

#### **ENOAGRICOLA ROSSI s.r.l.**

AGRICULTURAL IMPLEMENTS - HAY MACHINES WINE MAKING EQUIPMENT - OLIVE OIL SYSTEMS

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# SICKLE BAR MODIER MOD. BE - MINI SERIES 135T | 150T FOR SMALL TRACTORS

ASSEMBLY INSTRUCTIONS AND SPARE PARTS

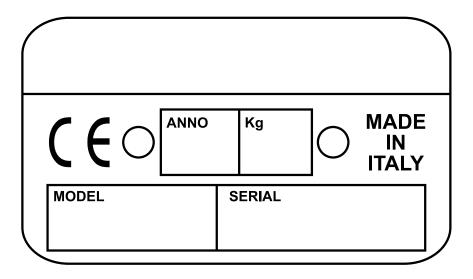
EDITION JANUARY 2007

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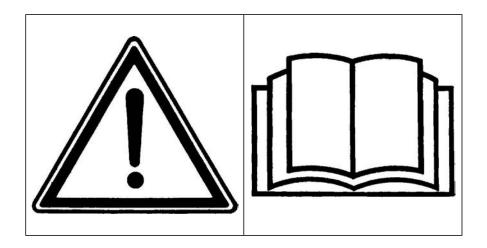
#### **CE Marking**

The herebelow CE Marking on the serial plate certifies that sickle bar mowers models BF 135T - 150T are in conformity with the safety requirements established by the european committee for standardization with amendent CEE 89/392.



#### **Serial Number**

Each unit is supplied with a serial plate placed on the front part of the internal protection guard specifying model and serial number.



#### SAFETY WARNING DECALS



DANGER

THE SYMBOL ABOVE CALLS YOUR ATTENTION TO INSTRUCTION CONCERNING YOUR PERSONAL SAFETY.

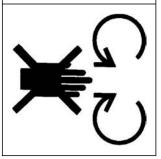
THE SAFETY AND INFORMATION DECALS ON THIS UNIT ARE INSTALLED TO ALERT OPERATORS TO DANGERS IN SPECIFIC MACHINE AREAS.

READ AND UNDERSTAND TO AVOID PERSONAL INJURY OR DEATH.

## **A** WARNING

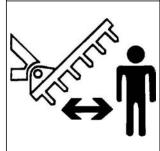
- 1. Read and understand the Operator's Manual.
- 2. Stop tractor engine and set parking brake before leaving operator's platform.
- 3. Keep riders off the machine.
- 4. Make certain everyone is clear of the machine before starting the tractor engine and operating.
- 5. Keep all shields in place.
- 6. Never lubricate, adjust, unclog, or service the machine with tractor engine running.
- 7. Wait for all movements to stop before servicing.
- 8. Keep hands, feet, and clothing away from moving parts.
- 9. Use flashing warning lights when operating on highways except when prohibited by law.
- 10. Maximum transport speed should not exceed 20 miles per hour.
- 11. Tractor must be equipped with Rollover Protective Structure (ROPS) and seatbelt.





Keep away from rotating driveline





Stay clear of folding blade when opening





Always check bolts are well tightened





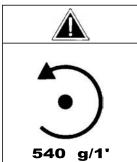
Cutting of foot or leg blade movement



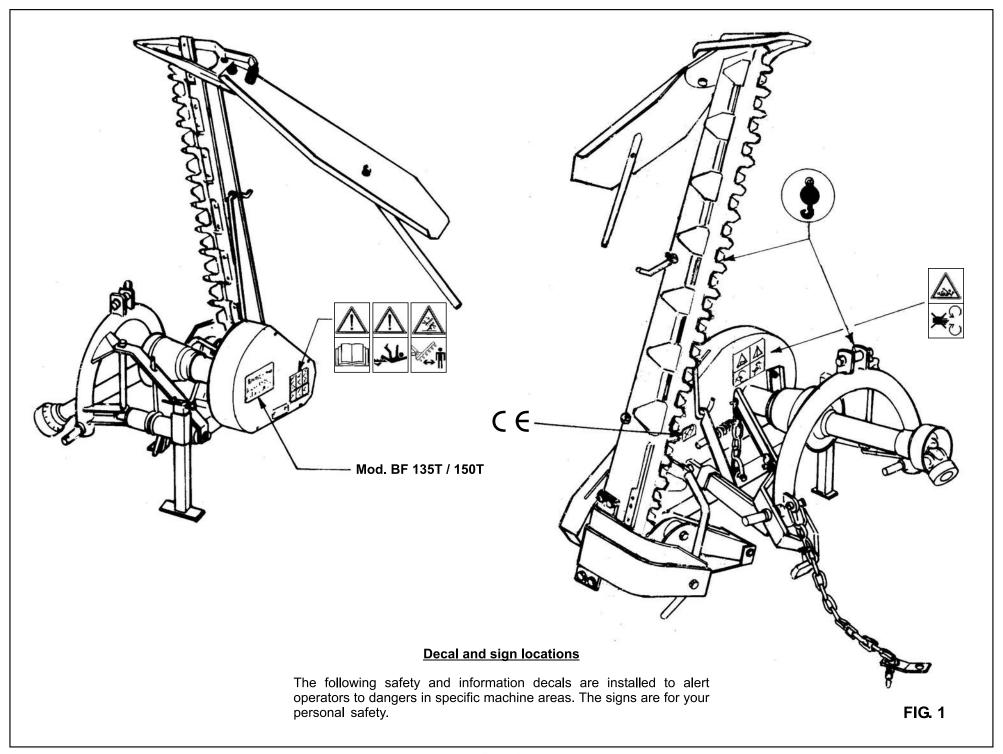
Hook up points for lifting unit

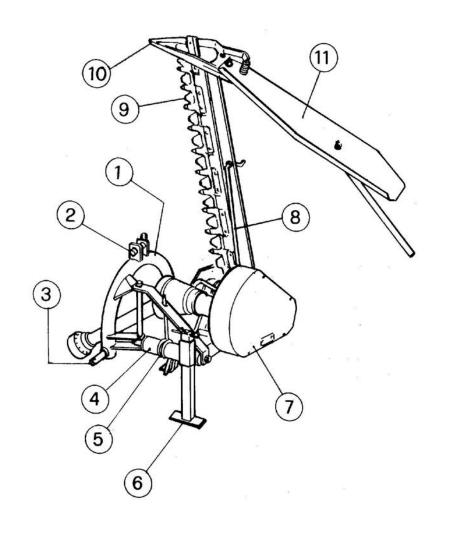


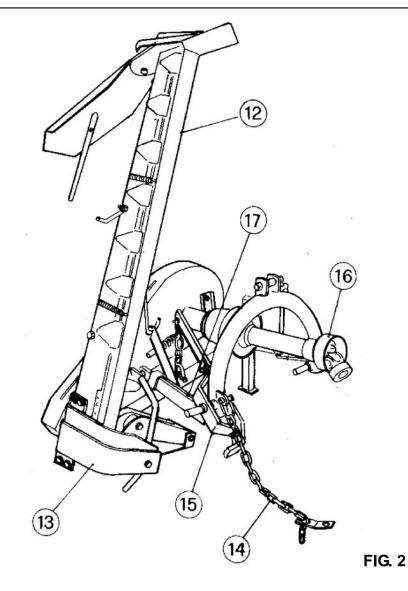
Greasing points



Hook up points for lifting unit







Main features

- 1) Frame
- 2) Upper 3° point hitch linkage3) Lower 3° point hitch linkage
- 4) Frame articulation
- 5) Absorber spring
- 6) Foot support7) Protection guard
- 8) Blade tierod

