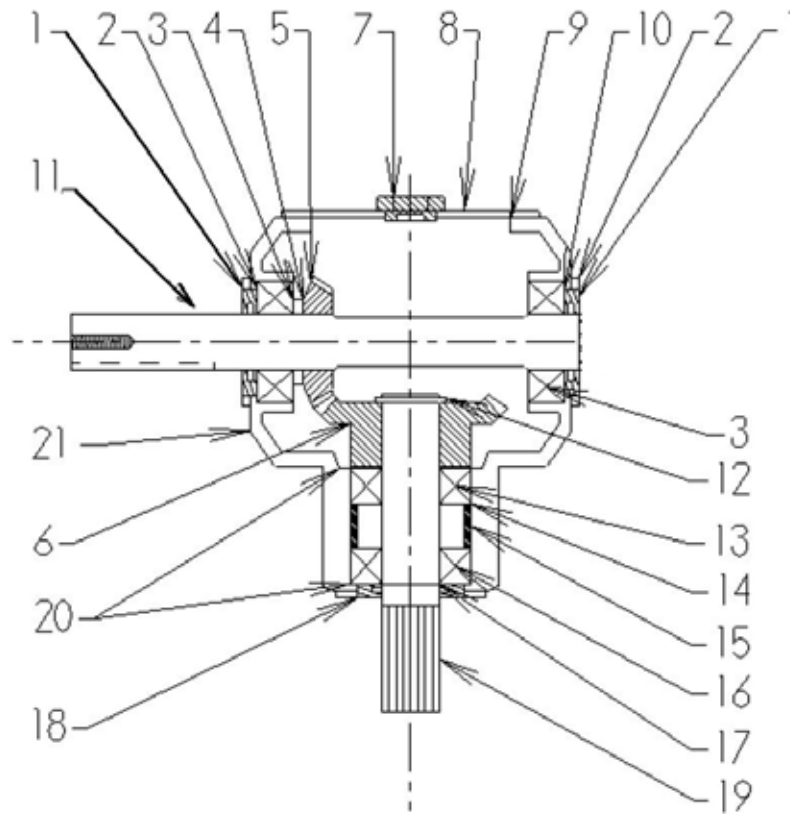


**T 281 Grearbox**

| Item # | Description          | Part #            | Qty |
|--------|----------------------|-------------------|-----|
| 1      | Casting              | 519-1.281.0300.00 | 2   |
| 2      | Shaft 1 1/4          | 519-0.281.2207.00 | 1   |
| 3      | Shim 48.0            | 519-0.259.7500.00 | 1   |
| 4      | Bearing 6207         | 519-8.0.1.00025   | 4   |
| 5      | Parallel Key 10x8x30 | 519-8.4.1.00057   | 1   |
| 6      | Pinion Shaft Z13MS   | 519-53912         | 1   |
| 7      | Oil Seal 35x52x7     | 519-8.7.3.00028   | 3   |
| 8      | Gear Z19 MS          | 519-0.259.6000.00 | 1   |
| 9      | Shim 35.3x0.5        | 519-0.259.7505.00 | 2   |
| 10     | Snap Ring 35 UN17435 | 519-8.5.1.00005   | 2   |
| 11     | Shim 35.3x0.6        | 519-0.259.7506.00 | 1   |
| 12     | O-Ring OR-3062       | 519-8.7.6.00191   | 1   |
| 13     | Plug                 | 519-0.281.7100.00 | 1   |
| 14     | Bolt M8x55           | 519-8.1.2.01174   | 8   |
| 15     | Hex Nut M8           | 519-8.2.1.00382   | 8   |

