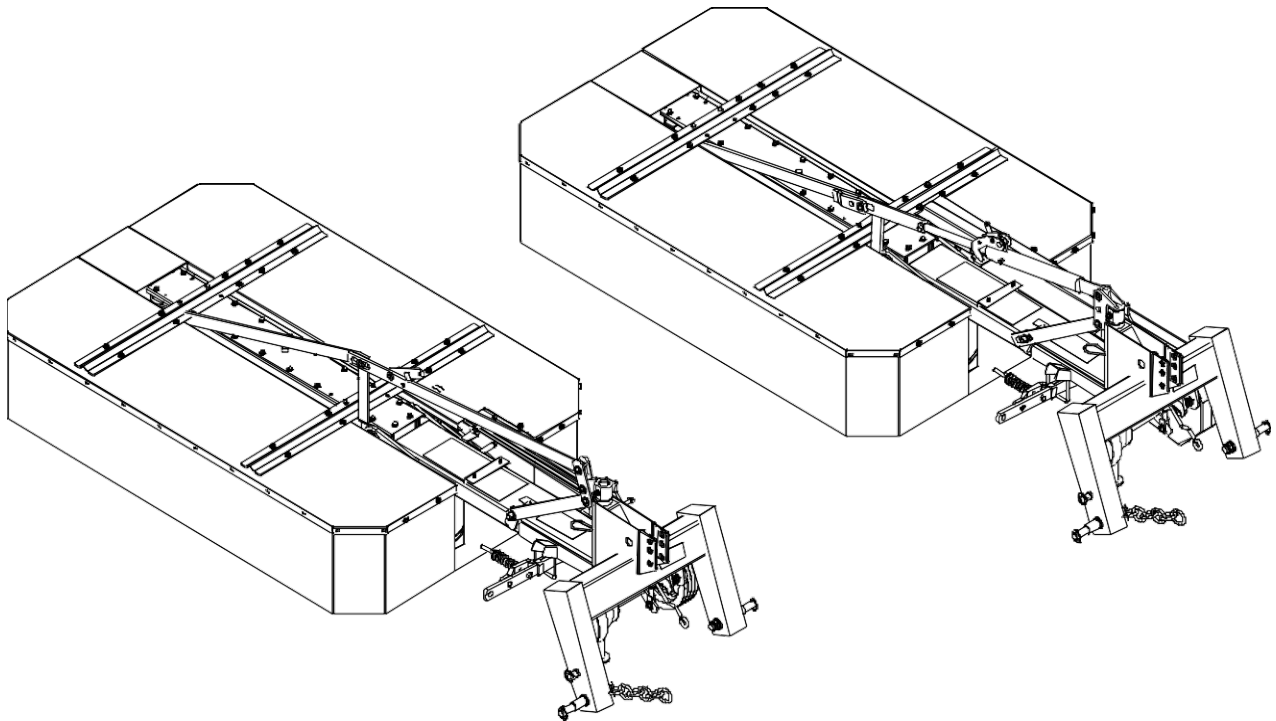




Drum Mower

Models:
BDR-135
BDR-165
BDR-185



Operator's Manual **Parts Breakdown**

Publication #: April 2019

TABLE OF CONTENTS

Introduction	3
Safety Rules	4
Partial Risks	5
General Information	6
Operational Service	8
Connecting the Mower with the Tractor	8
Assembly of the PTO Shaft	9
Adjusting the Mower to Transport Position	10
Adjusting the Mower to Operational Position	12
Adjusting the Mower	14
Operating the Mower	16
Resting Position	17
Technical Maintenance of the Mower	17-18
Changing the Blades	17-18
V-Belt Tension	18-19
Everyday Maintenance	19
Post-Season Maintenance	19
Lubrication Instructions	19
Transport Lights	21
Assembly of Mower	22
Troubleshooting	23
Parts Breakdown	24-50
Warranty	51

INTRODUCTION

Thank you for purchasing your Tar River Drum Mower. This Operator's Manual is available with every machine for the purpose of introducing the user to the design, maintenance, and adjustment of the mower. It will also warn against any possible threats. The Operator's Manual includes information regarding the adjustment and transport on the public roads.



Following the instructions carefully will ensure many years of damage-free and safe operation and will result in decreasing of the operational costs of the machine.

If you have any questions after reading this manual, please contact the Sales Representative or the Sales and Marketing Department.

To emphasize the importance of the information and the warnings of possible hazards, the following warning symbol with a description has been used:

If you see this symbol, be aware of a threat, carefully read the appropriate information and inform other operators about it.



The mower has a name plate placed on the middle frame with basic machine identification information.

The warranty proceedings rules and the rules resulting from them are written in the warranty card, which is an integral part of the Operator's Manual. The Operator's Manual is part of the basic equipment of the machine and it should be kept for future use.

PRODUCT PURPOSE

The purpose of the Drum Mower is to be used in farming to mow the low stem green fodder (alfalfa grass, etc.) in the fields and meadows.

Operating the mower in alternate conditions will be considered a misuse. Strict compliance with the requirements for the use of the machine as well as its servicing and repairs by the manufacturer is a prerequisite for the intended use.

The machine should be used, operated and maintained only by persons who are familiarized with its specifics as well as with the work safety proceedings rules.

The provisions regarding preventing accidents and all basic work safety and hygiene rules as well as the traffic regulations must always be observed.

Any changes made to the machine without the consent of the manufacturer will exempt the manufacturer from the responsibility for any possible damages resulting from them.

SAFETY RULES

PLEASE BE CAREFUL – READ THE OPERATOR’S MANUAL CAREFULLY IN ORDER TO PROTECT YOURSELF AND OTHERS FROM DANGER.

The machine should be used with respect to the basic work safety rules and the following precautions:

- **NEVER** allow any unauthorized persons, unfamiliar with the Operator’s Manual or underage persons, especially children, to use the machine.
- **ALWAYS** check the physical condition of the machine, especially its wear and whether the operating elements of the cutting system are properly secured.
- **YOU MUST** replace the worn out or damaged parts with new ones.
- **THE MACHINE** may be operated only with the recommended tractors equipped with the required front axle load.
- **DURING** the time of aggregating the machine with the tractor, special care should be exercised, and it is prohibited for any persons to be present between the machine and the tractor while the engine is on.
- **IT IS UNACCEPTABLE** to operate the machine without the shields and a guard, it is also prohibited to operate the machine with damaged shields and lifted guard.
- **IT IS UNACCEPTABLE** to operate the hydraulic lift lever externally.
- **PRIOR TO ANY OPERATION** activities performed on the mower, it is necessary to disengage the power take-off drive and the engine of the tractor, pull out the key from the ignition, and allow the operating drums and the blades to come to a complete stop.
- **WHILE** performing necessary operation activities required for the purpose of lifting the mower on the three-point suspension system, it is very important to secure it additionally to prevent from detaching by a support or a chain.
- **IT IS PROHIBITED** to lift the mower with the power drive turned on and the cylinders rotating.
- **IT IS NECESSARY** to check whether there are any persons or animals within the danger zone prior to turning the driving power on or during operating the mower.
- **IT IS PROHIBITED to operate the machine with any bystanders present within less than 50m perimeter.**
- **THE FIELDS AND MEADOWS TO BE MOWED** should be free from any foreign and hard objects.
- **IT IS PROHIBITED** to mow on the sides of the streets, public roads, public places (parks, schools, etc.) or places with stones in order to eliminate the risk of the hard objects thrown out.
- **THE MOWER SHOULD BE** turned on only when in the operating position.
- **THE MOWING** may be started only when the power take-off engine speed of 540 rev/min. is reached; it is prohibited to surpass 600 rev/min.
- **IT IS PROHIBITED** to operate the mower while driving backwards.
- **FOR TRANSPORT** the mower should be in a transport position.
- **CHANGING** the mower’s position from the transport position to the operating position should be performed on a horizontal and even surface, with the blades lifted above the ground.
- **IT IS UNACCEPTABLE** to carry on board any persons or any load while the machine is being transported or while operating it.
- **WHILE** on the public road, applicable provisions of the Traffic Regulations should be obeyed, and the mower should be equipped with required lighting and warning devices in accordance to the local laws of a particular country, where the machine is used.

NOT APPLYING the rules mentioned above may cause hazard for the operator of the machine and bystanders, as well as it may cause damage to the machine. For the damages resulting from the failure to



comply with these rules, the responsibility will be on the side of the mower's user.

PARTIAL RISKS

The manufacturer has made every effort to ensure that the design and the intended method of operating the mower does not cause any danger to people and their environment.

Due to the nature of the mower and the lack of such opportunities to fully expose the cutter, certain elements of risk can occur.



THE DANGER caused by the presence of the sharp edges of the cutting system and the possibilities of any hard objects thrown out, e.g. stones, broken blades, etc. The danger zone resulting from the possibility of throwing out hard objects is within 150 ft. perimeter from the mower being operated.

DANGER the working cylinders and the blades are still rotating for a certain amount of time even after the power drive of the mower is turned off. Therefore, before proceeding with any work activities on the mower, it is crucial to wait until the operating drums with the blades stop rotating.



DANGER changing the mower's position from the transport position to the operating position and backwards may be performed only on an even and flat surface after prior leveling of the machine. Failure to comply with these conditions may cause the cutting system of the mower turn around on its own on the suspension and hit or deform the operating elements of the tractor.

SAFETY SIGNS AND INSCRIPTIONS

There are warning labels placed on the mower with safety signs in the form of pictograms, which give clear instructions and comments informing about what should be treated with special precaution in order for the operation of the mower to be safe.

Carefully read every warning label and get familiarized with their meaning.

The warning labels should be kept clean and readable throughout the whole life of operating the mower. In case the warning labels are not readable, the damaged labels should be replaced with new ones.

New systems and parts replaced during any repairs should have all required warning labels. The new labels may be obtained from stores or from the manufacturer, as it is done with any other spare parts.

GENERAL INFORMATION

Sales Information

The technical condition and the equipment of the mower should be checked at the time of purchase.

It should be required from the equipment dealer to carefully fill out the Warranty Registration Form. Failure to provide the date of purchase or the dealer's information might cause the buyer to suffer disapproval of any possible complaints.

Equipment and Spare Parts

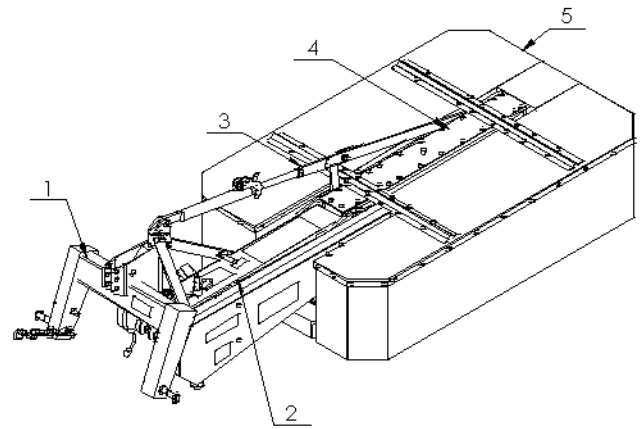
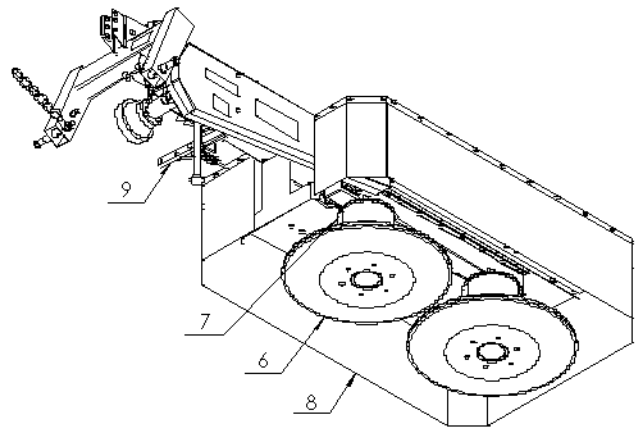
The mower includes the following basic equipment:

- The Operator's Manual, Parts Breakdown and Warranty Registration Form 1pc.
- Blade Changing Tool 1pc.
- Blades (packed) 18pcs

Design and Operation

The design of the mower:

1. Suspension
2. Central beam
3. Push rods, hydraulic cylinders (depending on the version)
4. Main frame
5. Shield system
6. Stump jumper
7. Operating drums
8. Protective shield
9. Lock

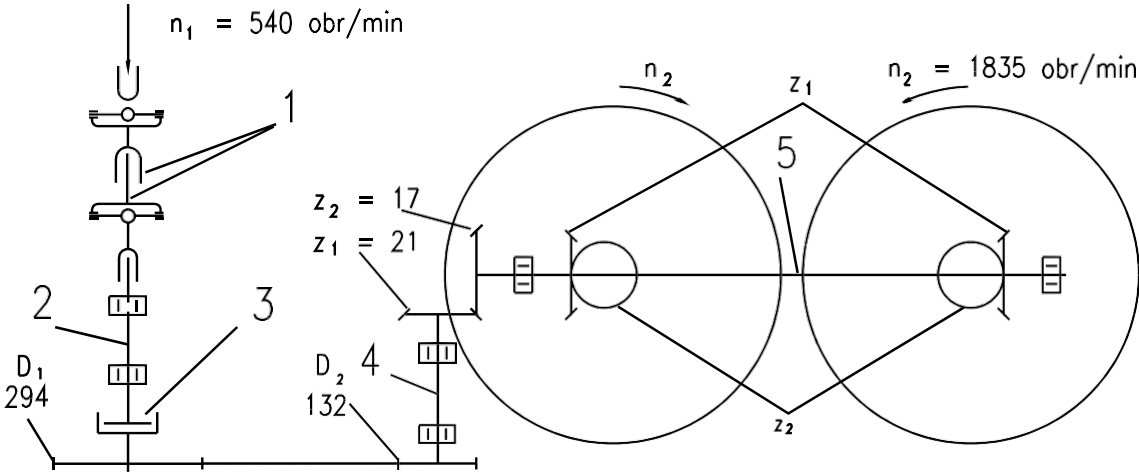


The suspension system frame (1) is used to connect the mower with the tractor. The main frame (4) is connected pivotally with the suspension frame through the central beam (2). The cutting system is made of two operating drums (7) with blades attached rotationally in their lower part. The drums rest on the stump jumpers (8) when in the operating position, which adjust to the ground contours.