- 9) Cutting blade10) External shoe
- 11) Lateral deflector
- 12) Cutting blade protection
- 13) Skid
- 14) Height adjustment chain15) Lifting bracket16) P.T.O. shaft

- 17) Safety mechanism

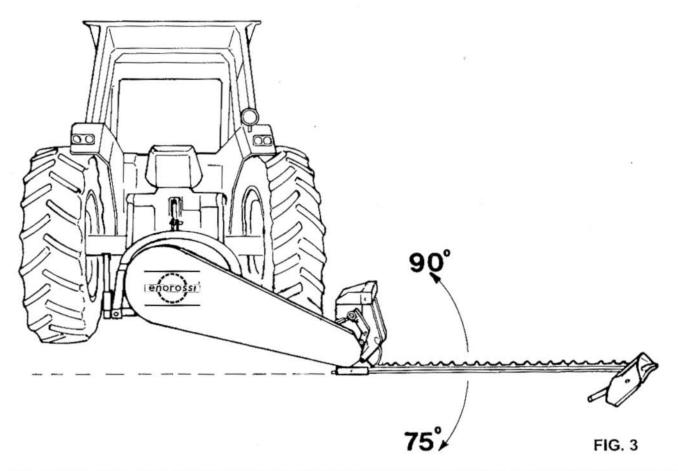
#### **TECHNICAL SPECIFICATIONS**

Double action sickle bar mower.

Safety release mechanism to protect unit from obstructions in field.

Blade inclination up to 75° downwards and 90° upwards (see drawing below).

Standard equipment includes: P.T.O. Shaft, transport blade protection and extra blade.



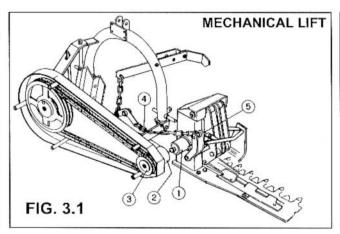
MODEL	CUTTING WIDTH	WEIGHT LBS.	HP REQUIRED	P.T.O. rpm	WORKING SPEED
BF-135T	4" 5'	430	12	540	max 6 m.p.h.
BF-150T	5'	440	12	540	max 6 m.p.h.

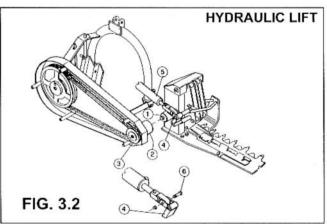
N.B.: Weights include P.T.O. Cardan Shaft

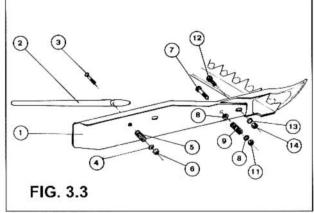
#### BLADE ASSEMBLY INSTRUCTIONS

Most sicke bar mowers are shipped disassembled and packed in crates therefore before proceeding to connect unit to tractor it is necessary to connect blade to three point hitch and main frame.

- 1) Blade assembly for sicke bar mowers with <u>MECHANICAL LIFT:</u>
  Refer to figure 3.1 herebelow. Remove from support (1) pulley (3), snap ring E 80 and seeger ring Ø 80. Insert support (1) into frame (2) and fasten with same snap ring and seeger ring. Screw on pulley (3) and connect chain (4) to link (5).
- 2) Blade assembly for sickle bar mowers with <u>HYDRAULIC LIFT:</u>
  Refer to figure 3.2 herebelow. Remove from support (1) pulley (3), snap ring E 80 and seeger ring Ø 80. Insert support (1) into frame (2) and fasten with same snap ring and seeger ring. Screw back on pulley (3).
  Mount on upper pin of support (1) fork hinge (4), insert cylinder shaft (5) and fasten with screw TE 14x65 (6).
- 3) Mount the two belts and external protection guard.
- 4) Mount lateral deflector and fasten with screws TE 12x50 (12), washer Ø 12 (13) and self-locking nut 12 MA (14). Insert screw TE 12x90 (7), washer Ø 12 (8) and fasten with self-locking nut (11). Refer to Fig. 3.3.







#### ATTACHING SICKLE BAR MOWER TO TRACTOR

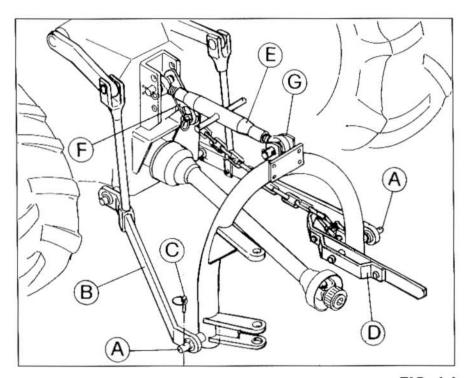
Before connecting unit to tractor make sure that all parts are properly in place and that all bolts and nuts are well tightened and all parts correctly lubricated.

1) Make sure that pins "A" (refer to Figure 4.1) of three point hitch are well cleaned and greased. Connect upper part of three point hitch linkage "G" to adjustment tierod "E". Connecting plate "F" must be placed on righthand side of adjustment tierod "E" and fastened with same pin. Connect tractor link arms "B".

Lifting bracket "D", see Figure 4.2, must be positioned under arm "B" of tractor and blocked with pins "C" as in Figure 4.1.

**IMPORTANT:** According to the type of tractor you have use either internal or external pins "A" (see drawing below) so that internal skid of sickle bar mower "A" (see figure 4.3, page 9) remains behind tractor wheel.

 Connect P.T.O. shaft "A", Figure 4.4 and make sure that it is well blocked to tractor P.T.O. Make sure that plastic protection guards rotate freely and connect P.T.O. shaft chain.