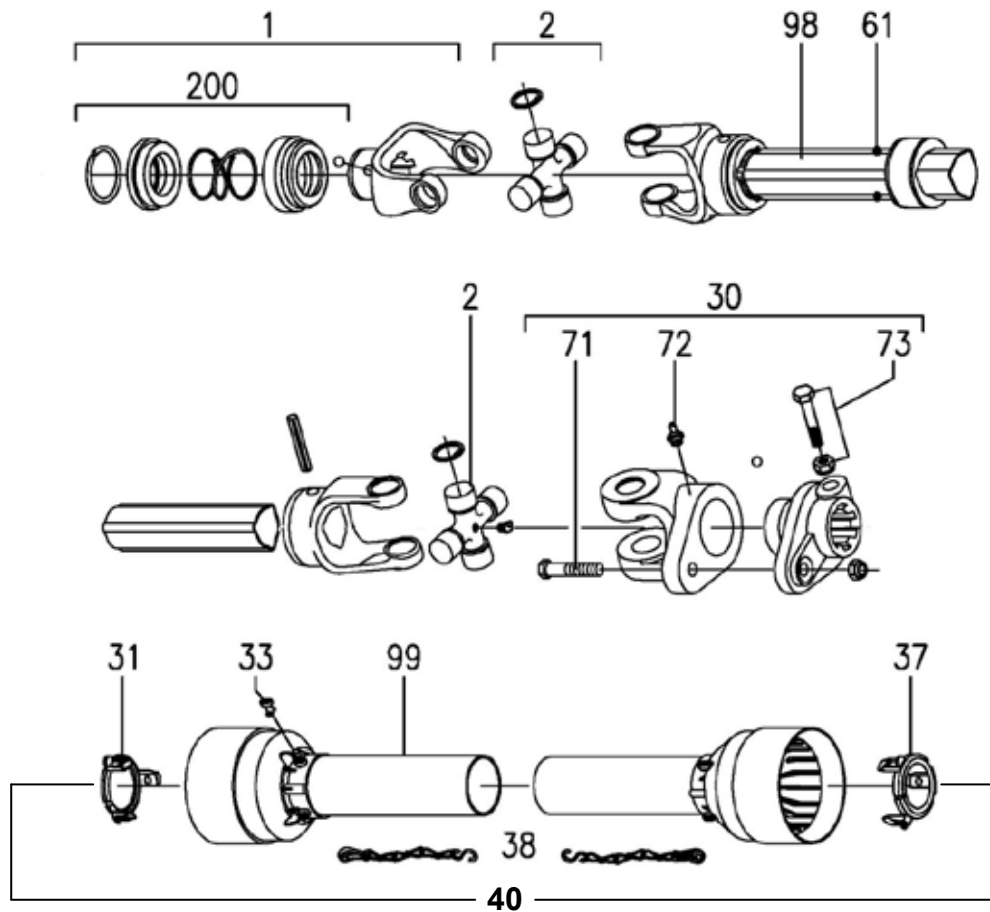


## 78 - 97 Gearbox Parts



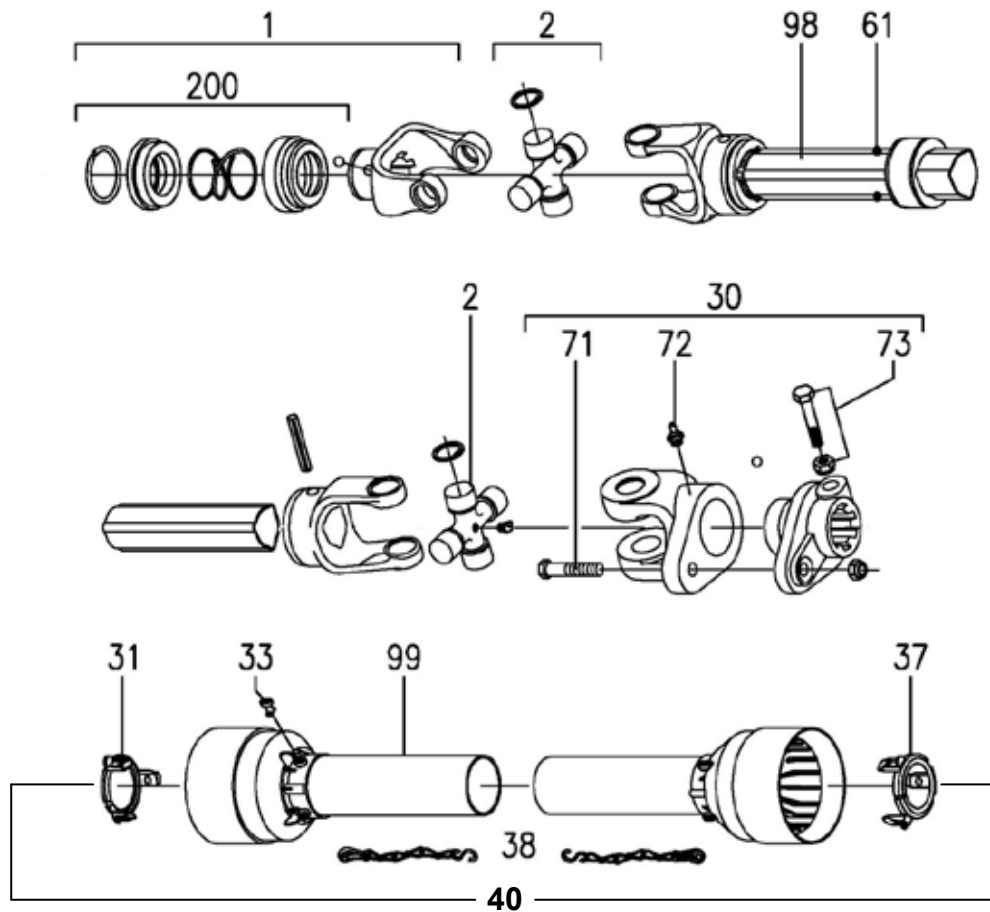
| T 27D Gearbox |                          |              |      |
|---------------|--------------------------|--------------|------|
| Item #        | Description              | Part #       | Qty. |
| 1             | Double Lip Seal 40x80x12 | 519-87100748 | 2    |
| 2             | Snap Ring                | 519-85200030 | 2    |
| 3             | Bearing 30208            | 519-80900024 | 2    |
| 4             | Shim 515                 | 519-02447500 | 1    |
| 5             | Gear Z18 M6.15           | 519-01325002 | 1    |
| 6             | Gear Z18 M6.15           | 519-02675000 | 1    |
| 7             | Plug                     | 519-86500006 | 2    |
| 8             | Cover                    | 519-02671300 | 1    |
| 9             | Bolt M10 x 14            | 519-81101031 | 4    |
| 10            | Shim 79.7                | 519-01107500 | 1    |
| 11            | Shaft                    | 519-53911    | 1    |
| 12            | Snap Ring 40 UN17435     | 519-85100029 | 1    |
| 13            | Bearing 30207            | 519-80900026 | 1    |
| 14            | Snap Ring 72 17437       | 519-85200131 | 1    |
| 15            | Spacer                   | 519-02677100 | 1    |
| 16            | Bearing 6207             | 519-80100025 | 1    |
| 17            | Snap Ring UN17435        | 519-85100005 | 1    |
| 18            | Double Lip Seal 35x72x10 | 519-87100152 | 1    |
| 19            | Shaft                    | 519-02672000 | 1    |
| 20            | Shim 48.0                | 519-02597500 | 2    |
| 21            | Casing                   | 519-02670301 | 1    |