Changing the position of the mower from the transport position to the operating position and backwards is made possible through the pivotal connection of the of the suspension system frame with the central beam. The guards and shield (8) protect the machine operator and other people from any hard object, which might be thrown out from under by the operating drums (7).

The spring fuse prevents damages of the mower when the cutting system moves onto an obstacle; the operating drums are powered by the tractor’s PTO. The drums along with the blades rotate in opposite directions cutting the forage and forming it into windrows.

The one way slip clutch allows for free movement of the drums after disengaging the engine and protects the drive elements from any damage.



Description of Mower’s Power Drive

- 1 – PTO shaft
- 2 – head drive shaft
- 3 – slip one-way clutch
- 4 – drive shaft of the main frame

OPERATIONAL SERVICE

You may start operating the machine only after having carefully read the Operator's Manual.

Prior to connecting the rotary mower to the recommended tractors, they should be properly prepared.

- Check the physical condition of the machine and perform daily maintenance work in accordance to the operator's manual of the tractor.
- Tilt or disassemble the elements of the connection and attachment system of the tractor, which may interfere or cause collisions with the PTO shaft.



ATTENTION disassembling these elements will protect against any damage to the PTO shaft while bringing down the suspension system to the lower end position

- Assemble the tractor's power take-off shaft shield
- The recommended tractors should be equipped with the front axle weights

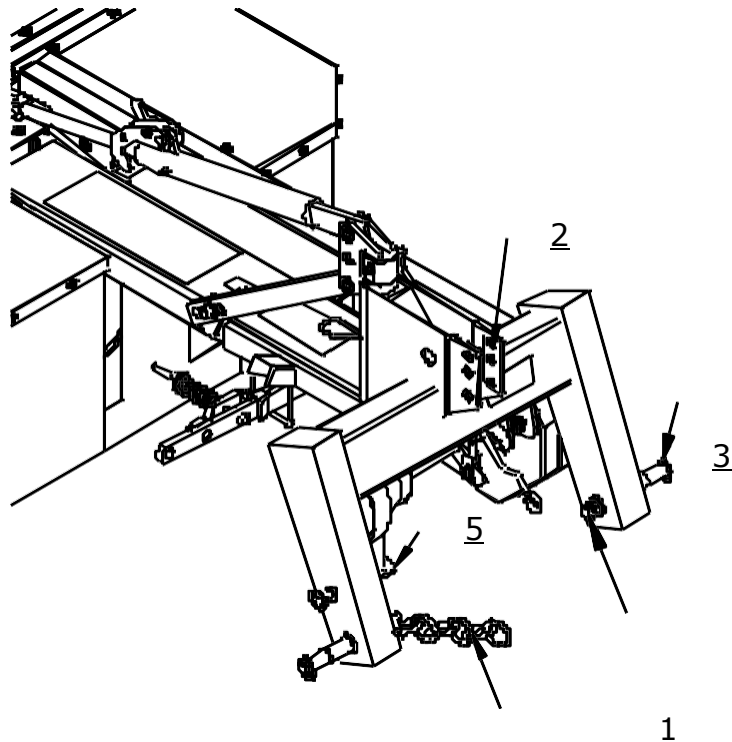


WARNING using a different than recommended tractor for the mower (e.g. of a lower pulling power) or ones that are not equipped with the required front axle weights may cause loss of the steering control of the tractor's front wheels

Connecting the Mower with the Tractor:

The mower should be connected to the tractor using the three-point suspension system. The mower should be in the transport position.

1. Bottom pin of the suspension frame
2. Holes in the suspension yoke
3. Plug
4. Chain
5. Support



Please be careful while connecting the machine with the tractor.

IT IS UNACCEPTABLE



- for any persons to be present between the machine and the tractor while backing up to the machine
- to connect the machine while the tractor's engine is on and the key is in the ignition • to use parts to secure connections other than recommended by the machine or tractor manufacturers.

In order to connect the mower to the tractor:

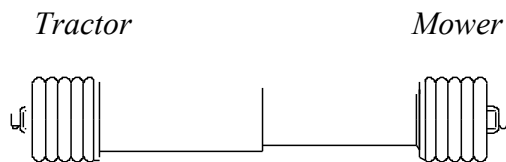
1. Insert the bottom push rods of the tractor (Drawing nr. 4, point 1) in the suspension frame pins (first the left one, then the right one) and secure them with cotter pins (Drawing # 4, point 3).
2. Slide the end of the upper connector between the yoke plates using the holes, then connect it with a bolt and secure it with a cotter pin.
3. Lift the mower to relieve the support (Drawing # 4, point 5)
4. Lift the support and support it with a cotter pin.
5. Tighten the chain (Drawing # 4, point 4) that's limiting the side tilting of the tractor's suspension system.

Assembly of the PTO Shaft

The drum mower should be equipped with an efficient PTO shaft with a guard, safety sign or the CE marking as well as the technical specifications in accordance with the technical guidelines.

Using a PTO shaft with parameters different than those recommended by the manufacturer of the machine may overload the shaft, damage it or result in pulling both parts apart while lifting the machine and so create hazard for the operators and the environment.

While assembling the PTO shaft, you should make sure, that the external pipe of the cover is on the side of the tractor.

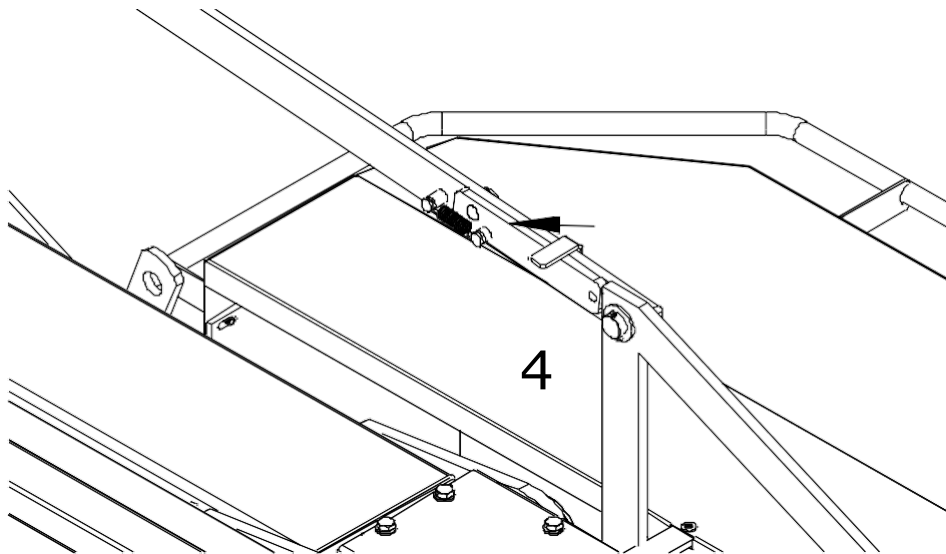
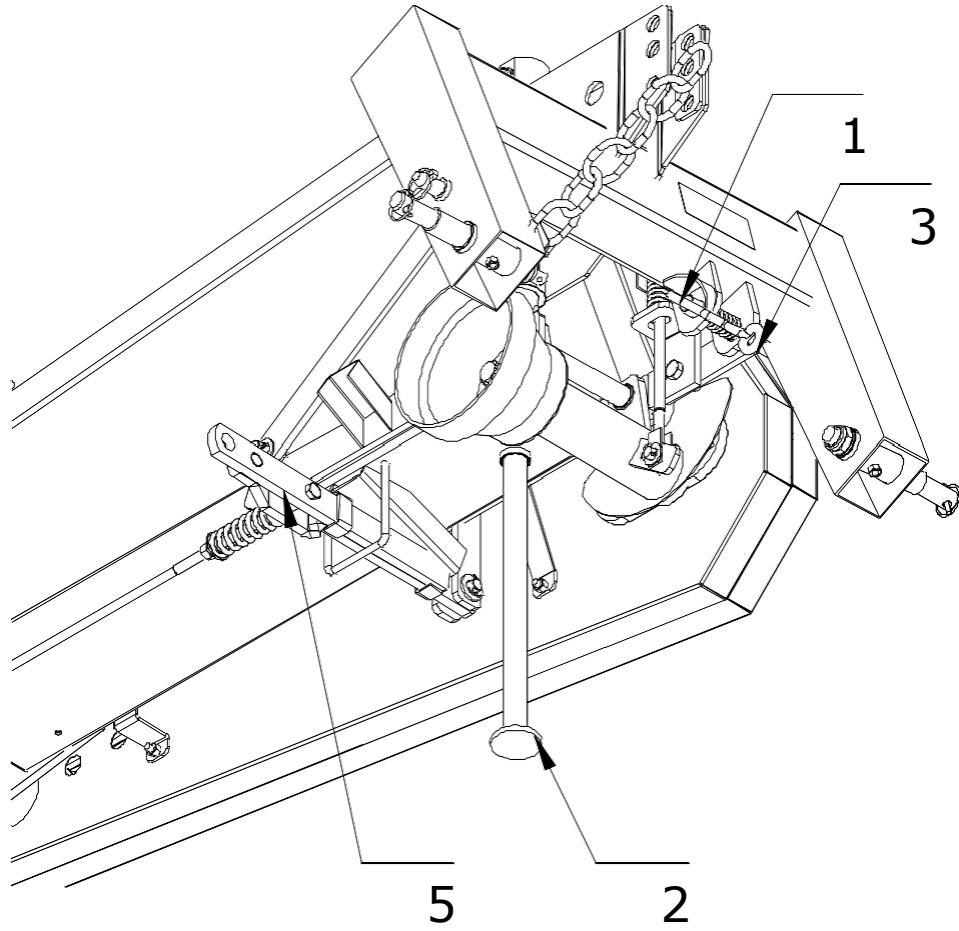


In order to install the shaft:

- Lower the mower down to the ground, turn off the engine and take out the key from the ignition.
- Insert the female tube end yoke to the power input of the machine and the power take-off of the tractor and secure it from sliding out with rivets.
- Check whether the rivets secure the ends of the shaft from sliding out during operation.
- Install the chains of the shaft cover; one to the cover of the tractor's power take-off, and the other to the cover of the machine's power input.

WARNING using a damaged PTO shaft, without the cover or a damaged cover, and without the additional cover on the side of the tractor's power take-off and the machine's power input creates immediate hazard of an accident.

Adjusting the Mower to the Transport Position and Transport:



Be careful while changing the mower's position from the transport position to the operating position and the other way around.



It is prohibited to reposition the mower:

- On an uneven surface and in a visible slope area.
- When it is lifted high (as in the transport position), and when the suspension frame of the mower is not appropriately level.
- In the presence of bystanders within the mower's turning range.
- Failure to comply with these recommendations may result in risks associated with rapid and automatic rotation of the mower on the suspension. Such rotation may occur after the securing elements pull free (point 1 rivets, point 4 gears)

In order to change the position of the mower to the transport position, the following must be done:

- Set the unit (the mower and the tractor) on an even and horizontal surface.
- Lower the mower so the stump jumpers rest on the ground.
- Disengage the PTO, the tractor's engine, and take out the key from the ignition and allow for the mower's elements to come to a complete stop.
- Disassemble the PTO shaft.
- Level the mower with the right lift arm brace so the suspension frame pins are on the same level above the ground.
- Remove the fuse (Position 5 in the drawing on the previous page) from the bottom suspension frame pin.
- In the mowers with the push rod system (Position 4 in the drawing on the previous page) move the gear to the lower position.
- Lift the mower with the tractor's hydraulic lifting unit so the stump jumpers are just above the ground.
- Lift the support (Position 2 in the drawing on the previous page) to the upper level and secure it with a cotter pin
- Move the mower by hand all the way back along the tractor making sure that the king pin of the lock (Position 1 on the previous page) goes into the king pin opening (Position 3 on the previous page) with a loose line.
- Lift the mower with the hydraulic system to the vertical position then move the lever of the ball valve mounted on the actuator into the locked position.

During the transport:

Lift the mower with the hydraulic lifting unit to the upper position to ensure the space between the stump jumper of the cutting drum and the ground of at least 40cm, tighten the side chains of the tractor's bottom push rods so the machine doesn't swing to the sides.

Always make sure that the ball valve is locked during transport.

Furthermore:

- Check the securing elements
- Install the warning plate with lights and the plate for slow-moving vehicles.
- Pay attention to the mower overlap over the tractor during the turns or relapses.

Adjusting the Mower to the Operational Position

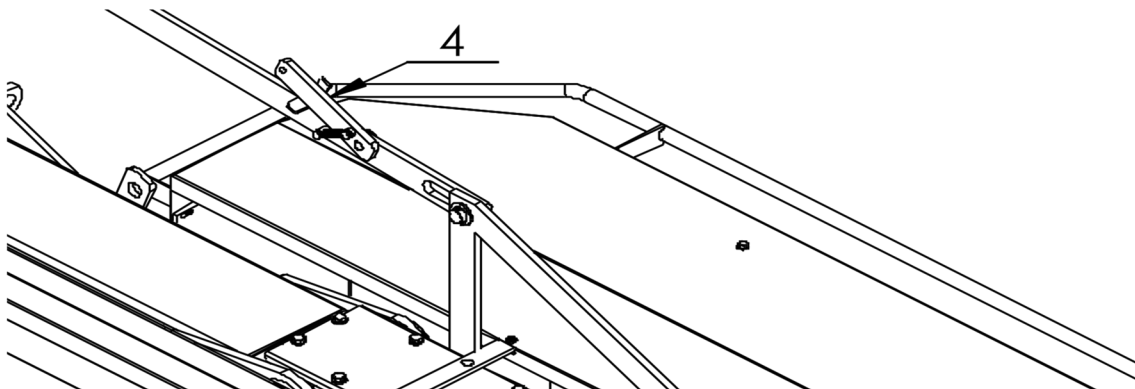
Reposition the mower from the transport position to the operating position prior to starting the operation. In order to do that, the following must be done:

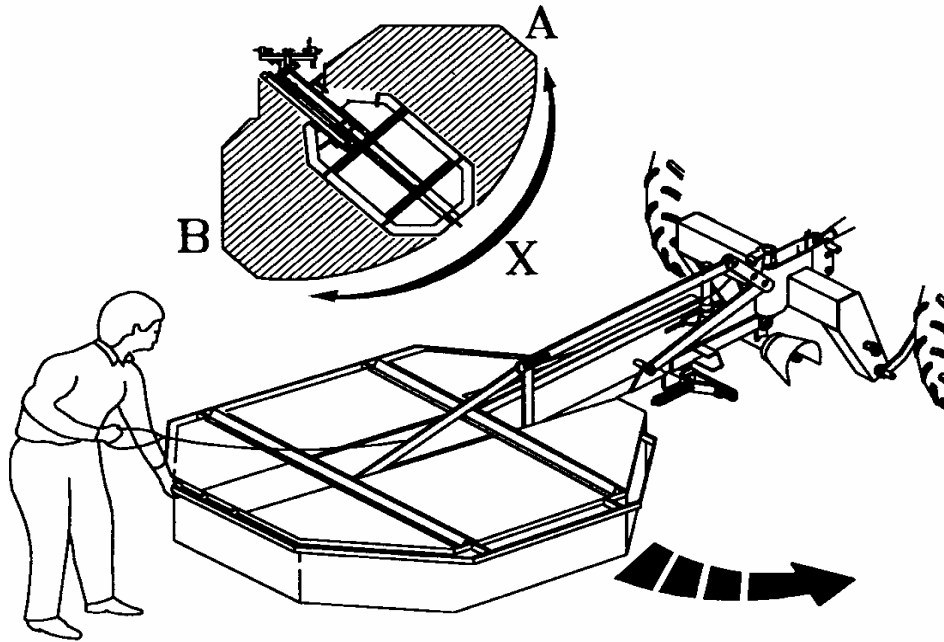
- Place the mower and the tractor on an even, horizontal surface.
- On a mower with hydraulics installed move the ball valve lever to the open position. Then lower the mower to the horizontal position. The mower should stay in that position throughout the entire time of operating the mower. Be extra careful when lowering the mower from the vertical to the horizontal position. Be sure the area is clean and free from obstructions.
- On the mower without hydraulics (i.e. a manual system), the lever should be moved to the upper position (Position 4 in the drawing below), and then lower the mower to just above the ground.
- Stand behind the machine (shown in the top drawing on the following page in the X spot) and pull the line causing the latch to slide out (Position 1 in the bottom drawing on the following page) from the opening (Position 3), take the mower by the cutting system's cover and turn it to the operating position.
- Put the fuse in (Position 1) the upper suspension frame pin (Position 2) and secure it with a cotter (Position 3).