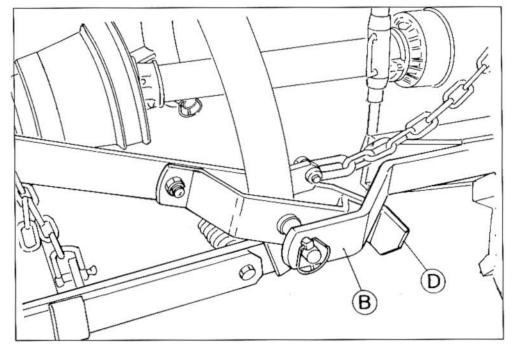
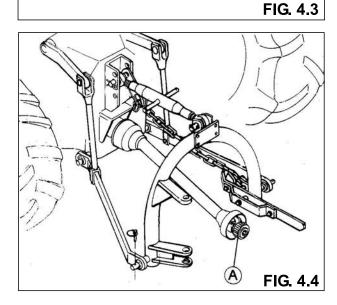
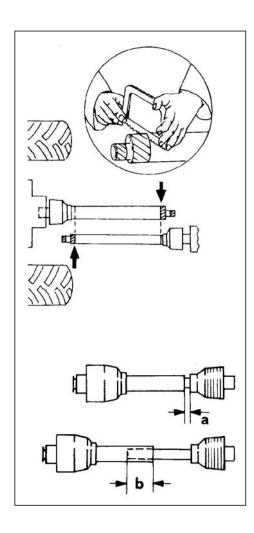


FIG. 4.1

FIG. 4.2



#### ATTACHING THE SICKLE BAR MOWER TO TRACTOR



#### Adapting P.T.O. shaft

Sometimes it is necessary to shorten P.T.O. shafts according to type of tractor with which unit is used.

First check lenght before operating.

- Separate two shaft sections and fit same to P.T.O. shaft end of tractor and other to machine side. Slip clutch must be on machine side.
- This operation must be carried out with unit hooked up to tractor.
- Overlap two shaft sections and make sure safety tolerances are respected both when three point hitch is lowered or lifted.
   See above drawing.
   Minium tolerance must be 150 mm. (B) when P.T.O. shaft is open.
- Minium tolerance, when closed, should be 40 mm.
- If shortening is necessary cut off sliding and protection tubes uniformely.
- Trim tube ends, remove all swarfs and abudantly grease all sliding surfaces.

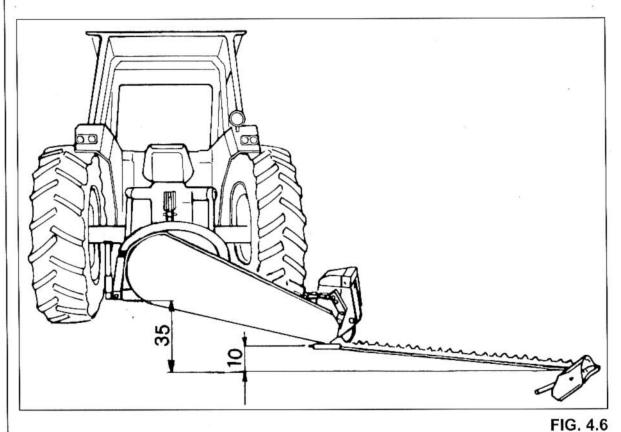
#### ATTACHING SICKLE BAR MOWER TO TRACTOR

Insert chain "B" in Figure 4.5 into bracket "F" or use u-bolt (supplied by us) to connect chain to tractor.

Make sure that chain in connected at approximately the same height of three point hitch and to a rigid location of tractor.

Using hydraulic lift raise sickle bar mower and adjust chain "B" so that P.T.O. shaft is in horizontal position during working operations. Clearance of lower part of sickle bar mower frame should be at 35 Cm. from ground as shown in Figure 4.6.

After adjustment is completed mark chain ring in order to have always the same cutting height. Raise foot support and place in working position, turning it upside down and fasten with split pin "A" as shown in figure 4.7.



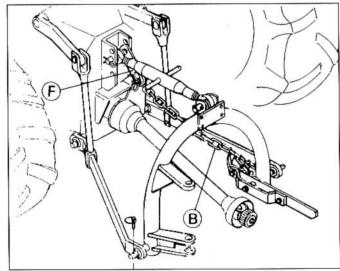


FIG. 4.5

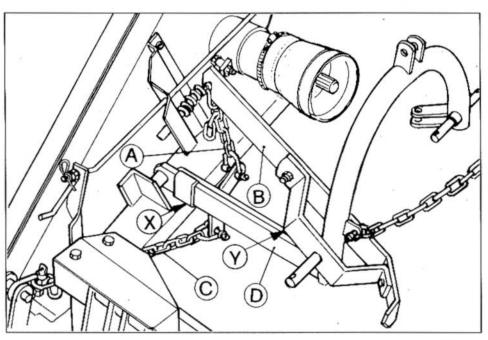
A

FIG. 4.7

#### ATTACHING SICKLE BAR MOWER WITH MECHANICAL LIFT TO TRACTOR

Adjust chain "A", refer to Figure 5, in such a way that when sickle bar mower has been completely raised the safety release mechanism "D" leans lightly on frame on part marked "X" and with the inferior part of 3° hitch arch in Position "Y". If there is too much pressure this operation can be controlled by lengthening or shortening the chain using chain links. Lower machine in working operation and connect chain "C", Figure 5, to Position 12 / Table 3, allowing for a small margin of oscillation.

Adjust inclination of cutting knives according to ground conditions using tierod "D" as shown in Figure 5.1. In rough ground conditions or on-stony terrains we recommended to keep knives pointing upwards and to keep sickle bar mower adequately raised in order to avoid damage to knives and blade.



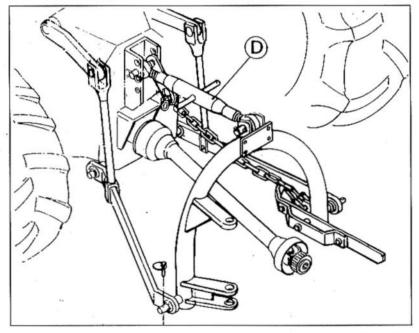


FIG. 5 FIG. 5.1

#### TRACTOR LINKAGE OF SICKLE BAR MOWER WITH HYDRAULIC LIFT

Connect hydraulic hose to tractor. Mount on tractor and close oleodinamic cylinder using distributor lever. This will raise unit completely. Control that raising and lowering operations of sickle bar mower are smooth. If adjustments are necessary read following instructions.

#### **HYDRAULIC CYLINDER FLOW VALVE ADJUSTMENTS**

Refer to Figure 5.2.

If blade raises up too fast, from tractor seat turn valve "A" in clockwise direction. This will gradually reduce oil flow and consequently also reduce speed. Adjust until you obtain a slow raising movement.

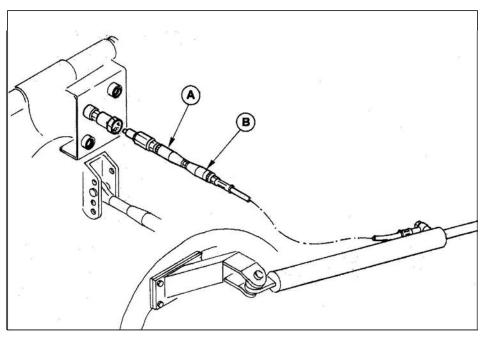
If descend speed of mower is too fast, always from tractor seat, turn valve "B" in anti clockwise direction. This will gradually reduce oil flow and consequently reduce descending speed. Adjust till you obtain a slow movement.