## T 40 PTO Parts



| Item # | Description                            | Part #           | Qty |
|--------|--|------------------|-----|
| 1      | Complete Collar Yoke                   | 141.024.430.1    | 1   |
| 2      | Cross Journal Assy                     | 180.014.130      | 2   |
| 30     | Complete Shear Yoke                    | 143.240.011.1    | 1   |
| 31     | Guard Retaining Collar for Outer Tube  | 8180.014.233     | 1   |
| 33     | Special Plastic Bolt                   | 8180.014.240     | 6   |
| 37     | Guard Retaining Collar of Inner Tube   | 8180.014.232     | 11  |
| 38     | Safety Chain                           | 180.016.790      | 2   |
| 40     | Complete Guard with Instruction Manual | 142.240.293.7421 | 1   |
| 71     | Bolt & Nut M8x50 cl 8.8                | 165.000.571      | 1   |
| 72     | Grease Fitting                         | 190.000.020      | 1   |
| 73     | Bolt & Nut M12x1.25x70 cl 8.8          | 165.000.525      | 2   |
| 200    | Collar Kit for 1 3/8" Yoke             | 165.000.628      | 1   |
|        | Danger Label for Outer Tube            | 190.000.216      | 1   |
|        | Danger Label for Outer Guard Tube      | 190.000.215      | 1   |
|        | PTO Instruction Manual                 | 190.000.371      | 1   |

## T 50 PTO Parts



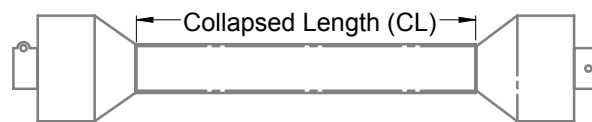
| Item # | Description                            | Part #           | Qty |
|--------|--|------------------|-----|
| 1      | Complete Collar Yoke                   | 141.025.363.1    | 1   |
| 2      | Cross Journal Assy                     | 180.015.130      | 2   |
| 30     | Complete Shear Yoke                    | 143.250.016.1    | 1   |
| 31     | Guard Retaining Collar for Outer Tube  | 8180.015.288     | 1   |
| 33     | Special Plastic Bolt                   | 8180.014.240     | 6   |
| 37     | Guard Retaining Collar of Inner Tube   | 8180.015.289     | 11  |
| 38     | Safety Chain                           | 180.016.025      | 2   |
| 40     | Complete Guard with Instruction Manual | 142.250.372.7521 | 1   |
| 61     | Special Grease Nipple                  | 8180.012.418     | 3   |
| 71     | Bolt & Nut M10x55 cl. 8.8              | 165.000.511      | 1   |
| 72     | Grease Fitting                         | 190.000.020      | 1   |
| 73     | Bolt & Nut M12x1.25x70 cl. 8.8         | 165.000.525      | 2   |
| 200    | Collar Kit for 1 3/8" Yoke             | 165.000.628      | 1   |
|        | Danger Label for Outer Tube            | 190.000.216      | 1   |
|        | Danger Label for Outer Guard Tube      | 190.000.215      | 1   |
|        | PTO Instruction Manual                 | 190.000.371      | 1   |