Proper positioning of the mower in the operating position ensures a safe and high quality and efficiency operation.

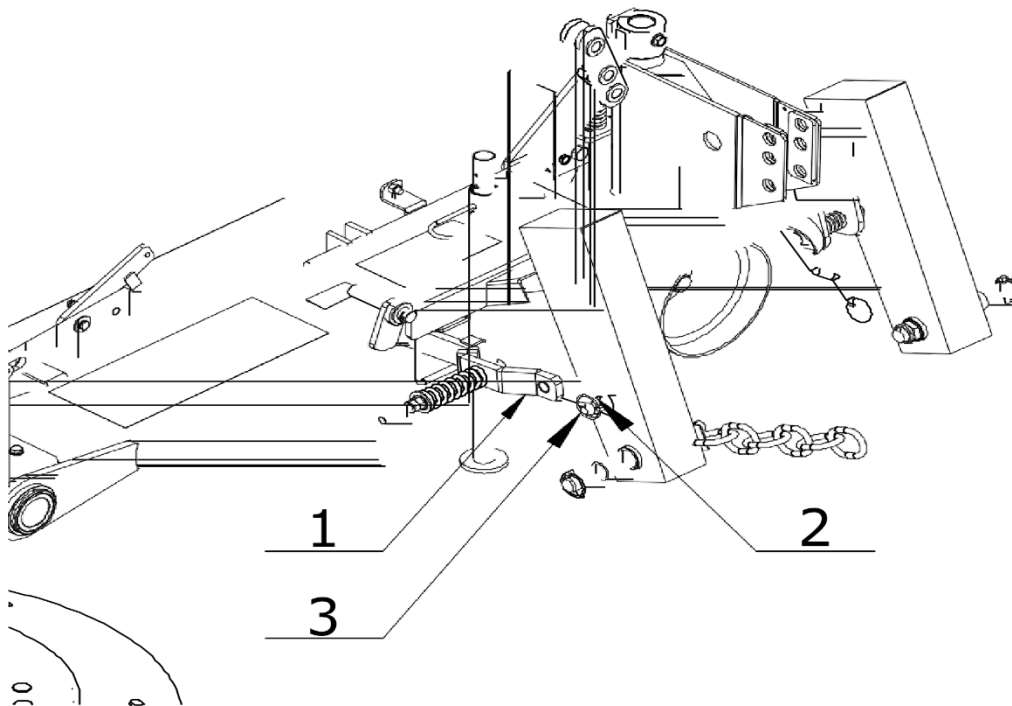
The PTO shaft may be connected to the tractor only during the time of the mower's operation, but during transport or maintenance works it should be disassembled.

Lever's Operating Position





Changing the mower's position from the transport position to the operating position and the other way back.

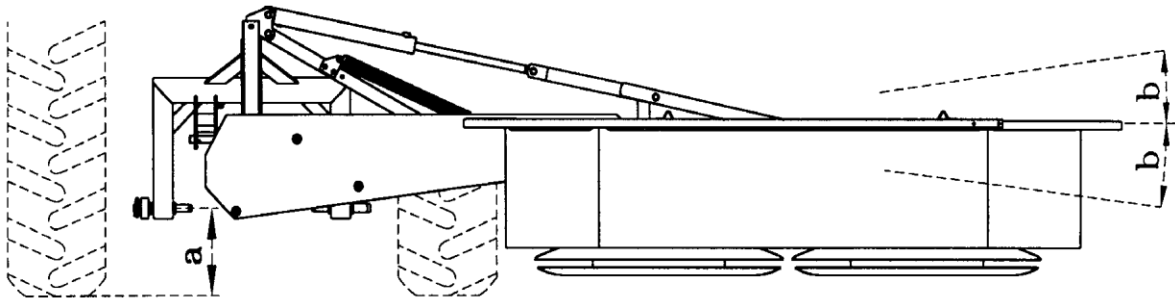


Changing the mower's position to the operating position

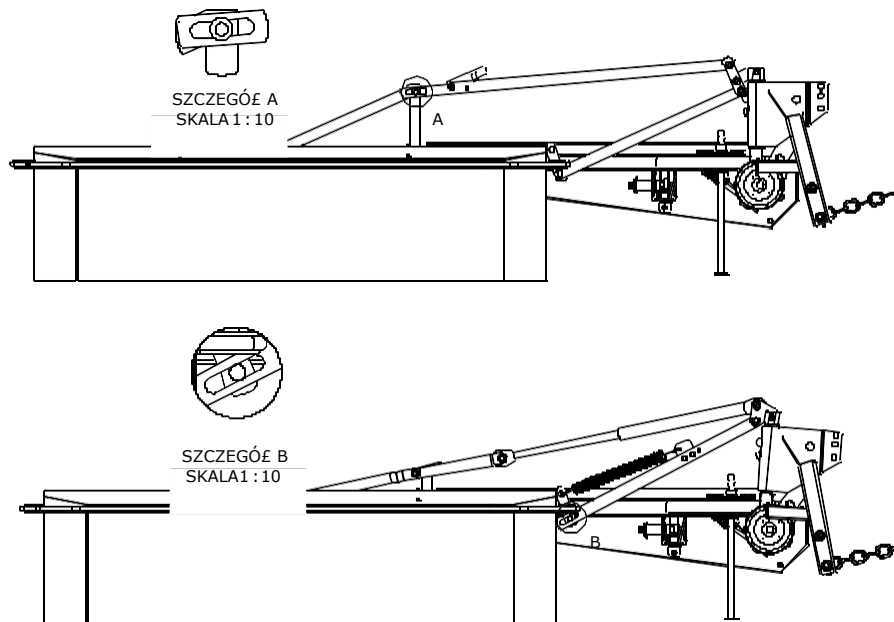
Adjusting the Mower

Determining the length of the upper connector.

After repositioning the mower to the operating position, the stump jumpers should be positioned parallel to the ground and the suspension frame should be positioned at such a height so the distance “a” is about 11 inches and the pin is in the middle of the longitudinal opening of the push rod (Drawing 2). Adjustments should be made with the help of the upper connector and the tractor’s right lift arm brace. In order to ensure the proper operation for the mower, the suspension frame should be supported by a chain connected with the clevis fastener or its bracket.

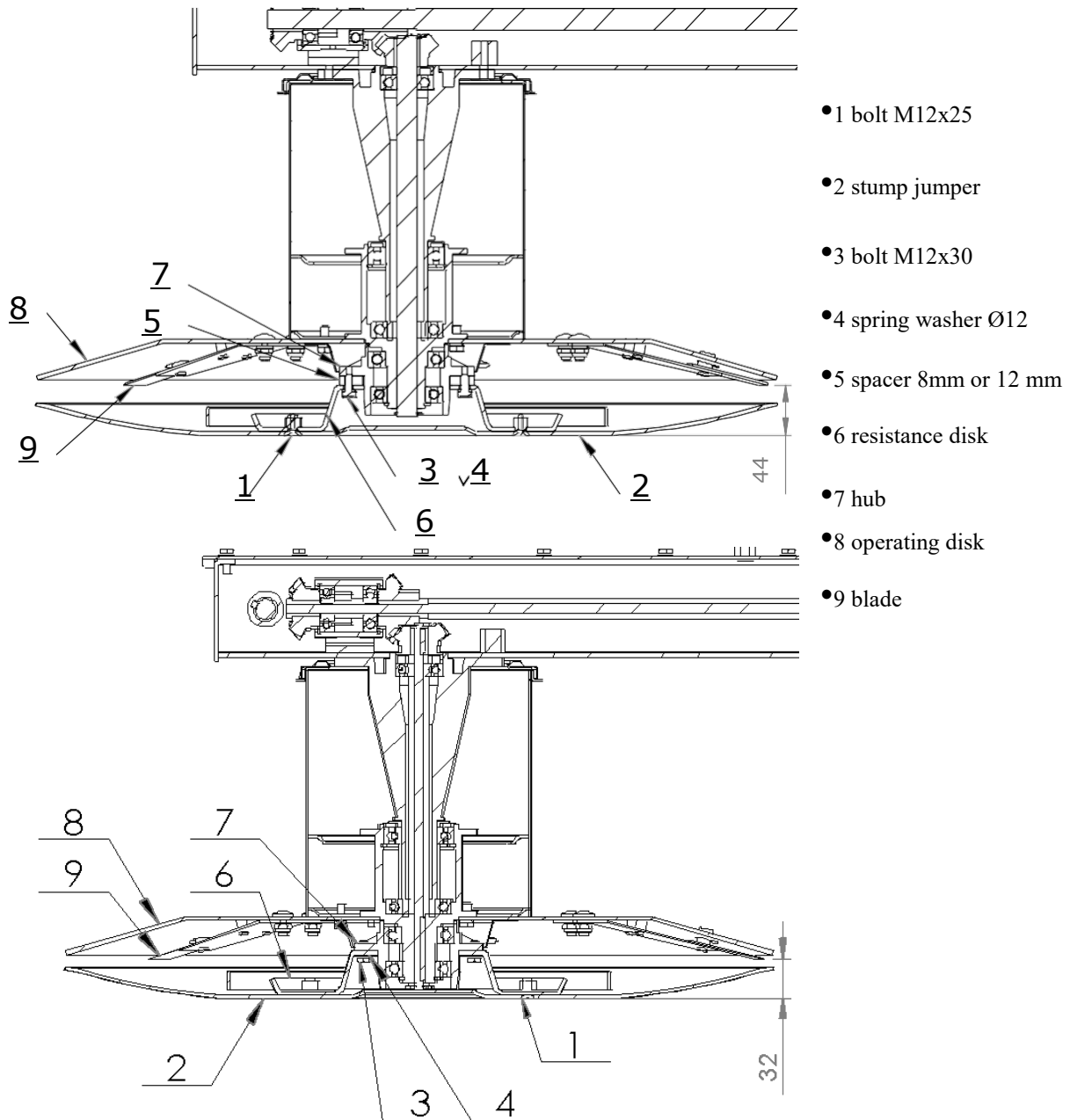


Drawing 1: The proper operating mode of the mower.



Drawing 2: The proper alignment of the cotter pin on the engagement rod.

The mower may be positioned at any cut height 32 mm (low), 40 mm, or 44 mm (high). The mower is set to the middle height of cut. A spacer ring (Position 3 in Drawing 3) may be used to adjust it, which is installed on the operating drums between the stump jumper’s hub (Position 7 in Drawing 3) and the resistance disk (Position 6 in Drawing 3).



Drawing 3: Adjusting the height of cut.

In order to change the height of cut from 40mm to 44mm, the 8mm spacer ring should be substituted with a 12mm spacer, and in order to achieve the 32 mm height of cut, the spacer ring should be disassembled.

To make height adjustment the following must be done:

1. Position the mower to the transport position and lift it to the upper position.
2. Set the tractor's handbrake and disengage the tractor's engine.
3. Secure the mower from falling with a chain and an additional support placed under one of the stump jumper disks.
4. Unscrew the bolts M12x25 (Position 1 in Drawing 3) and disassemble the stump jumper (Position 2 in Drawing 3).
5. Unscrew the resistance disc bolts (Position 3 in Drawing 3) M12x30 and take it off.
6. Adjust the cut height and assemble it in the reversed order.
7. Perform the adjustment in the other stump jumper disc repositioning the support.

Operating the Mower

The fields and meadows to be mowed should be free from any obstructions and debris, which may damage the mower.

The shields of the mower must be positioned downwards during operating of the machine. The mower's drive should be turned on slowly and after reaching 540 RPM of the power take-off, the operation may be started. The speed should be adjusted to the terrain conditions and the type of grass to be mowed. For the time of idle drive, the drive of the mower should be turned off and then the mower should be lifted upwards.