If speed must be increased operate in opposite way.

#### HYDRAULIC KIT ASSEMBLY

Refer to Figure 5.3 and mount hydraulic cylinder lift attachment "C" and fasten with screws T.E. 10x20. Connect cylinder "D" and fasten with pin "E" and roll pins 6x30.

Insert fork "F" and fasten cylinder shaft using screws and nuts 14x65 after having removed link Position 12, Table 3. Connect hydraulic hose.



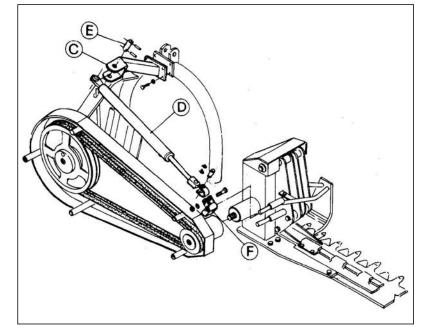
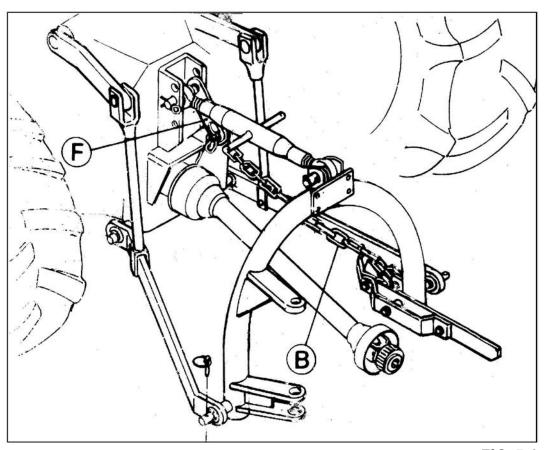


FIG. 5.2 FIG. 5.3

#### **UNHITCHING SICKLE BAR MOWER FROM TRACTOR**

- 1) Raise machine using hydraulic lift and disconnect chain "B" as shown in Figure 5.4. Turn around and lower foot support shown in Figure 5.5 and fasten with split pin "A".
- 2) Lower sickle bar mower, disconnect P.T.O. shaft, hydraulic lift arms and adjustment tierod. Unhitching operations should always be carried out on flat surfaces.
- 3) Disconnect hydraulic hose if you have an hydraulic model.



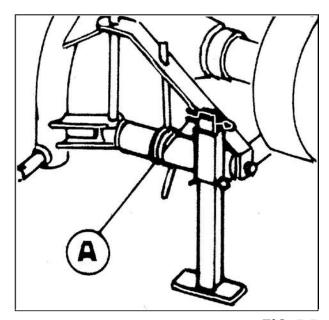


FIG. 5.4

FIG. 5.5

#### **CUTTING SPEED**

For a good quality cut we recommend that you engage P.T.O. speed between 400 to 450 Rpm. Do not operate over 540 Rpm and do not overspeed.

Keep tractor speed as high possible between 10 and 15 Km/h (6 to 10 Mph) to facilitate grass discharge. In order to avoid clogging up of blade we recommend that sickle bar mower rests as close as possible to grass to be cut especially in the presence of flattened grass.

Be always aware of crop and field conditions. In rough field conditions speed should be reduced.

#### SAFETY RELEASE BREAKAWAY LATCH

Sicke bar mower is protected with a sefety release mechanism. If an obstruction is hit the cutter bar will swing back. Stop tractor and do not raise sickle bar. Turn off tractor engine and make sure that P.T.O. shaft is not disengaged, if so, engage P.T.O. shaft in correct position. To reset safety release back up tractor until latch returns to its normal position. If safety release latch breaks away too often adjust spring "B" using nut "A" (see Figure 5.6 herebelow) and tighten half turn at the time.

#### **BELT TENSION**

Check periodically belt tension. Unscrew small window opening on protection guard (see Figure 5.7 herebelow). If necessary tighten belt using nut and counternut "A" (Figure 5.8).

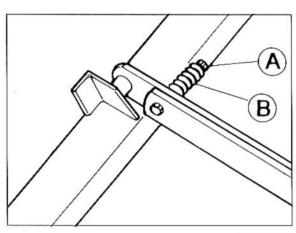


FIG. 5.6

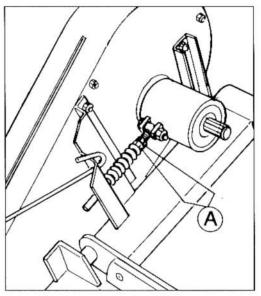


FIG. 5.7

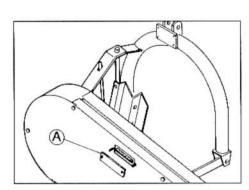


FIG. 5.8

#### BLADE REPLACEMENT

Before replacing blade let sickle bar mower idle in order to eliminate any residues and facilitate extraction.

- To replace blade loosen and remove nut "A" and bush"B" as shown in drawing below.
- Use a cable to facilitate sliding out of blade as illustrated below.
- When mounting new blade make sure to lubricate well all cutting knives with a good quality viscose oil.
- 4) Grease all parts indicated with grease zerk decals.

# B A

FIG. 5.9

#### MANUAL RAISING AND LOWERING OF SICKLE BAR MOWER BLADE

Before carrying out any raising and lowering operations make sure to disconnect P.T.O. shaft from tractor make sure that all moving parts have come to a complete stop.

#### ROAD TRANSPORT

To transport the mower on a road or from a field to another raise mower to reduce overall lenght.

#### **IMPORTANT**

Lift sickle bar mower blade in vertical position block using tie rod hook "A" (Fig. 6.0) which was previously removed. Fasten tie rod hook "A" with handle "B" and insert split pin "C" and cover blade with protection guard cover. See Figure 6.1.

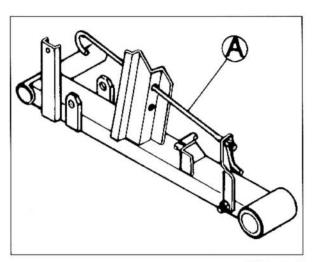


FIG. 6.0

#### WORKING POSITION

Lower mower using hydraulic lift. Get off tractor and remove tie rod hook "A" (Fig. 6.1) and place in position on frame (Fig. 6.0). Lower sickle bar mower blade.