## PTO Drive-line Dimension

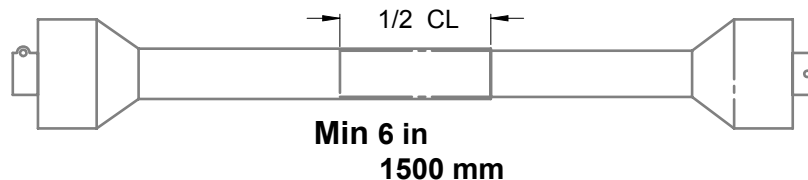
**The PTO Drive-line as supplied with the machine will need to be checked for the proper length before being put into service.**

To accommodate the various hitch and tractor configurations the supplied shaft may be too long, or in some cases too short. To determine shaft length, find the collapsed length, raise or lower the equipment until the PTO out of the tractor is horizontal with the input shaft on the machine. Measure lock-pin groove to lock-pin groove or bolt hole on the equipment. If this is on trailed equipment then turn tractor as sharp as possible.

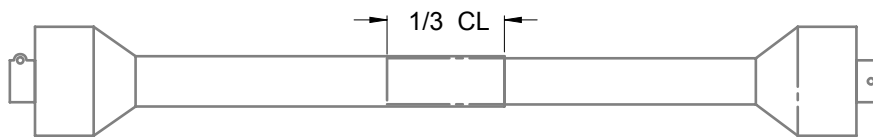
Measure collapsed PTO shaft from lock-pin to lock-pin or bolt hole and compare it with the measurement on the tractor. The difference of these measurements needs to be cut from Both Halves of the PTO shaft plus 1/2".



**Working Length overlap is 1/2 of above collapsed length**



**Minimum Overlap in Transport Position 1/3 of collapsed length**



**Following these guidelines will reduce the chances of damage to the equipment.**

- Use a sharp hacksaw to cut the PTO tube
- Use a fine file to remove any sharp edges and burrs from sawing
- Clean off all dirt and filings from tube , carefully test for smooth fit.
- Apply a light coat of grease to the outside of the small tube
- Reinstall the shields
- Install on equipment and recheck

**These procedures need to be done before first putting into operation and when attaching to a different tractor**

# PTO Installation Instructions for Snowblower

## PTO Installation Instructions for Snowblower For Better PTO Shaft and Gearbox Operation

A proper initial installation will give you years of satisfactory service on your equipment. Please read carefully, following instructions which have been specially made to help you and make you satisfied with your purchase.

**Warning!** Unfortunately, snowblowers will be faced with forgotten or hidden objects under the snow, such as: chain, tires, stones, pieces of wood, etc. In spite of all our efforts, machines are not built to resist all those conditions.

### Danger: Too big tractors

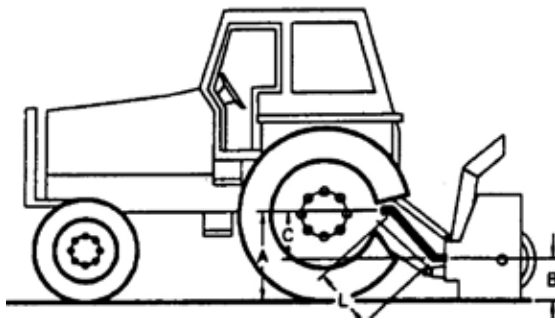
It is dangerous to use a tractor that is too big or too powerful. The tractor will always be able to overload the blower, even if the machine is already at maximum capacity. Tractor being very high, too large angles at PTO universal joints will result, and the life of the universal joints will be shortened dramatically.