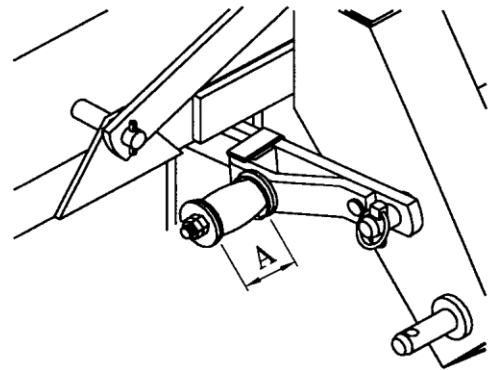
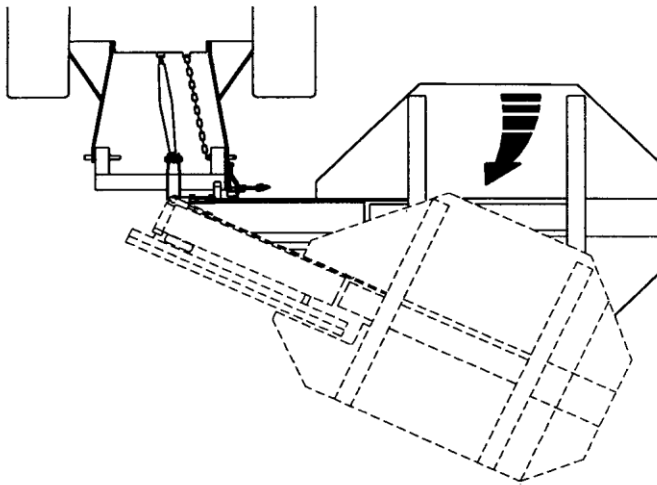
The mower shouldn't be used on uneven ground and fields full of stones because of the risk of damaging the blades, blade holders, and other mower parts, in addition to the damage that may be done from objects being thrown out from under the deck (stones, broken blades, etc.).

WARNING The operating drums and the blades still rotate for a certain amount of time even after the power take-off drive is turned off. Prior to making any adjustments on the mower, turn off the drive and the engine of the tractor, pull out the key from the ignition, and allow for the operating drums and the blades to come to a complete stop.



WARNING: It is prohibited to: Operate the mower in the presence of bystanders within an area less than 165 ft.

In case the mower hits an obstacle, the fuse allows for the cutting system to tilt. The tractor then should be halted and the drive should be turned off. The fuse gets back in when the tractor is moved back a bit. The length of the A fuse's tighten spring should be 65mm. If it is too tight, it may block the fuse and damage the mower when it hits an obstacle



Securing the mower after driving into an obstacle.

ATTENTION: Because of the possibility to damage the mower, NEVER:

- exceed the tractor's PTO 600 RPM
- lift the mower while the drive is engaged and the drums are rotating
- mow while backing up (*this will cause machine failure!*)

Resting Position

The mower in the resting position is completely separated from the tractor's suspension system. The mower is repositioned from the transport position to the resting position.

The following should be done for that purpose:

- With the three-point suspension system, the support of the mower should be lowered and secured with a cotter.
- Lower the mower and rest it on the stump jumper discs and the support.
- Disengage the engine and pull out the key from the ignition and set the brakes.
- Disconnect the pivotal end of the tractor's upper connector from the suspension frame yoke.
- Take down the tractor's push rod ball joint from the suspension frame pins.

TECHNICAL MAINTENANCE OF THE MOWER

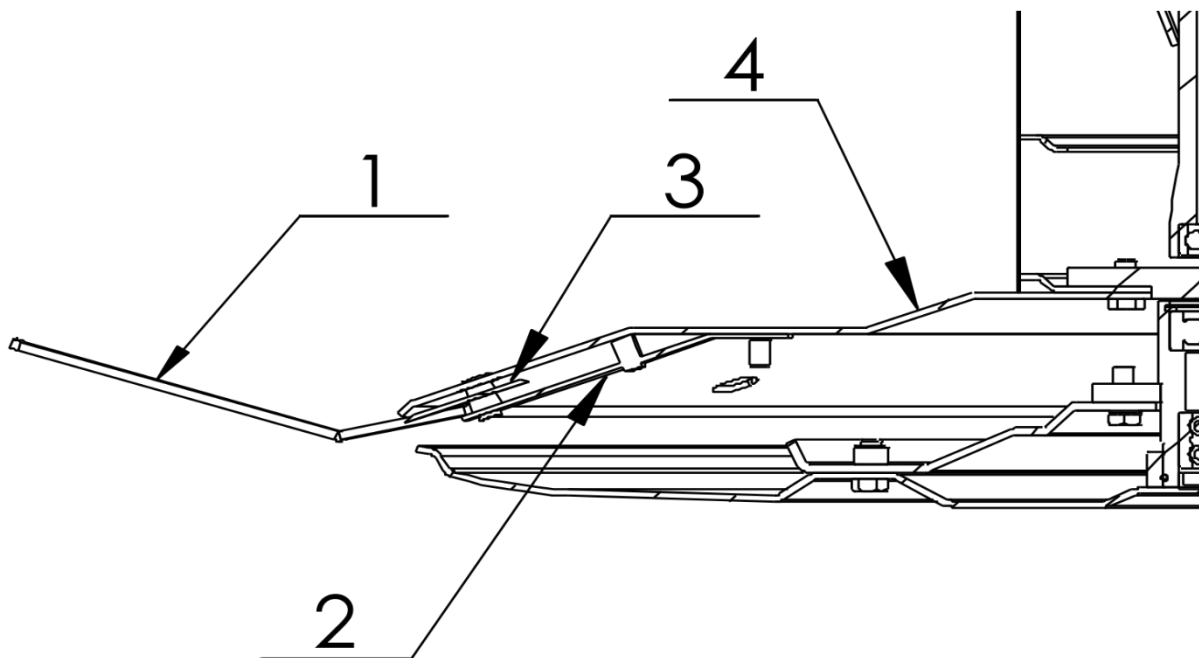
Changing the Blades

In order to install or disassemble the blades on the operating disc, a special blade changing tool should be used, which is included in the basic equipment of the mower.



Due to the sharp edges of the blades, protective gloves should be used in disassembling the blades.

Changing the blades



Installing the blades:

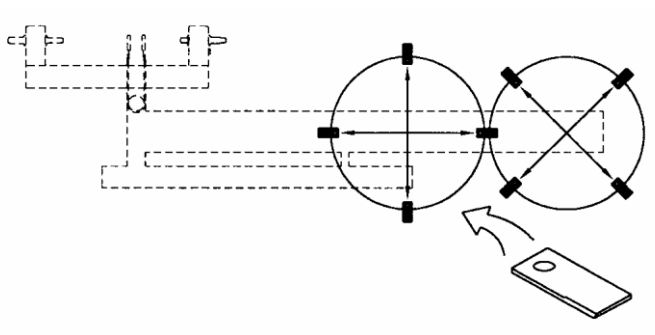
- The blade should be lifted (Position 3 in the drawing above)
- The wrench key (Position 1 in the drawing above) should be inserted in the space between the operating disc the holder of the blade (Position 2 in the drawing above).
- Tilt the blade holder down so its pin slides out of the disc's socket lifting the wrench key up. • Put the blade onto the pin of the holder, making sure that the pin of the holder is in the disc's opening.



IMPORTANT The holder's pin should be in the middle of the disc's opening in order to properly install the blades. Failure to properly install the blades may result in serious hazard to the operator and the bystanders.

WARNING In case any blades become damaged or worn out, it is vital to change the whole set of blades to new ones. If the blades are only worn on one side they may be reinstalled on the opposite disc since it rotates in the opposite direction, provided they are not damaged.

When changing the blade holders, special attention should be paid to their positional relationship between the individual discs.



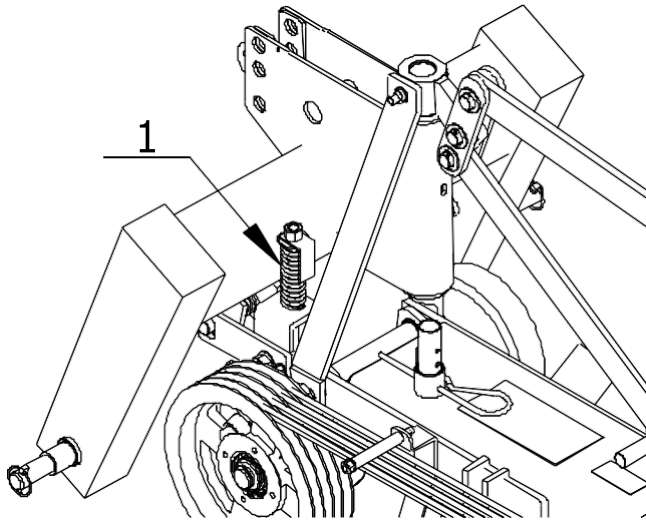
Arrangement of the Blades:

NOTE: *Only certified blades should be used.*



V-Belt Tension

Check the condition of the V-belt of the transmission; the flexibility under the finger pressure shouldn't exceed 1 ¼". The V-belts are stretched with a spring tensioner (Position 1 in the drawing below). The adjustment should be made by rotating the bolt of the tensioner. The rotating should be done with a flat wrench key, turning it on the counter-nuts M16 which are on the bottom of the bolt. In case of damaging one V-belt, a whole set of V-belts should be replaced.



V-belt tension

Everyday Maintenance

Following operation, clean the mower from any plant residues or dirt and check its technical condition every day.

- Inspect the components and their connections.
- All loosened bolt connections should be tightened, and the worn out or damaged parts should be replaced with new original spare parts.
- Pay attention to the cutting system; the worn or damaged blades, holders should be replaced as whole sets to new ones.
- Check the tension of the V-belts
- Lubricate the mower and the PTO shaft in accordance with the lubricating instructions. See page 19.

Post-Season Maintenance

When the operating season is over, the following must be done:

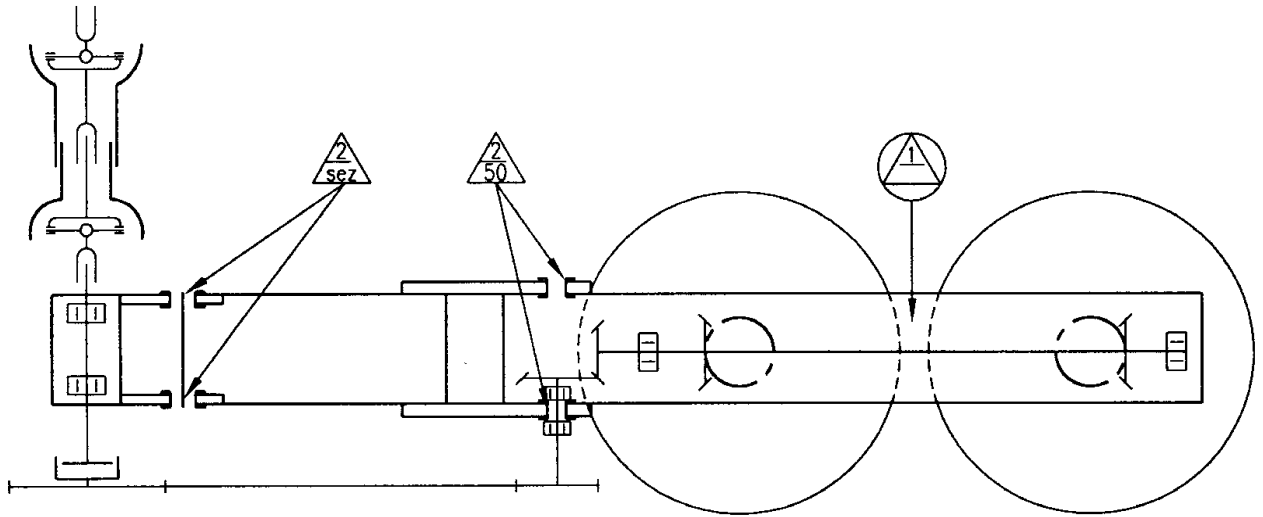
- Thoroughly wash the mower.
- Perform a detailed technical inspection of particular parts and components.
- The worn out or damaged parts should be replaced with new ones.
- Loosen up the V-belts.
- Perform post seasonal servicing on the mower
- Places with a damaged paint layer should be repainted.
- Secure the operational surfaces with worn paint layer with a corrosion protection product. • Change the transmission oil (main frame), lubricate the machine in accordance with the lubricating instructions.

Lubrication Instructions

Perform the following maintenance activities:

Gear Box:

- Check the oil level every 10 hours with the help of a clean rod inserted in the vent opening. The level of the oil should be 20-30mm from the bottom of the gear box. In case the oil level is low, the cause of the leakage should be repaired, and then the oil should be filled to the required level. There should be 5 liters of oil in the gear box.



The instructions for lubricating the mower.

The greasing points indicated by triangles should be greased with a machine oil with the help of a lubricator.

The PTO shaft should be lubricated in accordance with the shaft manufacturer's requirements.



REMEMBER: The higher quality and viscosity 90 Wt. gear oil should be used or alternately 140 Wt. gear oil.

Storing

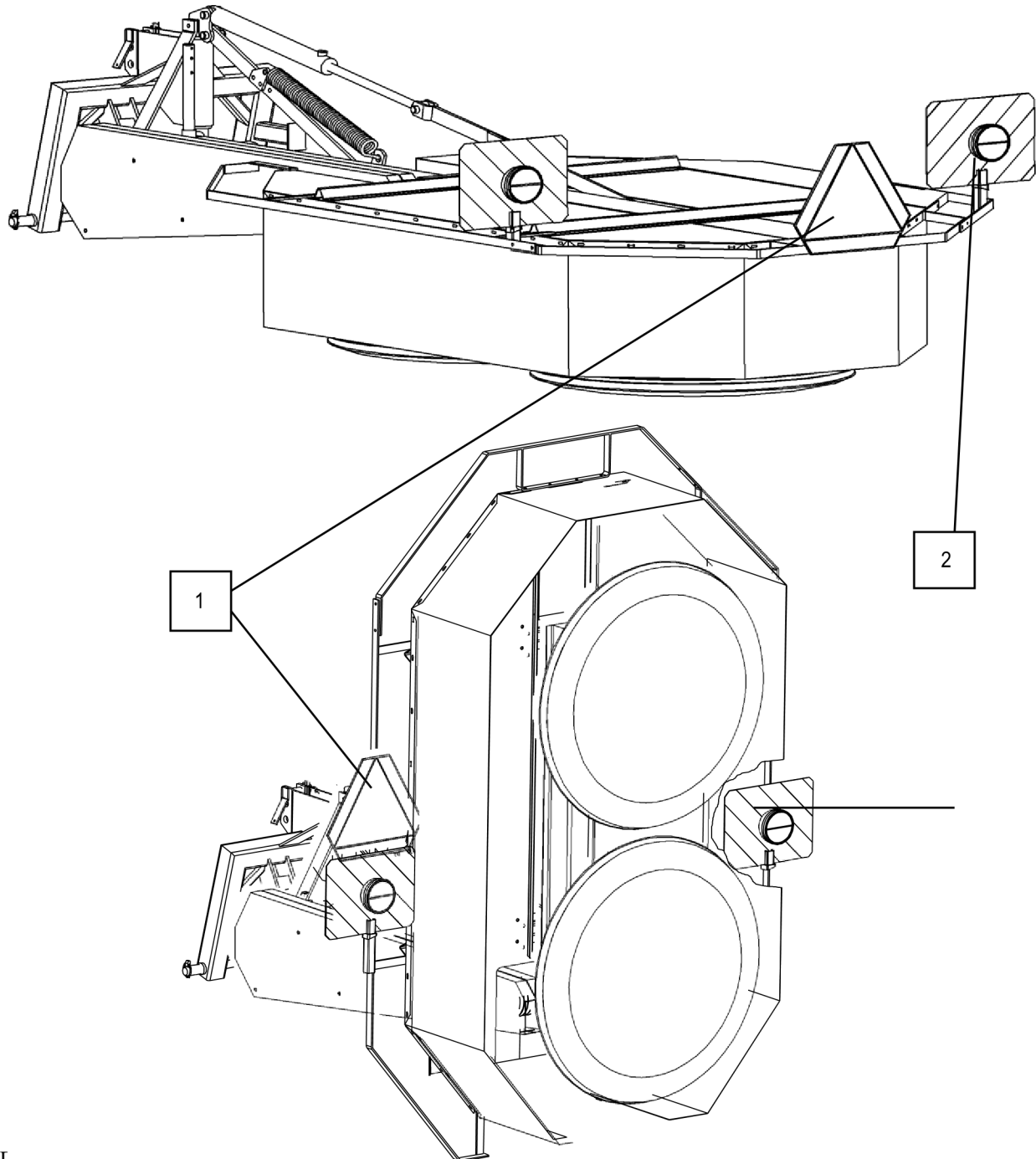
The mower should be stored in a dry, hardened surface and roofed place that is of limited accessibility to people and animals.