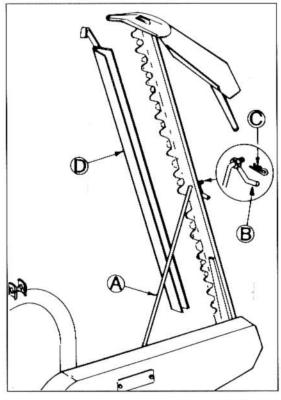


FIG. 6.1

#### **GREASING AND MAINTENANCE INSTRUCTIONS**

- After every 2 working hours lubricate grease fittings as indicated by symbol in figures 6.2 and 6.3.
- After every 8 working hours:
   Lubricate P.T.O. shaft cross journal
   Check belt tension and if necessary tighten.
- After every 50 working hours check that all bolts are well tightened especially those located on blade movement, support, see Figure 6.2.

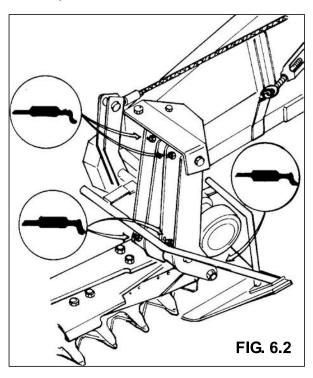
#### **CLEANING OF BLADE**

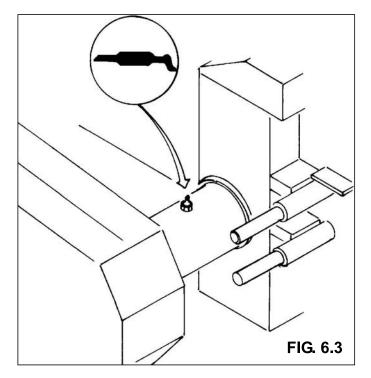
Raise sickle bar mower using hydraulic lift. Make sure tractor is well parked and set brakes. Start sickle bar mower and wash with water using water hose and standing at a safe distance from unit. Make sure nobody goes near machine.

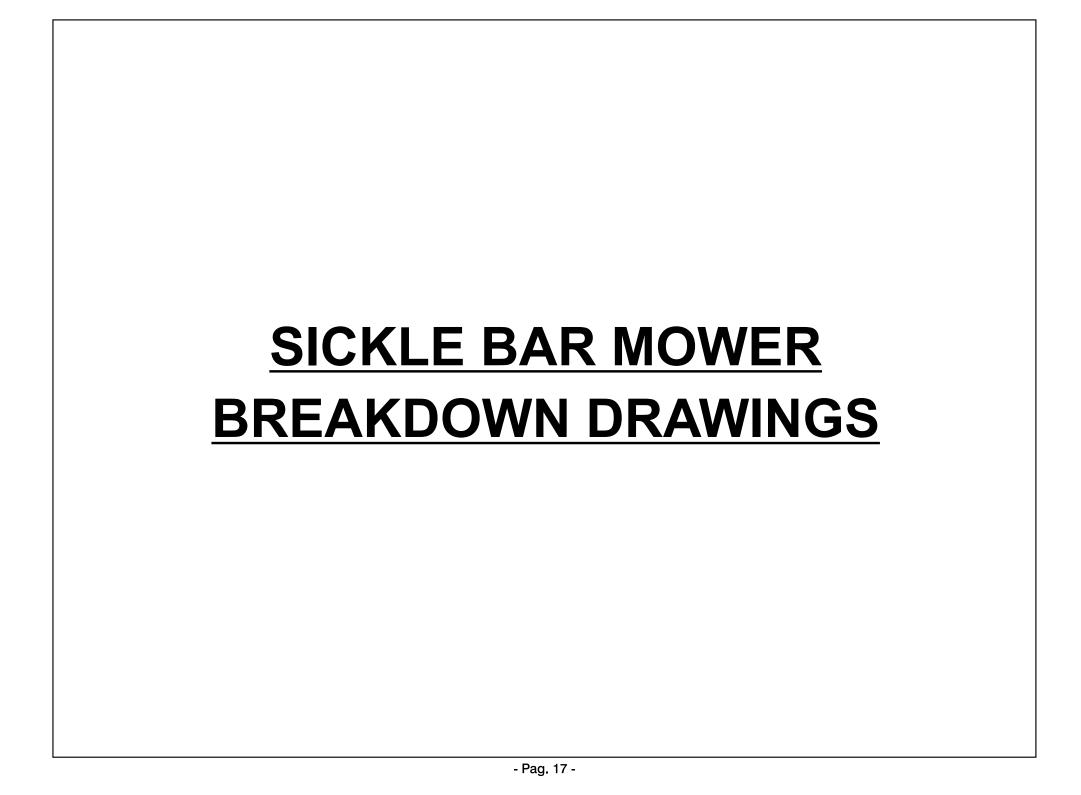
Turn off tractor engine and disconnect P.T.O. shaft. Check conditions of blade and of unit in general. When machine is dry lubricate knives and blade with a very viscose oil. Turn on tractor and start mower for a few seconds. Turn off tractor, disconnect P.T.O. shaft and install blade and external shoe protection.

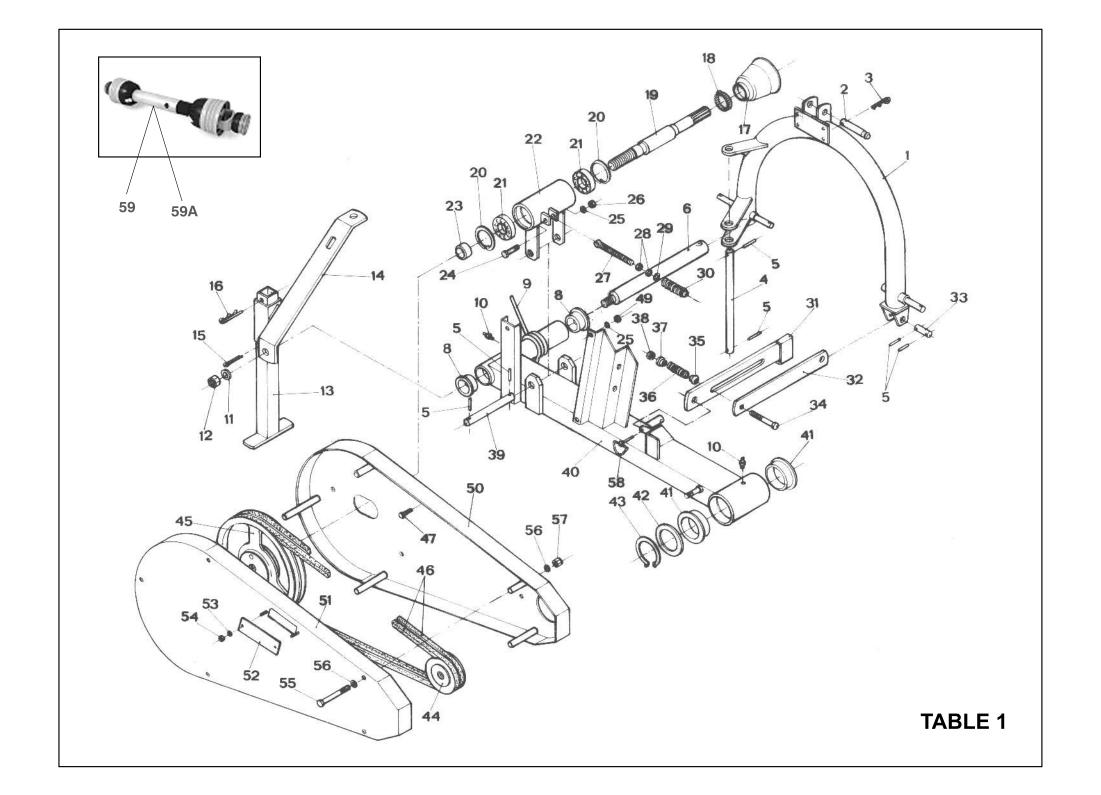
#### **STORING THE MOWER**

Clean mower, lubricate well knives and blade. Replace broken or worn out parts. Control and tighten all bolts and nuts. Lubricate also non-painted areas. Store in a dry place and out of reach of non-specialized personell.