### P T O Shaft angles

PTO shafts are made to transmit power with angle at universal joints. However these angles should be kept to a minimum. Larger angles shorten the life of PTO. Take for example a snowblower sold for a tractor horse-power of 60-75 HP which would be attached to a 60HP tractor operating at maximum capacity of (60HP continuous).

| HP         | PTO angles | Estimated life in hours |
|------------|------------|-------------------------|
| 60@540 RPM | 5°         | 450 hours               |
|            | 10°        | 195 hours               |
|            | 15°        | 90 hours                |
|            | 20°        | 40 hours                |
|            | 25°        | 20 hours                |

### How to determine PTO angle



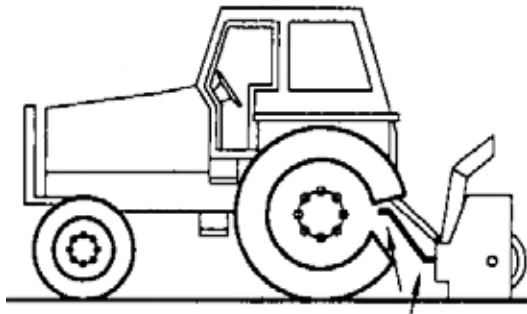
A =PTO height at tractor  
B= PTO height at blower  
C= A-B  
L = Cross center distance in working position

- 1) Lower blower on ground
- 2) Measure A,B and L
- 3) Subtract B from A ( $A-B=C$ )
- 4) Divide L by C ( $L/C=F$ )
- 5) Compare F Factor in the table below to find PTO angle. (Interpolate if necessary)

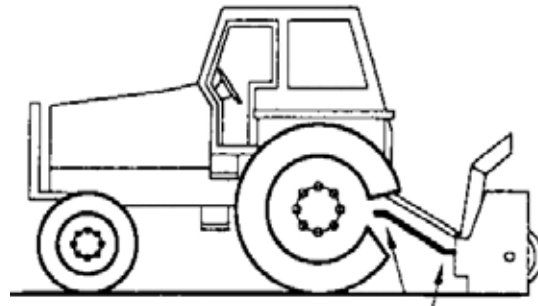
| F Factor | Angle |
|----------|-------|
| 6        | 10°   |
| 3.75     | 15°   |
| 2.75     | 20°   |
| 2.15     | 25°   |
| 1.75     | 30°   |

## PTO Installation Instructions for Snowblower

Previous examples clearly demonstrate that universal joint angle is directly related with life of the PTO. In order to reduce angle, it is necessary to increase the distance between snowblower and tractor.



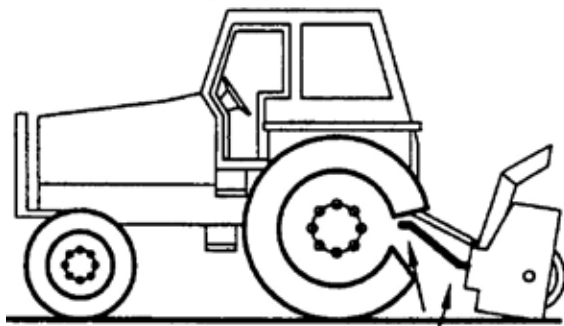
**Too Large Angles at PTO Joints  
To Avoid**



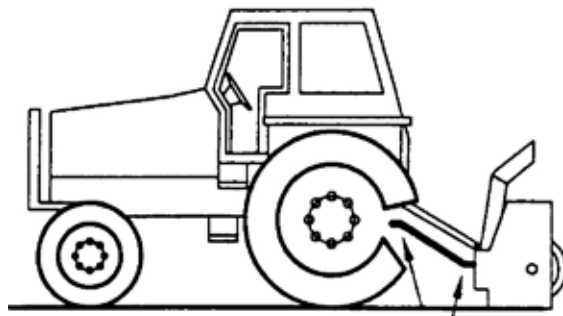
**Reasonable Angles at PTO Joints  
Acceptable**

If it is impossible to increase the distance between snowblower and tractor, in order to maintain a reasonable angle at the PTO, it is recommended to use a larger size PTO that is a greater capacity PTO. (please refer to your dealer for more details).

For snowblowers of 100HP, an additional gearbox is also available that can be mounted on the existing snowblower gearbox, which increases the input shaft height, reducing the angle at PTO joints. This Gearbox has an input speed of 1000RPM which greatly increases PTO capacity.



**Non-Equal Angles at PTO Joints  
To Avoid**



**Equal Angles At PTO Joints  
Recommended**

### Angles at each end of PTO

A popular habit is to change snowblower angle in order to obtain a better scraping effect. This practice can become harmful to the PTO if the angle is unequal at each end, There will be fan speed variation (as the fan speeds up and slow down twice per revolution) as well as a drastic increase of loading on the cross and bearings. **To avoid** it is recommended to keep tractor PTO and snowblower input shaft always parallel.