In case the mower is exposed to adverse weather conditions, it is necessary to perform maintenance and lubricating on the machine.

Check the stability of the mower after placing it in the storage place. Positioning the mower on a soft and uneven surface may be hazardous.

Transport Lights

The mower should always be positioned horizontally or vertically in the driving direction (behind the tractor).



I

During transport, the machine must be equipped with the triangle safety sign (1) and a portable warning light device (2) consisting of two rectangular plates painted with white and red stripes, to which composite tubes are assembled with side position lights, stop lights and turn signals. During transport of the mower in an upright position, the shields cannot cover the warning lights. If so, the shields should be pressed closer to the upper metal covers and tied up with a twine in several places.

Assembly of the Mower

The manufacturer delivers a mower with the cutting system's cover that is not assembled.

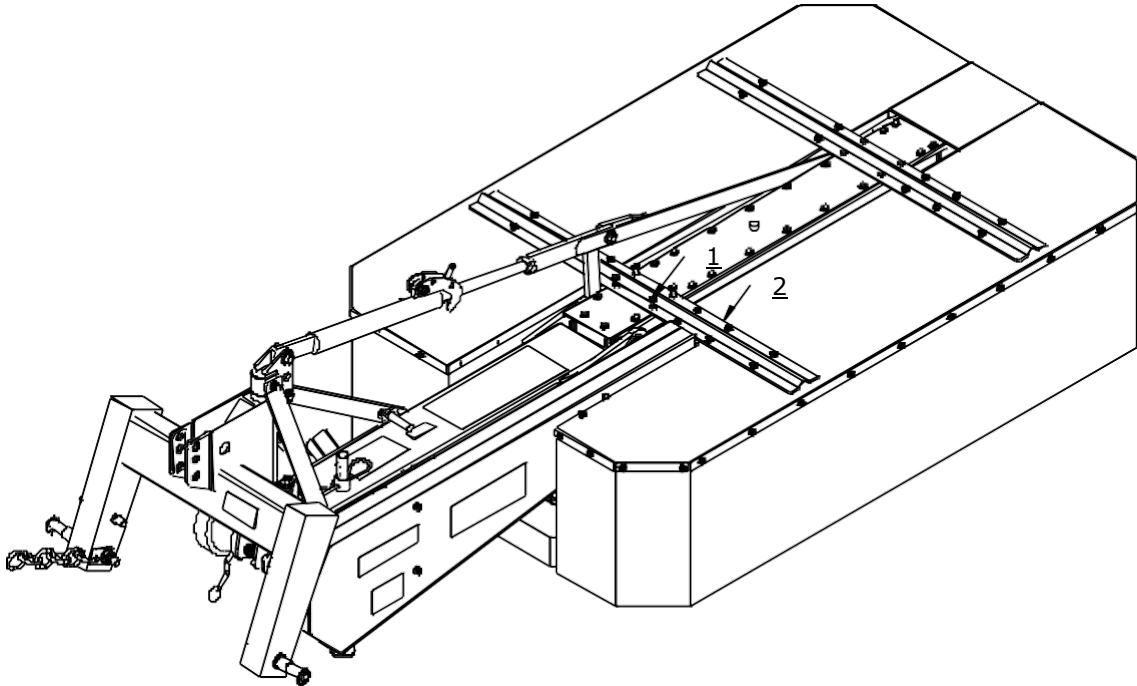
The responsibility to install the covers is on the side of the purchaser.



Operating the mower with the cutting system's cover not installed or damaged or with the shield lifted is hazardous to the operators and the environment.

The cover should be installed in the following way:

- Unscrew the bolts M10x25 (Position 1 of the drawing below).
- Screw in the brackets with the rest of the covers of the upper frame (Position 2 of the drawing below).



Dismantling, Utilization, and the Methods of Utilization.



Protect your hands (body) from injuries and harmful effects of lubricants and oils. Use protective gloves and tools in good technical condition. The parts of the machine which may reposition or turn during the disassembling should be appropriately secured.

The worn out or damaged parts obtained during repairs (dismantling) should be stored in a separate place of limited access to people and animals. The worn parts should be taken to the recycle center. The worn items made of plastic material should be taken to a place for the disposal of chemicals.

Do not spill oil during the time of refilling or changing it. The used oil should be stored in tight containers and periodically deliver it to the oil disposal centers.



The abandoned parts of the machine or spilled oil may result in accidents and cause environmental pollution and violate the rules.

Possible Damages and Troubleshooting

PROBLEMS	REASONS	SOLUTIONS
Increased vibrations of the mower	Unevenly worn out or damaged elements of the cutting system	The worn elements should be replaced with whole new sets.
Bad cut and clogging of the cutting system	Dull or damaged blades	Dull or damaged blades should be replaced with whole sets of new blades. Blades dull on one side should be installed on the disc with the opposite direction of rotation.
Sliding belts	The belts need to be tightened. Wet belts Worn out belts Belts with different lengths	Check and adjust the tension of the belts Avoid mowing in rain. Replace the belts with new sets of belts. Use one brand of belts with the same dimensions.
During a normal operation, the cutting system tilts to the back caused by the fuse.	The fuse spring may be damaged or need adjusted.	Check and adjust the tension of the spring, replace if damaged.
	Uneven surface, e.g. hardened molehills	Decrease the speed of driving, tilt the cutting system to the back.

PARTS BREAKDOWN

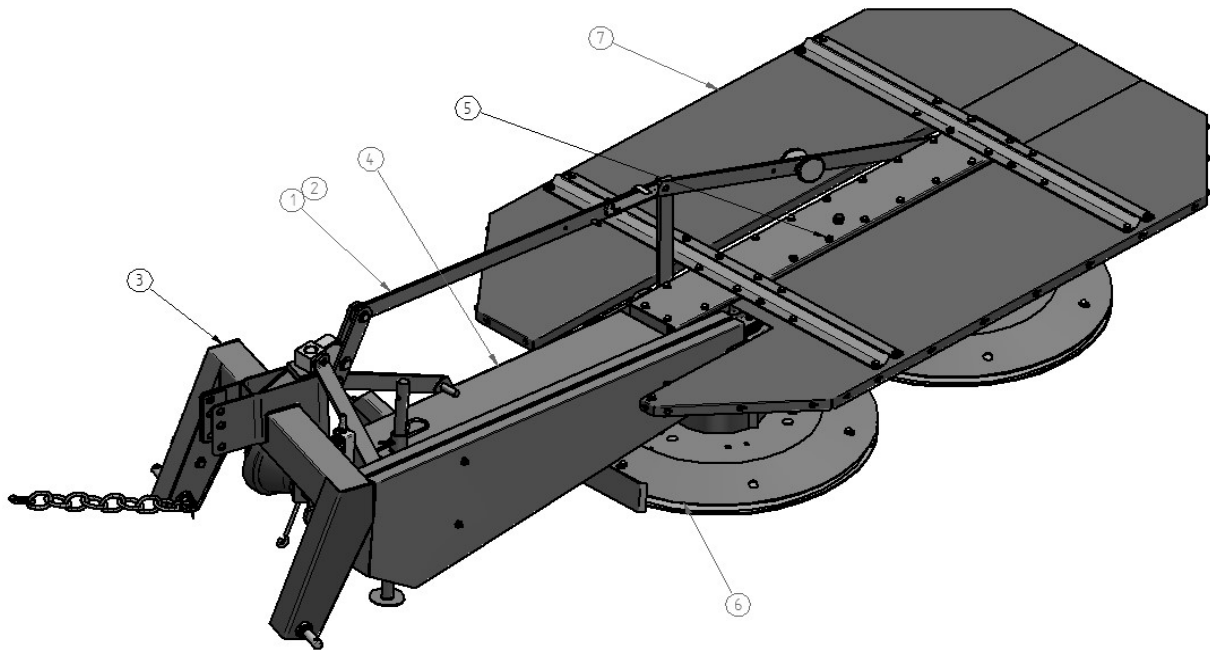
Models:

BDR-135 BDR-165 BDR-185



GENERAL DESIGN

Table No. 1		
No.	Name	Sub-assembly No.
1	Standard Version - with Rods	13.2.1
2	Version with a Hydraulic Cylinder	13.2.2
3	Suspension Frame	13.2.3
4	Central Frame	13.2.4
5	Cutting Unit - Main Frame	13.2.5
6	Cutting Unit - Operating Section	13.2.6
7	Guard Assembly	13.2.7



STANDARD VERSION - WITH RODS

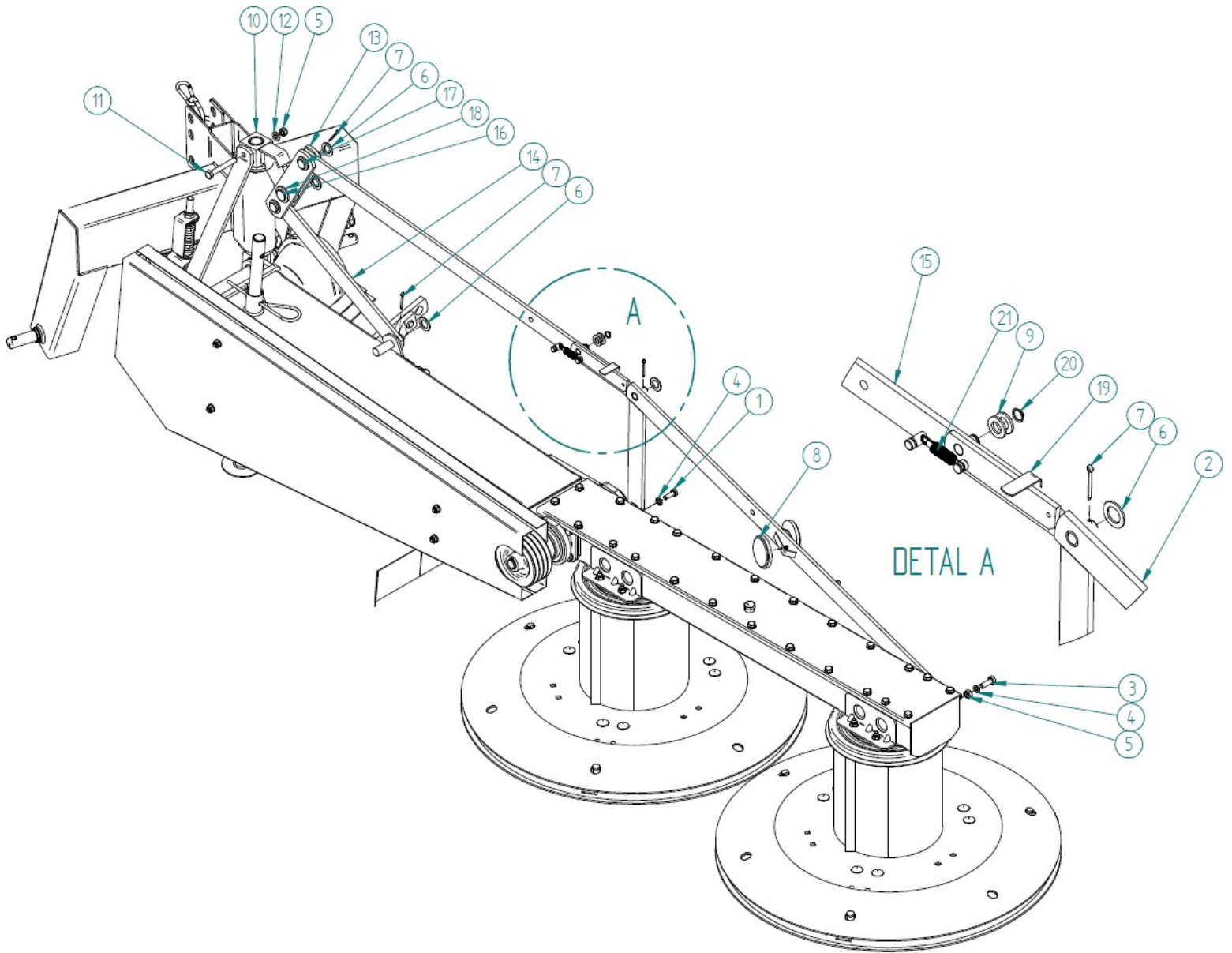
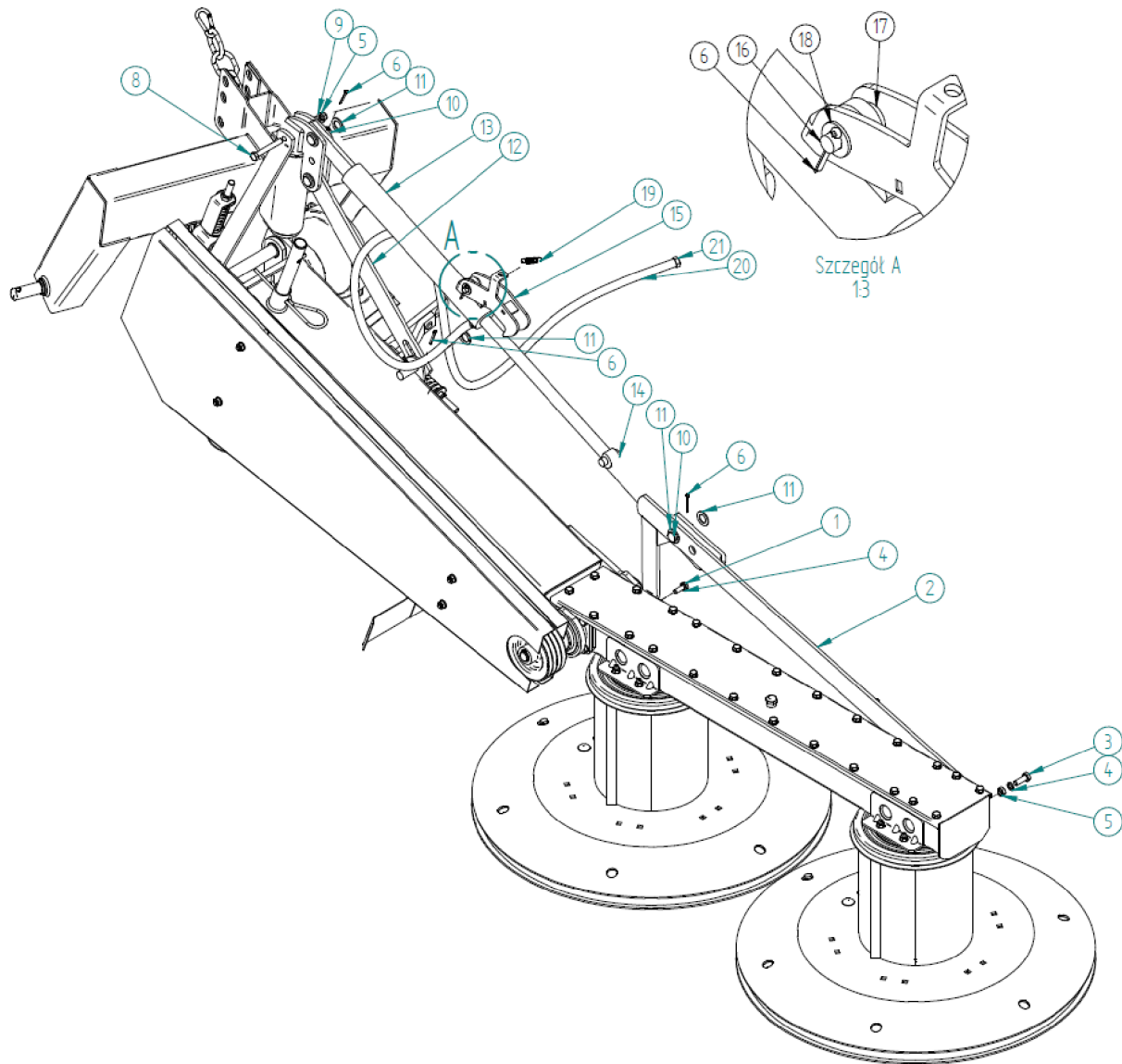