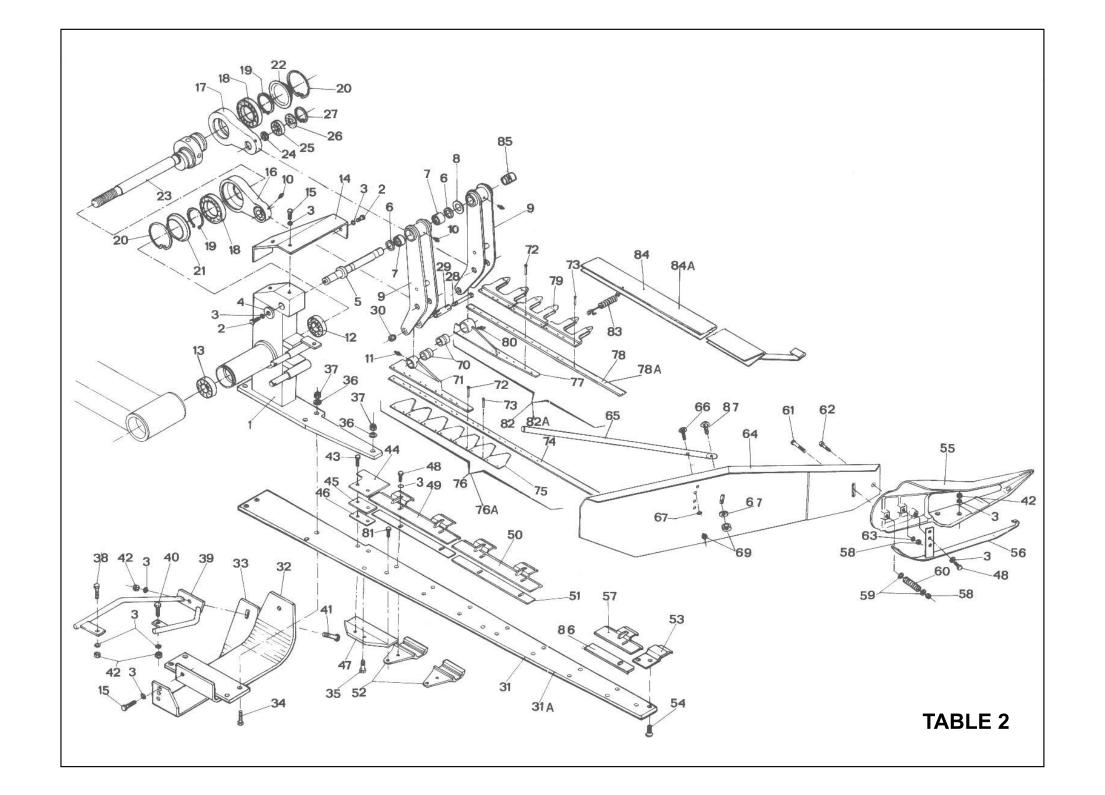






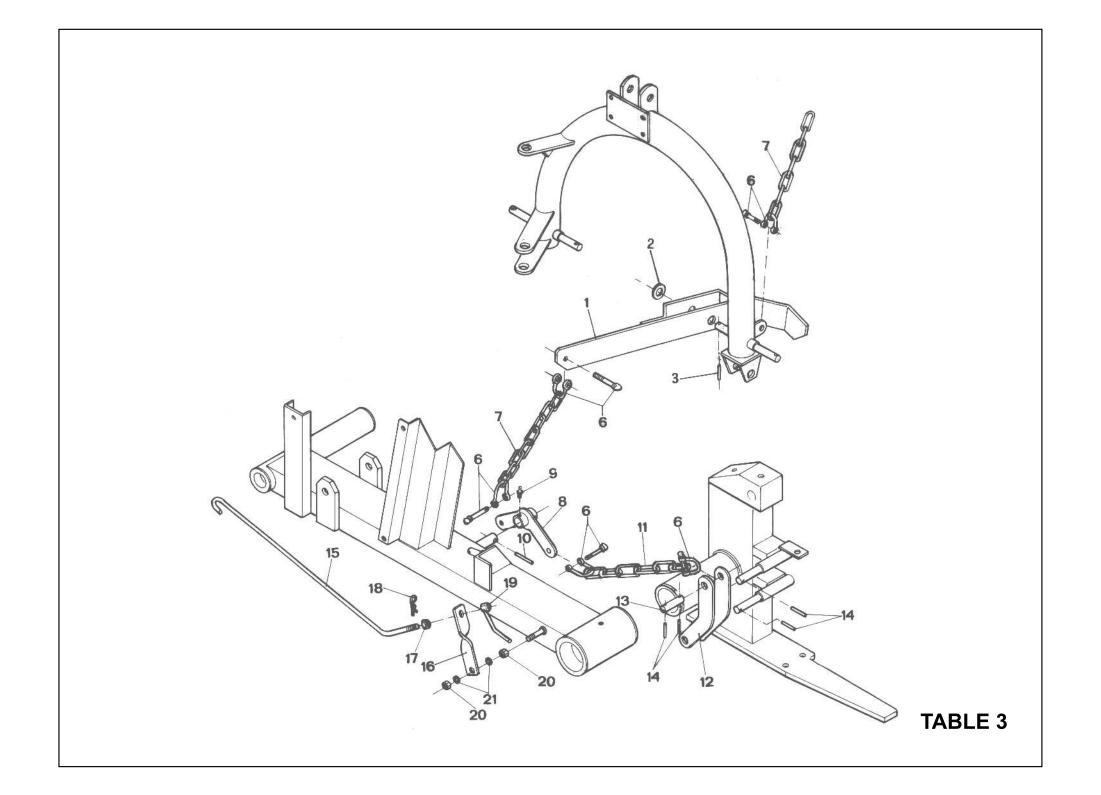
#### **TABLE N° 1 - Code 19010428**

POS.	CODE	DESCRIPTION	POS.	CODE	DESCRIPTION	POS.	CODE	DESCRIPTION
1	18031346	3° Point hitch arch. BFT	30	11010620	Spring 34 BF	59	8020411	Cardan shaft (Europe)
2	12880871	3 <sup>rd</sup> Point hitch pin	31	18031350	Safety release with slot BF/T	59/A	8020424	Cardan shaft (USA)
3	3040202	Split pin R 5x100	32	18031351	Tierod bracket BF/T			
4	18031347	Pin	33	12880867	Pin D.20			
5	3080109	Spring pin 6x30 UNI 6873	34	3011639	Screw T.E. 12x150 5737			
6	12880832	Frame shaft Ø 40	35	12880807	Release cone BF			
7			36	11010621	Spring 40 L. 96			
8	9250002	Bush 40x60	37	12880806	Spring washer BF			
9	11011101	Spring	38	3020202	Self-locking nut M 12			
10	3090101	Grease zerk	39	12880834	Support pin 20 L.160			
11	3030163	Washer Ø 18	40	18031352	Complete frame BF/T			
12	3020212	Self-locking nut 14 MB	41	9250003	Bush BF			
13	18031348	Foot	42	1011546	Washer 80,5x97			
14	18031349	Foot support bracket	43	3120133	Snap ring E80			
15	3040110	Split pin 8x60	44	2030115	Drive pulley 120			
16	3040202	Split pin R 5x100	45	2030114	Driving pulley 300 BF			
17	9070104	Protection guard	46	8020535	Belt. B75			
18	4010702	Clamp 80 - 100	47	3011256	Screw T.E. 10x20			
19	12880826	P.T.O. shaft	48					
20	3120105	Snap ring I 72 7437 - 75	49	3020201	Self-locking nut 10 MA			
21	12240145	Bearing 6207 2RS	50	18031353	Internal protection guard			
22	12880828	P.T.O. support	51	18031354	External protection guard			
23	12880808	Spacer 35 x L.30,5 BF	52	1011427	Control cover BF			
24	3011238	Screw T.E. 10x60	53	3030158	Washer M.6			
25	3030159	Flat washer M 10	54	3020213	Self-locking nut 6 MA			
26	3020328	Nut 10 MA	55	3010275	Screw T.E. 8x120			
27	18031307	Belt stretcher tie rod BF	56	3030156	Washer M.8			
28	3020313	Nut 16 MA	57	3020209	Self-locking nut 8 MA			
29	3030175	Washer M 16	58	12880614	Clip pin			