## PTO Installation Instructions for Snowblower

### Shear Bolts

Shear bolts are built to break under shock loads on the fan or auger. However under certain circumstances this security is not adequate. Example: a sudden high impact shock on the fan may, in some cases break the fan shaft without breaking the shear bolt.

If the shear bolt breaks, make sure to always replace it with the same grade of bolt (grade 5 for PTO series **20-40-50-60**, and grade 8 for PTO series **80**) it is necessary to always maintain this bolt very tight in order to keep the efficiency of the shearing mechanism.

**Warning:** The gearbox shafts are made with special alloy steel. However they are case hardened to increase capacity to shock load. These shafts cannot be broken under normal loads. However undesirable objects may enter the fan and either bend or break the gearbox shaft. It is understood that the gearbox cannot be built to resist every possible overload and consequently, gearbox fan shafts will not be replaced under warranty. Therefore the user of the snowblower must be very careful.


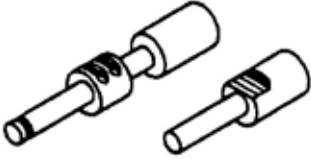
### Maximum length of PTO shaft

**Warning:** Telescopic tubes of PTO should overlap a minimum length to meet ideal conditions for transmitting power.







Following table could be used as a guide to find maximum permissible length of PTO.

| PTO Description | Over-all length<br>Closed | Over-all length<br>Opened Max | Telescopic tube<br>overlap |
|-----------------|---------------------------|-------------------------------|----------------------------|
| <b>T20-056P</b> | <b>29 3/4"</b>            | <b>41"</b>                    | <b>5"</b>                  |
| <b>T40-056P</b> | <b>30 1/2"</b>            | <b>40 1/2"</b>                | <b>6"</b>                  |
| <b>T50-071P</b> | <b>36 1/2"</b>            | <b>51 1/4"</b>                | <b>7"</b>                  |
| <b>T60-071P</b> | <b>37 3/4"</b>            | <b>51 1/4"</b>                | <b>7"</b>                  |
| <b>T80-066P</b> | <b>36"</b>                | <b>47 1/4"</b>                | <b>7"</b>                  |
| <b>T80-076P</b> | <b>40 1/2"</b>            | <b>53"</b>                    | <b>8"</b>                  |
| <b>T90-071P</b> | <b>39"</b>                | <b>51"</b>                    | <b>8"</b>                  |

## Effective PTO Drive Shaft Maintenance

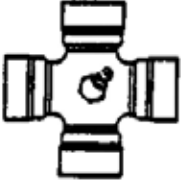

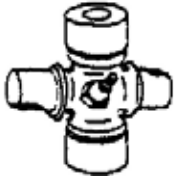
|   | Avoidable Damage  | Possible Causes  | Corrective Actions   |
|---|---|--|--|
| <b>Quick-disconnect yoke</b><br> | Quick-disconnect pin tight or completely seized<br>Quick-disconnect pin damaged (broken or bent)<br>Quick-disconnect pin damaged in locking position<br> | Quick-disconnect pin dirty (insufficient maintenance)<br><br>Quick-disconnect pin defective (forced into place, incorrect handling.<br><br>Excessive shaft length<br><br>Axial load too high | Clean, oil and follow service instruction<br>Replace Quick-disconnect pin<br>Shorten shaft length (cut both telescopic tubes as well as shield, remove burrs)<br>Replace Quick-disconnect pin<br>Clean and grease telescopic tubes.<br>Replace both tubes if necessary |

Note: newer PTO shafts may have a locking collar. (Damages Causes and corrective actions will still be similar.




|  | Avoidable Damage   | Possible Causes   | Corrective Actions   |
|--|--|---|--|
| <b>Yoke</b><br><br><br> | <b>Deformed Yoke</b><br><br><br> | Excessive shaft length<br><br><br>Axial load too high<br><br><br>Excessive working angle and torque | Shorten shaft length (cut both telescopic tubes as well as shield, remove burrs)<br>Replace defective yokes<br><br>Clean and grease telescopic tubes. Replace both tubes if necessary<br>Replace defective yokes<br><br>Verify compatibility between shaft and working conditions (torque vs. angle)<br><br>Disengage tractor PTO during lifting or lowering the implement.<br>Change to a larger PTO size |
|  | <b>Distorted Yoke</b><br>   | Overload caused by high starting and peak torque  | Engage PTO more carefully<br><br>Use appropriate safety device<br>Replace defective yoke   |
|  | <b>Worn or pounded Yoke</b><br>   | Excessive working angle   | Avoid excessive angle<br>Replace defective yokes   |