TABLE No. 2

No.	Name	PART No	Part No.	Quantity/Mower type 1.85m/1.65m/1.35m/1.35mini
1	Bolt- M10 x 2.0 x 30 –8.8 (Galv)	BM102030	11-0026	1
2	Manual Rod	DM10110	15-0303	1/0/0/0
	Manual Rod	DM10235	15-0006	0/1/1/1
3	Bolt- M12 x 1.75 x 35 - 8.8 (Galv)	BM1217530	11-0096	1
4	Lock Washer- 12M (Galv)	LW12	11-0054	2
5	Self-locking Nut- M12	NM12175	11-0044	2
6	Flat Washer- M12	DM82001	11-0093	6
7	Cotter Pin- M5 x 40 Galv)	CP5X40	11-0104/A	5
8	Orange Round Reflector	DM050031	05-0031	2
9	Flat Washer- M16 (Galv)	FW16	11-0149	2
10	Forged Head	DM20083	15-0058	1
11	Bolt- M12x 1.75 x 90 –8.8 Half Thread (Galv)	BM1217590	11-0012/A	1
12	Flat Washer- M12	FW12	11-0125/A	1
13	Rod Connector	DM20103	15-0060	2
14	Diagonal Arm- A-beam	DM20096-85	15-0064	1
15	Front Milled Rod		15-0304	1/0/0/0
	Front Milled Rod	DM20070-85	15-0057	0/1/1/1
16	Mower Pin- M25 x 55 (Galv)	DM83002	15-0073	1
17	Mower Pin- M22 x 55 (Galv)	DM150074	15-0074	2
		FW25		
18	Flat Washer- M25		11-0094	2
19	Interlock set	DM20220	15-0063	1
20	Snap Ring- External- M16	SRE-16	08-0113	1
21	Interlock Spring (Galv)	DM20526	15-0065/A	1

VERSION WITH A HYDRAULIC



NOTES

TABLE No. 3

No.	Name		Part no.	Quantity/Mower type 1.85 Hyd./ 1.65 Hyd.
1	Bolt- M10 x 2.0 x 30 –8.8 (Galv)	BM102030	11-0026	1
2	Rod Assembly – Hydraulic	DMT0246	15-0303/A	1/0
	Rod Assembly – Hydraulic	DMT0246	15-0303/A	0/1
3	Bolt- M12 x 1.75 x 35 –8.8 (Galv)	BM1217530	11-0096	1
4	M12 Lock Washer (Galv)	LW12	11-0054	2
5	Self-locking Nut- M12	NM12175	11-0044	2
6	Cotter Pin- M5 x 40	CP5X40	11-0104/A	5
7	Hydraulic Head	DM20083	15-0315	1
8	Bolt- M12 x 1.75 x 90 - 8.8 Half Thread (Galv)	BM1217590	11-0012/A	1
9	Flat Washer- M12 (Galv)	LW12	11-0125/A	1
10	Mower Pin- M22 x 55	DM150074	15-0074	3
11	Flat Washer- M22 (Galv)	DM82001	11-0093	7
12	Diagonal Arm - A-beam	DM20096-85	15-0318	1
13	Hydraulic Cylinder	DMT0246	15-0330	1, present as one part
14	Threaded lengthening pipe	DMT0246	15-0316/A	
15	Cylinder Closure	DM170054	17-0054	1
16	Pin- 16H 9 x 40 1354H	DM15072A	15-0072/A	1
17	N/A	---	---	---
18	Flat Washer- M14	FW14	11-0171	1
19	Interlock Spring	DM20526	15-0065/A	1
20	Cable- P51/P52 M18x1,5/M16x1,5 2 SC L- 2500	DM150331	15-0331	1
21	Plug Hydraulic Valve- Euro M18 x 1.5	DM130126	13-0126	1

FRAME

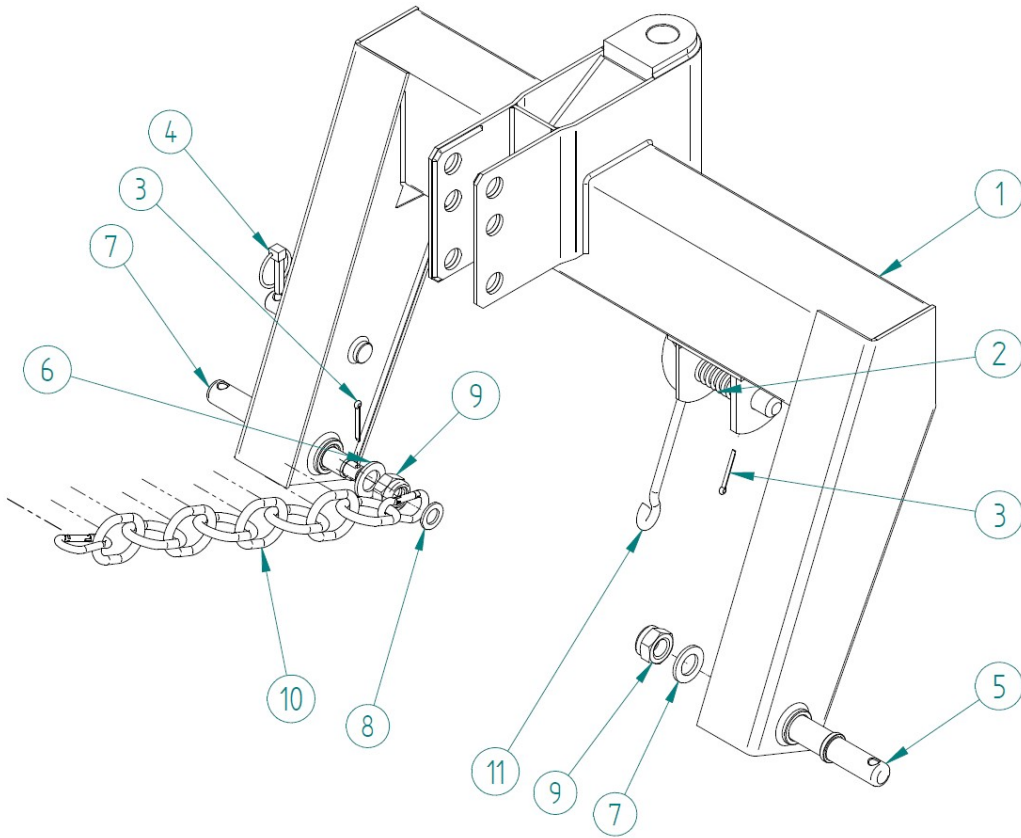


TABLE No.4

No.	Name		Part no.	Quantity/Mower type
				1.85m/1.65m/1.35m/
1	A-Frame- BDR-185	DM20892	15-0310	1/0/0/0
	A-Frame- BDR-165	DM20646	15-0061	0/1/0/0
	A-Frame- BDR-135	DMT0422/B	15-0061/B	0/0/1/0
	A-Frame- BDR-135	DMT0422/A	15-0061/A	0/0/0/1

2	Closure Spring (Galv)	DMT0404	01-0224	1/1/0/1
3	Cotter Pin- M5 x40	CP5x40	11-0104/A	2/2/1/2
4	Lynch Pin	DMT0406	01-0686	1
5	Lower 3 Point Hitch Pin- BDR-185 (Opt) Cat 2	DM02056	22/0080/1	1/0/0/0
	Lower 3 Point Hitch Pin – BDR-135, 165	DMT0402	22/0081/1	0/1/1/1
6	Flat Washer- M24	FW24	11-0094	2
7	Lower 3 Point Hitch Pin- BDR-185, Cat 1 & 2	DMT0408	22/0080/2	1/0/0/0
	Lower 3 Point Hitch Pin- BDR-135, 165 Cat 1 & 2	DMT0402	22/0081/1	0/1/1/1
8	Flat Washer- M18	FW24	11-0091	1/0/0/0
9	Nut- M24 x 1.5	NM2415	11-0169/A	2/2/2/2
	Self-locking Nut- M24 x1.5 for (Optional) DM02056	LN2415	11-0169/B	0/0/0/0
10	Chain	DM20274	17-0003	1
11	Suspension Frame Latch	DMT0403		1