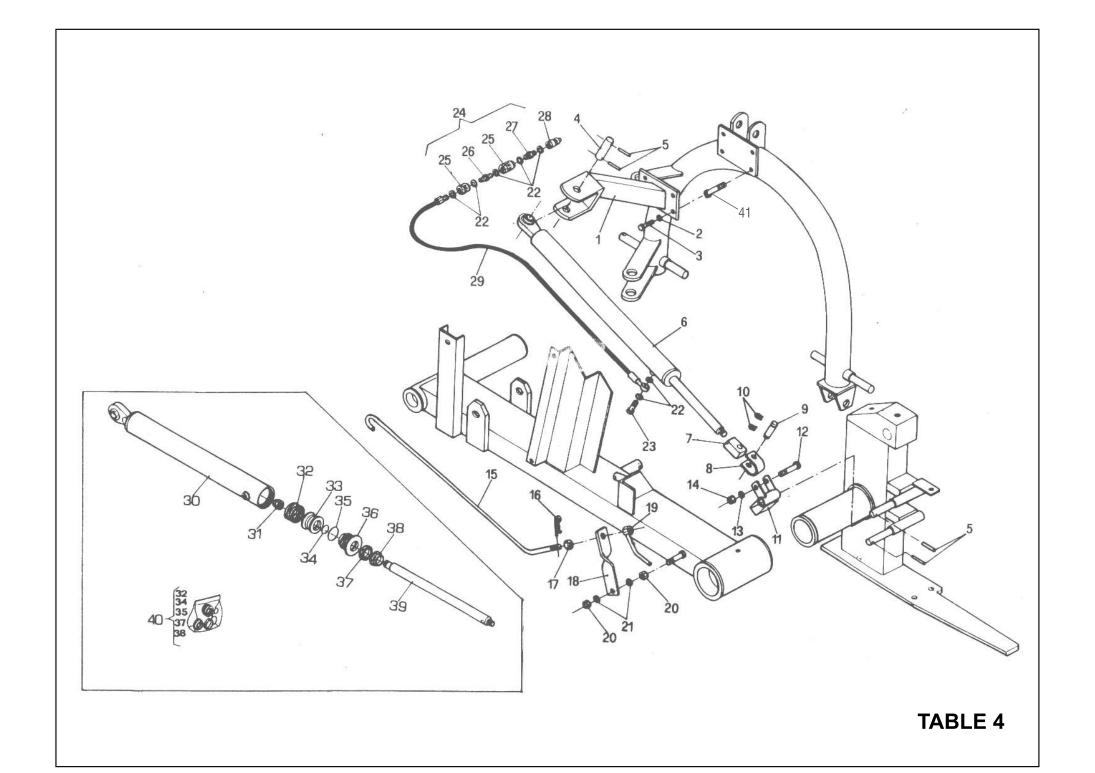
#### **TABLE N° 2 - Code 19010429**

POS.	CODE	DESCRIPTION	POS.	CODE	DESCRIPTION	POS.	CODE	DESCRIPTION
1	12880817	Support BF	31/A	18031384	Mod. 150 bar (since 2002)	62	3011244	Screw T.E. 12x50
2	3011206	Screw T.E. 10x30	32	12880873	Internal skid BF/T	63	3030162	Flat washer 12 MA
3	3030319	Grower washer M 10	33	12880874	External skid BF/T	64	18031325	Lateral deflector BF
4	12880810	Washer 40	34	3011640	Screw T.E. 14x60 MB	65	18031336	Deflector tube
5	12880820	Arm attachment pin	35	3011679	Screw T.E. 14x40 MB	66	3010127	Screw T.T.Q.S.T. 8x40
6	12260029	Grommet G25x32x4	36	11011003	Conic washer D.14	67	3030157	Washer 8x24
7	12070303	Busk HK 2520	37	3020215	Self-locking nut 14x1,5			
8	12280201	Axial fifth wheel AS 2542	38	3011260	Screw T.E. 10x35	69	3020209	Self-locking nut 8 MA
9	12880818	Arms BF	39	18031366	Support protection BF	70	12880855	Bush H.20.29.24
10	3090101	Grease zerk 8 MB	40	3011211	Screw T.E. 10x25	71	12880847	Blade section head BF
11	3090102	Grease zerk 6 MA	41	3011281	Screw T.E. 10x45	72	3220101	Rivet 6x19
12	12240145	Bearing 6207 2 RS 35x72x17	42	3020201	Self-locking nut 10 MA	73	3220102	Rivet 6x12
13	12240141	Bearing 6306 2RS	43	3010214	Screw T.E. 10x50	74	12880881	Mod. 135 blade bar
14	18031318	Cover BF	44	1011545	Upper internal guide BF	74/A	12880877	Mod. 150 blade bar
15	3011256	Screw T.E. 10x20	45	18031326	Shim MM. 8 BF (since 06/2004)	75	12880853	Blade section BF
16	12880821	Internal connector BF	46	1011562	Shim 30x60 BF	76	12880864	Mod. 135 compl. blade 18 sect.
17	12880856	External connector BF	47	18031327	Lower internal guide BF	76/A	12880857	Mod. 150 compl. blade 20 sect.
18	12240158	Bearing 6013 2RS	48	3010213	Screw T.E. 10x40	77	12880848	Blade teeth head BF
19	3120134	Retaining ring E 65	49	18031328	Upper blade guide	78	12880882	Teeth bar Mod. 135 BFT
20	3120132	Retaining ring I 100	50	18031329	Upper blade guide	78/A	12880878	Teeth bar Mod. 150 BF
21	1011565	Protection ring BF	51	1011561	Guide shim thickness 05/10	79	12880854	Double blade tooth BF
22	1011564	Protection tap BF	52	18031330	Lower blade guide BF	80	3090103	Grease zerk BF
23	18031319	Shaft BF	53	18031331	External guide BF	81	3010281	Screw T.E. 10/30 5739
24	12260030	Grommet G20x28x4	54	3010916	Screw TP SEI 10x45	82	12880863	Teeth rack Mod. 135 BFT
25	12240157	Bearing 1304	55	18031374	External shoe BF (since 2002)	82/A	12880859	Teeth rack Mod. 150 BF
26	10011701	Connector gasket 18x52x3	56	18031388	Lateral skid BF	83	11010523	Spring
27	3120111	Seeger I 52	57	18031357	Blade guide BFT 135	84	18031358	Blade protection Mod. 135 BFT
28	18031320	Screw T.E. 10x60	58	3020202	Self-locking nut 12 MA	84/A	18031359	Blade protection Mod. 150 BF
29	18031321	Bush D. 20	59	3030179	Washer 12x36	85	18031345	Bush 33,7x24
30	18031322	Conic nut 10 MA	60	11010618	Spring 28,6 Lg. 50	86	18031369	Blade guide spacer 5/10
31	18031355	Mod. 135 bar	61	3011276	Screw T.E. 12x90	87	3010126	Screw T.T.Q.S.T. 8x20



#### **TABLE N° 3 - Code 19010430**

POS.	CODE	DESCRIPTION	POS.	CODE	DESCRIPTION	POS.	CODE	DESCRIPTION
1	18031360	Lifting lever	30					
2	3030165	Flat washer Ø 30	31					
3	3080138	Roll pin 10x40	32					
4			33					
5			34					
6	3160103	Hinge with screw	35					
7	3150108	Chain 13 rings	36					
8	18031361	Balancing lever	37					
9	3090102	Greaser	38					
10	3080110	Roll pin	39					
11	3150109	Chain 6 rings	40					
12	18031337	Link	41					
13	12880833	Pin Ø 20 LG 68	42					
14	3080109	Roll pin 6x30	43					
15	12880866	Tierod	44					
16	18031389	Tierod bracket	45					