## Effective PTO Drive Shaft Maintenance

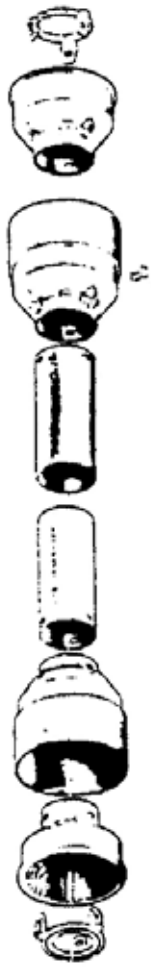

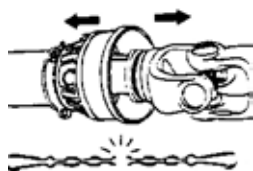
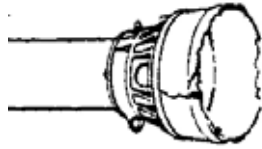
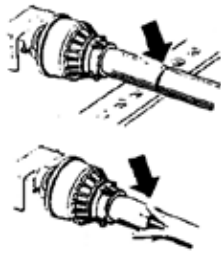
|  | Avoidable Damages  | Possible Causes   | Corrective Actions  |
|--|--|---|---|
| Cross Kit<br><br> | Cross Arms broken<br><br>             | Extreme torque peak or shock load<br><br>Axial loads too large                        | Use appropriate safety device<br>Change to a larger PTO size<br><br>Shorten PTO shaft<br>Replace defective cross bearings                       |
|  | Bearing caps turning in their cross journal<br><br>Overheated bearing caps   | Excessive continuous torque and/or excessive working angle<br><br>Inadequate greasing | Verify compatibility between shaft and working conditions<br><br>Carefully follow greasing instructions<br><br>Replace defective cross bearings |
|  | Accelerated wear of cross kit<br><br> | Excessive continuous torque and/or excessive working angle<br><br>Inadequate greasing | Verify compatibility between shaft and working conditions<br><br>Carefully follow greasing instructions<br><br>Replace defective cross bearings |

**Note: Cross bearings must be greased every 8 working hours**

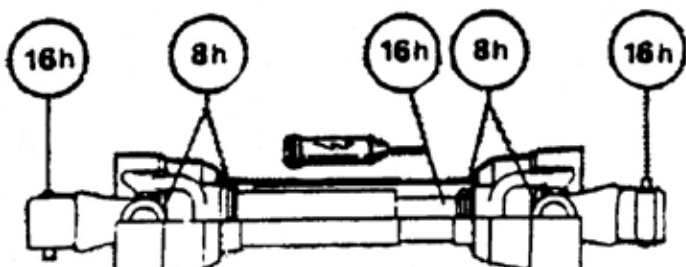
|  | Avoidable Damages   | Possible Causes  | Corrective Actions   |
|--|---|--|--|
| Telescopic tube<br><br> | Telescopic tube failure or twisting<br><br>  | Excessive torque or shock load<br><br>Short tube engagement (overlap)                                      | Use appropriate safety device<br>Change to a larger PTO size<br><br>Replace the PTO drive shaft with one of adequate length<br>Replace defective tubes                         |
|  | Accelerated wear of telescopic tubes<br><br> | Extreme load when sliding<br><br>Short tube engagement<br><br>Inadequate greasing<br>Conditions (sand etc) | Change to a PTO with coated tube<br><br>Replace the PTO drive shaft with one having proper length<br><br>Carefully follow greasing instructions<br><br>Replace defective tubes |

**Note: Telescopic tubes must be cleaned and greased every 16 working hours**

## Effective PTO Drive Shaft Maintenance

|  | Avoidable Damages   | Possible Causes  | Corrective Actions  |
|--|---|--|---|
| <div style="display: flex; align-items: center;"> <div style="writing-mode: vertical-rl; transform: rotate(180deg); padding-right: 10px;">Shield</div>  </div> | Excessive wear of shield bearings<br>                      | Insufficient lubrication<br><br>Incorrect chain mounting<br><br>Shield interfering with implement                        | Follow lubrication instructions<br>Mount chain to allow maximum angularity<br>Avoid shield contact with machine or tractor<br>Replace shield bearings         |
|  | Chain failure<br>  | Shield interfering with implement<br><br>Incorrect chain mounting  | Avoid shield contact with machine or tractor<br><br>Mount chain to allow for maximum angularity<br><br>Replace defective parts                                |
|  | Guard cone damaged<br>                                     | Guard cone in contact with implement or tractor<br><br>Excessive angularity  | Eliminate interference between guard cone and any part of implement or tractor<br>Avoid excessive angles<br><br>Replace damaged guard cone                    |
|  | Guard tubes damaged (deformed and split at one side)<br> | Guards are in contact with tractor or implement<br><br>Guard tube overlap too short or no overlap with PTO tube extended | Eliminate interference between guard cone and any part of implement or tractor<br><br>Replace damaged tubes<br><br>Adjust guard tube length with longer tubes |