CENTRAL FRAME

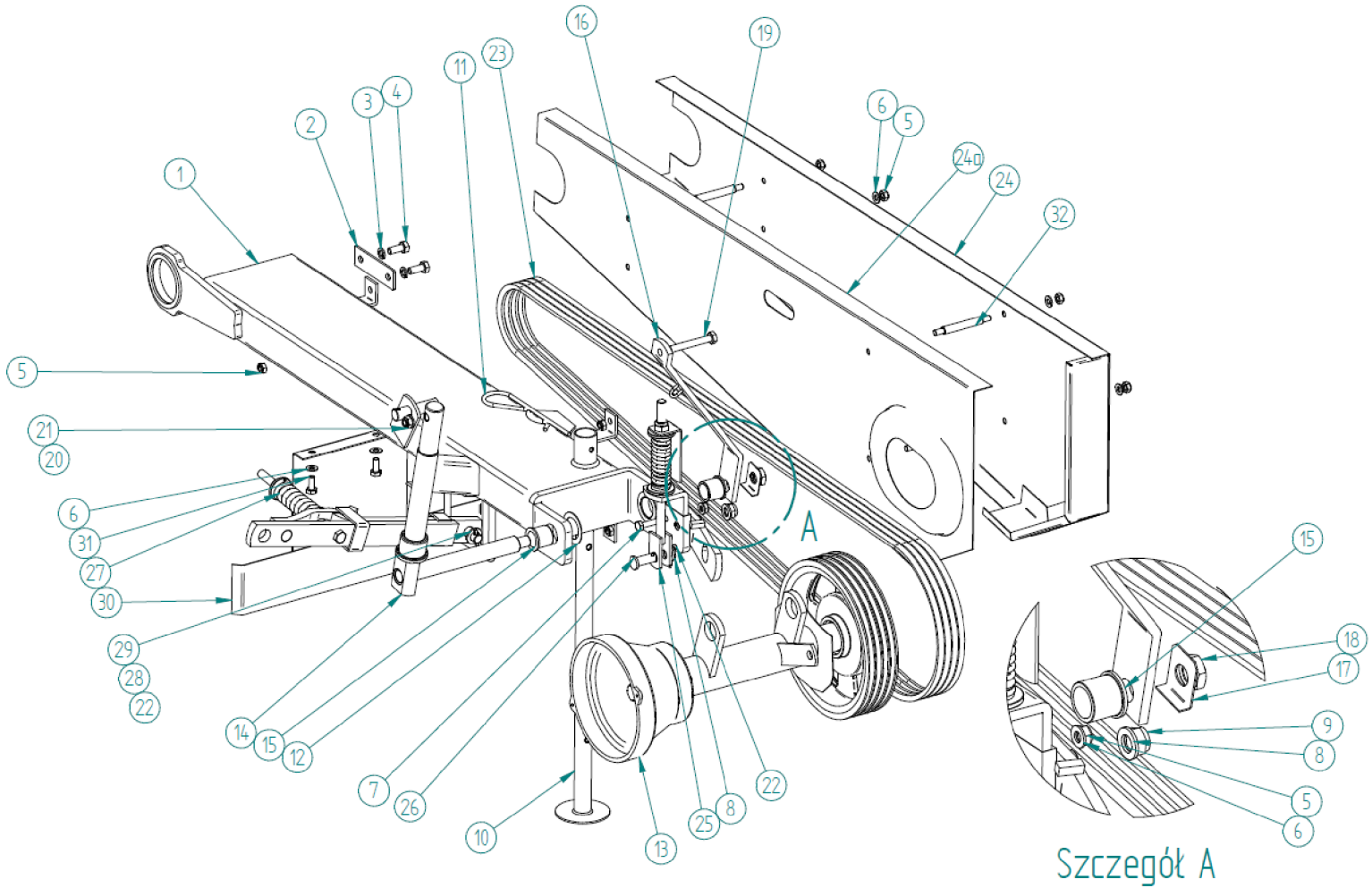


TABLE No.5				
No.	Name		Part no.	Quantity/Mower type 1.85m/1.65m/1.35m/1.35mini
1	Central Beam BDR-185	DM20175-35	15-0305	1/0/0/0
	Central Beam BDR-165	DM20175-65	15-0013	0/1/0/0
	Central Beam BDR-135	DM20175-35	15-0013/A	0/0/1/0
	Central Beam BDR-135 Mini	DM20175-35	15-0013/B	0/0/0/1
2	Rear Plate Cover	DM150205	15-0205	1
3	Lock Washer- M12 (Galv)	LW12	11-0054	2
4	Bolt- M12 X 1.25 X 30 - 8.8 (Galv)	BM1212530	11-0077	2
5	Self-locking Nut- M10 x 1.5	LN1015	11-0127/A	5/4/4/5
6	Flat Washer- M10	FW10	11-0055/A	3/2/2/3
7	Bolt- M10 X 1.5 X 40 - 8.8 (Galv)	BM101540	11-0074/B	1/0/0/0
8	Flat Washer- M16 (Galv)	FW16	11-0149	2/1/1/2
9	Self-locking Nut- M16 X 2.0	LN1620	11-0143/1	1/0/0/1
10	Stand	DM20760	15-0075	1
11	Large Spring R-clip	DM11024	15-0069	1
12	Spacer Washer- M40	DM10057		2 or 3, as required
13	PTO Safety Guard	DM21903	Fig. 13.2.4.2	1
14	Angular Axis	DM20131	15-0062	1
15	Axis Joint Bushing	DM20389	15-0066	2
16	Yoke - Z-shaped	DM20391-35 DM20391-65	15-0059 15-0059/A	1
17	Special Washer, Bendable- M20	DMSWM2017		1
18	Low Nut M20 x 1.5, (Galv)	NM2015	11-0034/A	1
19	Bolt- M12 x 1.75 x 90 - 8.8 (Galv) Half- thread	BM1217590	11-0012/A	1
20	Flat Washer- M12	FW12	11-0125/A	1
21	Self-locking Nut- M12	LN12175	11-0128/B	1
22	Cotter Pin- M5 x 40 (Galv)	CP5X40	11-0104/A	2
23	SPA 3185 V-Belt	SPA3185	07-0119	4/0/0/0
	SPA 2932 V-Belt	SPA2932	07-0082	0/4/0/0
	SPA 2832 V-Belt	SPA2832	07-0128	0/0/3/0
24A	External 1.85m V-Belt guard	DM20251	15-0312	1/0/0/0
24A	Internal 1.85m V-Belt guard	DM20162		
24B	External 1.65m V-Belt Guard	DM20157	15-0092	0/1/0/0
24B	Internal 1.65m V-Belt Guard	DM20144		
24C	External V-Belt Guard BDR-135, 135 Mini	DMT0215	15-0092/B	0/0/1/1
24C	Internal V-Belt Guard BDR-135, 135 Mini	DMT0211		
25	V-Belt Tensioner	DM020246	Fig. 13.2.4.3	1
26	Mower Pin- M16 (Galv)	DM83002	15-0072	1
27	Safety Release	DM90290	Fig. 13.2.4.4	1

28	Mower Pin- M18 x 65 (Galv)	DMT0234	15-0071	1
29	Flat Washer- M18 (Galv)	FW24000	11-0091	1
30	Front Cover	DMT0813 DM30101 DM30039	15-0104	1
31	Bolt- M10 x 1.5 x 25 - 8.8 (Galv)	BM101525	11-0075	2
32	Bolt Stud (Connector Bolt)- M10 x14 x 120	DM150051	15-0051	4

HEAD PIPE

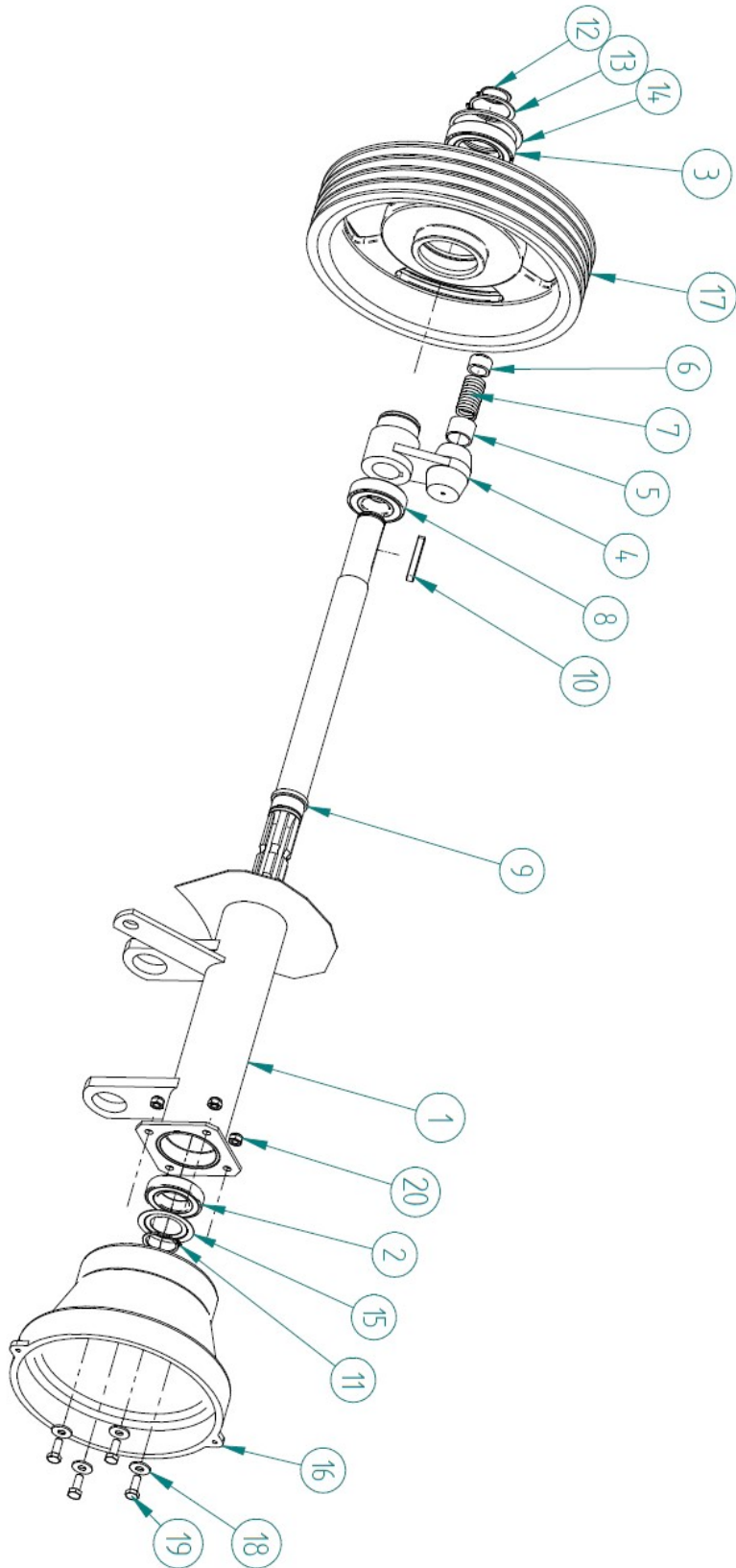


TABLE No. 6

No.	Name		Part no.	Quantity/Mower type
				1.85m/1.65m/1.35m/1.35mini
1	Drive Head	DM20513	15-0080	1
2	Bearing- 6007 ZZ	B6007ZZ	06-0222/A	1
3	Bearing- 6009-2RS	B60092RS	06-0221/A	1
4	Carrier	DM20172	15-0040	1
5	Carrier Bushing	DM20205	15-0068	1
6	Carrier King Pin	DM20198	15-0042	1
7	Clutch Spring	DM20218	15-0043	
8	Bearing- 6206 ZZ	B6206ZZ	06-0224/A	1
9	Drive Shaft	DM20602	15-0053	1
10	Parallel Key- M8 x 7 x 56	KM080756	15-0054	1
11	Snap Ring- External- M35	SRE-35	08-0119	1
12	Snap Ring- External- M30	DMT0214	08-0118	1
13	Snap Ring- External- M45	SRE-45	08-0120	1
14	Snap Ring- Internal- M75	DMT0245	08-0130	1
15	Securing Ring	DM20615	15-0096	1
16	PTO Safety Guard	DM21903	15-0107	1
17	Large Pulley	DM20452	15-0041	1/1/0/0
	Large Pulley	DM20452	15-0041/A	0/0/1/1
18	Large Flat Washer- M8	LFW08	11-0053	4
19	Bolt- M8 x 1.25 x 20 –8.8 (Galv)	BM0812520	11-0187/A	4
20	Self-locking Nut- M8 x 1.25	LNLM08125	11-0126/1	4

V-BELT TENSIONER

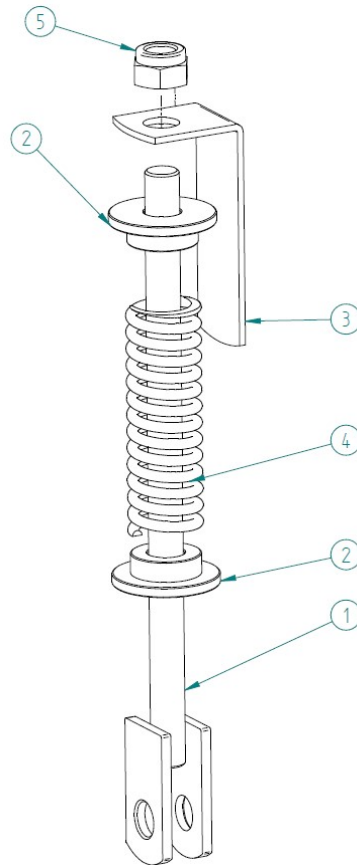


TABLE NO. 7

No.	Name	Part no.	Quantity/Mower type	
			1.85m/1.65m/1.35m/1.35mini	
1	Tensioner rod	DM020246 15-0044	1	
2	Tensioner Spring Saddle	DM020307 28-0040	2	
3	Angle bar	DM20409 22/1235	1	
4	Tensioner spring (Galv)	DM20241 15-0048	1	
5	Self-locking Nut- M16 x 2.0	NM1620 11-0143/1	1	

SAFETY DEVICE

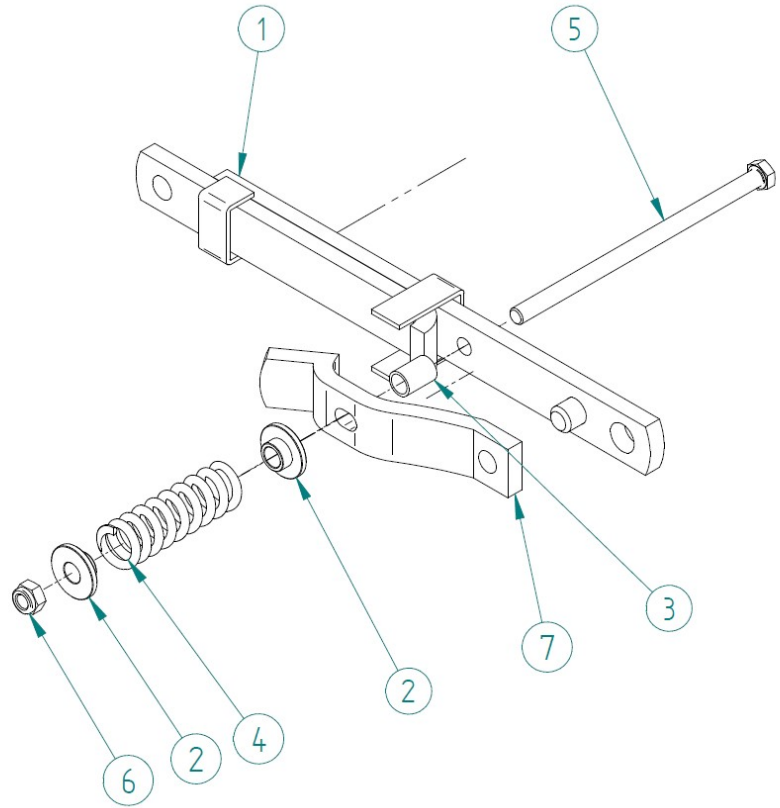


TABLE NO. 8

No.	Name	Part no.	Quantity/Mower type	
			1.85m/1.65m/1.35m/	
1	Lower Sliding Bar	DM20290	15-0045	1
	Upper Sliding Bar	DM20291	15-0045	
2	Spring Saddle	DM20307	28-0040/A	2
3	Lock spacer sleeve	DM20310	22/0015	1
4	Spring	DM20348	15-0052	1
5	Bolt- M14 x 2.0 x260	BM1420260	15-0047	1
6	Nut- M14 x 2.0	LN142	11-0186/B	1
7	Lock Fuse	DM20322	15-0046	1