17	3020332	Nut	46					
18	3040201	Clip pin	47					
19	18031339	Nut with handle	48					
20	3020328	Nut 10 MA	49					
21	3030159	Flat washer M 10	50					
22			51					
23			52					
24			53					
25			54					
26			55					
27			56					
28			57					
29			58					



#### **TABLE N° 4 - Code 19010431**

POS.	CODE	DESCRIPTION	POS.	CODE	DESCRIPTION	POS.	CODE	DESCRIPTION
1	18031363	Hyd. cylinder support	30	12400203	Cylinder 40x25 BF/T			
2	3030159	Flat washer M 10	31	3020215	Self-locking nut 14 MB			
3	3011211	Screw T.E. 10x25	33	12410201	Head			
4	12880815	Pin 20 L. 94	36	12420201	Ring nut			
5	3080109	Roll pin Ø 6x30	39	12440202	Shaft Ø 25			
6	12400202	Compl. hydraulic cylinder	40	10010663	Compl. Seal Kit			
7	18031364	Hinge plate	41	3011256	Screw T.E. 10x20			
8	18031365	Hinge bracket	42					
9	12880876	Pin Ø 14	43					
10	3120138	Circlip	44					
11	18031342	Fork hinge	45					
12	3011642	Screw T.E. 14x65 5737 7	46					
13	3030161	Flat washer M 14	47					
14	3020203	Self-locking nut 14 MA	48					
15	12880866	Tierod	49					
16	3040201	Clip pin	50					
17	3020332	Nut	51					
18	18031316	Tierod bracket	52					
19	18031339	Nut with handle	53					
20	3020328	Nut 10 MA	54					
21	3030159	Flat washer M 10	55					
22	3030406	Copper washer	56					
23	3011643	Drilled screw Ø 14"	57					
24	12760604	Compl. hydraulic hose	58					
25	4020403	Flow regulation valve						
26	4010211	Nipple 1/4" and 1/2"						
27	4010212	Nipple 1/4"						
28	4011804	Quick coupler						
29	12760603	Hydraulic hose L. 2000						

#### SPARE PARTS ORDER FORM

When ordering spare parts please make photostats of this order form, fill out and mail or fax it directly to us at this address:

### ENOAGRICOLA ROSSI s.r.l. - 06018 Calzolaro di Umbertide - Perugia - Italy Tel. 075.930.22.22 Telefax 075.930.23.28

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To ensure prompt assistance and replacement of parts always supply below required information, thank you.

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Pos.	Code number	Description	Qua	antity

#### WARRANTY POLICY

Our Company warrants its products to be free of defects in material and workmanship for a period of 1 year from the date of purchase under normal use and service providing the equipment is purchased for individual and not commercial use.

Our Company will replace any defective part but does not allow any labor cost. Defective parts will be sent prepaid. Retain defective parts in case they are needed for inspection by manufacturer. No warranty is made for items made by others since such items are warranted by respective manufacturers. No liability is assumed for expenses or damages resulting from the malfunction or interruption in operation of the equipment. This warranty does not apply to any equipment which has been damaged in any accident, or by fire, flood, act of God or has been subjected to abuse, misuse, negligence, alterations, and/or tampering.

Purchaser's exclusive remedy for breach of warranty, other defect, or conduct giving rise to liability shall be the repair or replacement of the product sold, and the manufacturer under no circumstances shall be liable for economic loss or incidental consequential damages. Effective upon the expiration of this limited warranty (one year from the date of purchase), the manufacturer disclaims all implied warranties, including the warranty of merchantability and fitness.

Our Company reserves the right to make improvements and changes in specifications without notice or obligation to modify previously sold units.