**Note:** Shield bearing must be greased every 8 working hours



## PT Meteor Snowblower

### Maintenance

- 75/87/97 PTO Shearbolt – 10x55 mm 8.8
- 60/68 PT PTO Shearbolt -- 8 x50 mm 8.8
- 75/87/97 Auger Shearbolt – 5/16 x 1-1/4" Gr #2
- 60/68 PT Auger Shearbolt -- 1/4 x 1 1/4" Gr #2
- Auger Drive Chain Tightener – tighten chain allowing 1/4" sag in the bottom span of chain (between drive and driven sprocket).

### Lubrication

- Gearbox- check oil level every 50 hours. Fill to oil level plug (middle of gearbox) with SAE 90 gear oil. SAE 80W90 gear oil may also be used.
- Auger and Shear Sprocket Bearing – grease sparingly every 50 hours. (By using too much grease you will push the seals off the bearing).
- PTO Shaft – grease every 10 hours. Pull apart and apply grease to the sliding members. Grease the yoke bearings at this time as well.
- Discharge chute mount – occasionally squirt oil on the plastic ring (this will extend the life of the plastic ring and will operate smoother).
- Auger Chain – apply oil on a regular basis especially after using the snowblower.

### Storing the Meteor Snowblower in the off season

At the end of the season lubricate the Bearings, PTO shaft, Discharge chute mount and Auger chain before storing it.

### Notes

All fasteners are **Grade #5** unless otherwise specified.

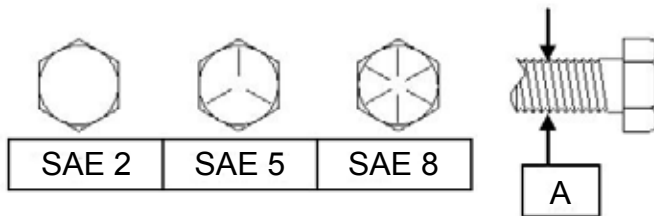
## Bolt Torque

As used on this machine

- Bolt torque table shown below gives torque values for various bolts used.
- This chart is for non-lubricated threads.
- Replace with same strength bolt.

Torque Specifications. Torque values are identified by their head markings.

| Diameter | SAE 2        |            | SAE 5        |            | SAE 8        |            |
|----------|--------------|------------|--------------|------------|--------------|------------|
| "A"      | <i>ft-lb</i> | <i>N.m</i> | <i>ft-lb</i> | <i>N.m</i> | <i>ft-lb</i> | <i>N.m</i> |
| 1/4      | 6            | (8)        | 8            | (11)       | 12           | (16)       |
| 5/16     | 11           | (15)       | 17           | (24)       | 25           | (33)       |
| 3/8      | 20           | (27)       | 31           | (42)       | 44           | (59)       |
| 7/16     | 32           | (43)       | 49           | (67)       | 70           | (95)       |
| 1/2      | 49           | (66)       | 76           | (105)      | 105          | (145)      |
| 5/8      | 97           | (130)      | 150          | (205)      | 210          | (285)      |
| 3/4      | 144          | (195)      | 265          | (360)      | 375          | (510)      |
| 7/8      | 165          | (225)      | 430          | (585)      | 605          | (820)      |
| 1        | 250          | (340)      | 645          | (875)      | 910          | (1230)     |
| 1 1/8    | 355          | (480)      | 795          | (1080)     | 1290         | (1750)     |
| 1 1/4    | 500          | (680)      | 1120         | (1520)     | 1820         | (2460)     |
| 1 1/2    | 870          | (1180)     | 1950         | (2640)     | 3160         | (4290)     |



Allen head cap screw are similar to SAE 8 quality

These torques are for reference only. Not all these sizes and grades are necessarily used in this machine. Bolts that are used as a pivot or hinge have to be used with a locknut, therefore only tighten enough to secure the bolt and still allowing the part to rotate freely.





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