CUTTING UNIT- MAIN FRAME

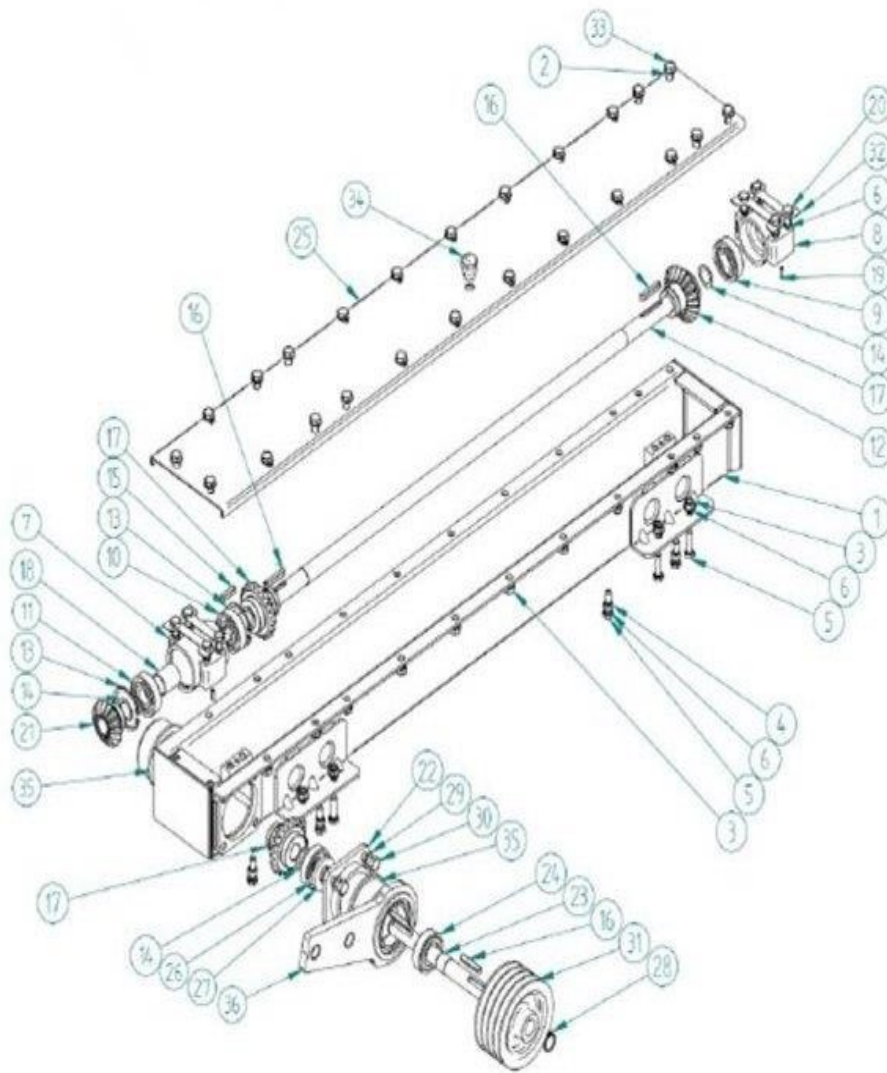


Table NO 9				
No.	Name		Part no.	Quantity/ Mower type
				1.85m/1.65m/1.35m/
1	Main Frame (BDR-185)	DM10192-185	15-0005/A	1/0/0/0
	Main Frame (BDR-165)	DM10192-165	15-0005	0/1/0/0
	Main Frame 1.35m	DM10192-135	15-0005/B	0/0/1/1
2	Flat Washer- M10 (Galv)	FW10	11-0055/A	24/24/20/20
3	Self-locking Nut- M10 x 1.5	LN1015	11-0127/A	30/26/22/22
4	Sealing Washer	DM150012	15-0012	4/8/8/8
5	Bolt- M10 x 1.75 x 35 –8.8 (Galv)	BM1217530	11-0096	12
6	Lock Washer- M10	LW10	11-0090	20/16/16/16
7	Large Bearing Housing	DM10050	15-0309	1/0/0/0
	Large Bearing Housing	DM10187	15-0001	0/1/1/1
8	Small Bearing Housing	DM10075	15-0308	1/0/0/0
	Small Bearing Housing	DM10190	15-0002	0/1/1/1
9	Bearing- 6305	B6305	06-0220/A	1/0/0/0
	Bearing- 6205	B6205	06-0225/A	0/1/1/1
10	Bearing- 6305	B6305	06-0220/A	1
11		B6305		1/0/0/0
12	Frame Shaft- (BDR-185)	DM10047-85	15-0307	1/0/0/0
	Frame Shaft- (BDR-165)	DM10047-65	15-0016	0/1/0/0
	Frame Shaft- (BDR-135)	DM10047-35	15-0016/A	0/0/1/1
13	Snap Ring- Internal- M62	DM85111	08-0129	2
14	Shim- M25 x	DM10057	15-0086	4, 0.3;0.5 or 1MM, as required
15	Key- M8 x 7 x 36	KM080736	15-0019	1
16	Key- M8 x 7 x 50	KM080750	15-0081	4
17	Large Gear Z-21- (BDR-185)	DM10090	15-0301	3/0/0/0
	Large Gear Z-21- (BDR-165)	DM10090	15-0018	0/3/3/3
18	Spacer Sleeve for Frame Shaft	DMT7040	17-0062	1/0/0/0
19	Spring Pin- M6 x 16	DM85023	15-0110	4
20	Bolt- M10 x 1.5 x 60- 8.8 (Galv) Half-thread	BM101560	11-0035/1	8/4/4/4
21	Small Gear Wheel- Z-17 1.85 m	DM10019	15-0300	1/0/0/0
	Small Gear Wheel- Z-16 1.65m	DM10019	15-0017	0/1/1/1
22	Attachment Hub	DM10276	15-0009	1
23	Attachment Shaft	DM10263	15-0008	1
24	Bearing- 6305 ZZ	B6305ZZ	06-0220	1
25	Cover- BDR-185	DM10136-185	15-0302	1/0/0/0
	Cover-BDR-165	DM10136-165	15-0003	0/1/0/0
	Cover- BDR-135	DM10136-135	15-0003/1	0/0/1/1

26	Bearing- 30305A	B30305	06-0223/A	1
27	Seal- M25x52x10	OS255210	08-0018	1
28	Snap Ring- External- M25	SRE-25	08-0117	1
29	Lock Washer- M12 - (Galv)	LW12	11-0054	4
30	Bolt- M12 x 1.25 x 30 -8.8 (Galv)	BM1212530	11-0077	4
31	Small Pulley	DM10250	15-0007	1/1/0/0
	Small Pulley	DM10250	15-0007/A	0/0/1/1
32	Tab washer	DM10088	15-0095	4/2/2/2
33	Bolt- M10 x 1.5 x 25 - 8.8 (Galv)	BM101525	11-0075	24/24/20/20
34	The Valve Set	DM10441	15-0098	1
35	Support Bushing- BDR185	DM10177	15-0011/185	2
	Support Bushing- BDR-165	DM10291	15-0011/165	2
	Support Bushing- BDR-135	DMT0247	15-0011/135	2
36	End Plate	DM10180	15-0010	1

CUTTING UNIT- OPERATING SECTION

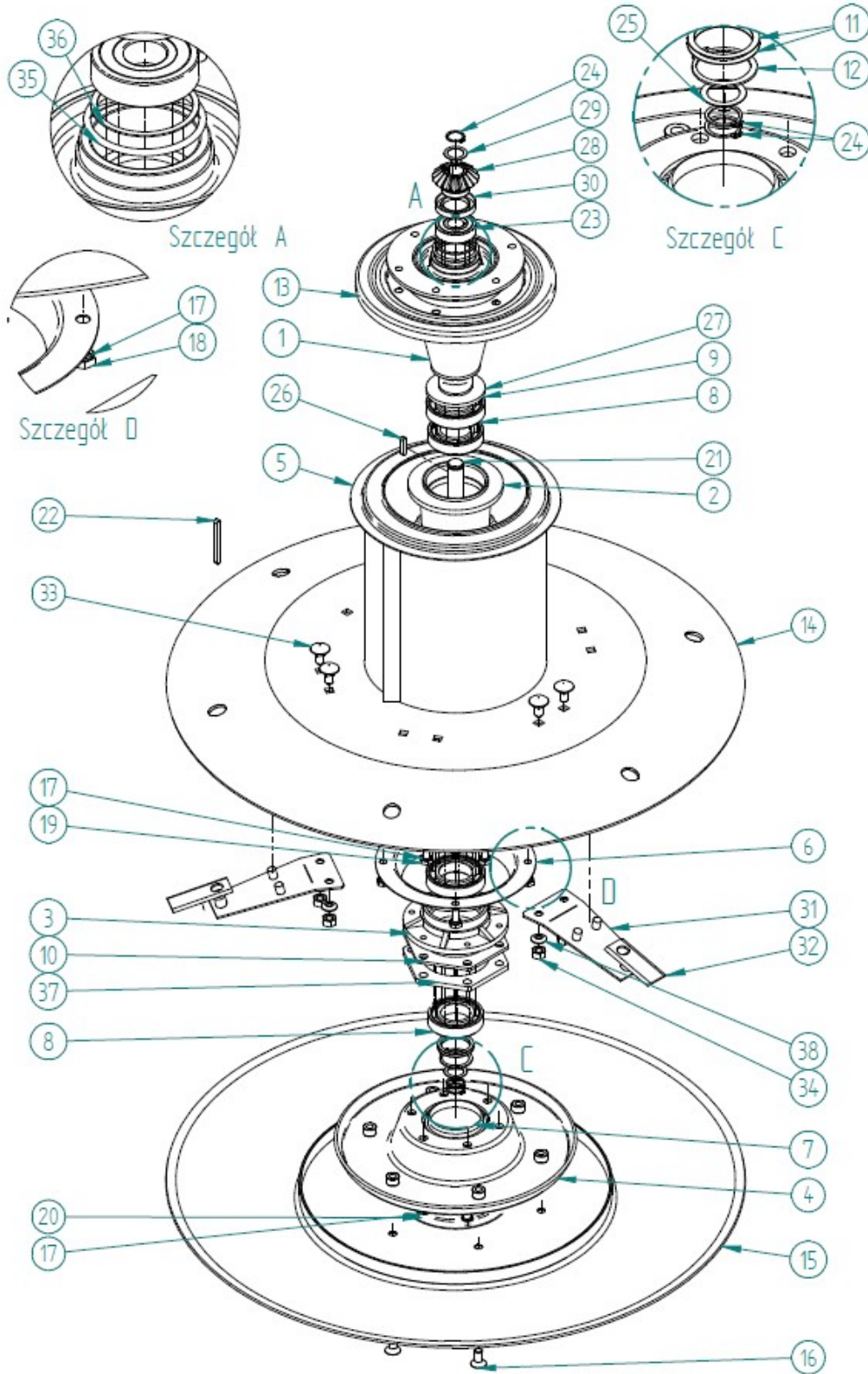


Table No 10				
No.	Name		Part no.	Quantity/Mower type
				1.85/1.65/1.35/1.35mini
1	Drum Hub	DM10365	15-0021	2
2	Operating Disc Hub	DM10790	15-0036	2
3	Sliding Disc Hub	DM10775	15-0026	2
4	Resistive Disc	DM10340	15-0027	2
5	Drum Guard	DM10775	15-0039	2
6	Lower Hub Guard	DM10439	15-0032	2
7	Guard - Cap	DM150031	15-0031	2
8	Bearing- 6209 RS	B6209	06-0219/B	4
9	Bearing- 6210 RS	B6210	06-0218/B	4
10	Thin Spacer Ring- M8	DM10556-8	15-0023/A	2
11	Shim- M45 X M55	DM10556	15 -0087	4, 0.3;0.5 or 1mm, as required
12	Snap Ring- External- M45	SRE-45	08-0120	2
13	Upper Drum Guard	DM10365	15-0028	2
14	Operating Disc BDR-185	DM20021-185	15-0037/A	2/0/0/0
	Operating Disc BDR-165	DM20021-165	15-0037	0/2/0/0
	Operating disc BDR-135	DM20021-135	15-0037/B	0/0/2/2
15	Sliding Plate- BDR-185	DM10528-185	15-0085/A	2/0/0/0
	Sliding Plate-BDR-165	DM10528-165	15-0085	0/2/0/0
	Sliding Plate- BDR-135	DM10528-135	15-0085/B	0/0/2/2
16	Countersunk Allen Bolt- M12 x 1.75 x 25	SSM1217525	15-0079/B	12
17	Lock Washer- M10 (Galv)	LW10	11-0090	28
18	Bolt- M10 x 1.5 x 25- (Galv) 8.8	BM101525	11-0075	8/8/4/4
	Bolt- M12 x 1.75 x 35- (Galv) 8.8	BM1217530	11-0096	0/0/4/4
	Bolt- M10 x 1.75 x 35- (Galv) 8.8	BM1217530		
19	Bolt- M10 x 1.5 x 30- (Galv) 8.8	BM101530	11-0026	8
20	Bolt- M10 x 1.75 x 35- (Galv) 8.8	BM1217530	11-0096	12/0/0/0
	Bolt- M10 x 1.5 x 25- (Galv) 8.8	BM101525	11-0075	0/12/12/12
21	Bearing Shaft	DM10617	15-0024	2
22	Key- M8 X 7 X 80	DM10584	15-0034	2
23	Bearing- 6305 ZZ	B6305ZZ	06-0220	2
24	Snap Ring- External- M25	SRE25	08-0117	6
25	Shim- M25 x	DM82005	15-0086	2, 0.3;0.5 or 1mm, as required
26	Key M8 X 7 X 32	DM10156	15-0025	2
27	Bearing guard	DM10031	15-0022	2
28	Small Gear Wheel- BDR-185	DM10019	15-0300	2/0/0/0
	Small Gear Wheel- BDR-135, 165	DM10019	15-0017	0/2/2/2
29	Shim- 25 x	DM82005	15-0086	2, 0.3;0.5 or 1mm, as required
30	Oil Seal- M40 X 62 X 10	OS406210	08-0030	2
31	Blade Holder- BDR-165, 185	DM10309-65	15-0038	6/6/0/0
	Blade Holder- BDR-135	DM10309-35	15-0038/A	0/0/4/4

32	Blades	DM10454	15-0084	6/6/4/4
33	Carriage Bolt- M12 X 1.75 X 25 10.9	CBM1217525	15-0079/B	12/12/0/0
34	Nut- M12 x 1.75 (Galv)	NM120175	11-0044	12/12/0/0
35	Sealing Ring- M70 x M4	DM10057	08-0105	2
36	Shim- M55 x M62	DM10556	15-0088	2, 0.3;0.5 or 1mm, as required
37	Height Spacer Ring- M12 (Optional)	DM10556-12	15-0023	2/2/2/2
38	Conical Ring	DM150030	15-0030/A	12/12/0/0

Blade Changing Tool

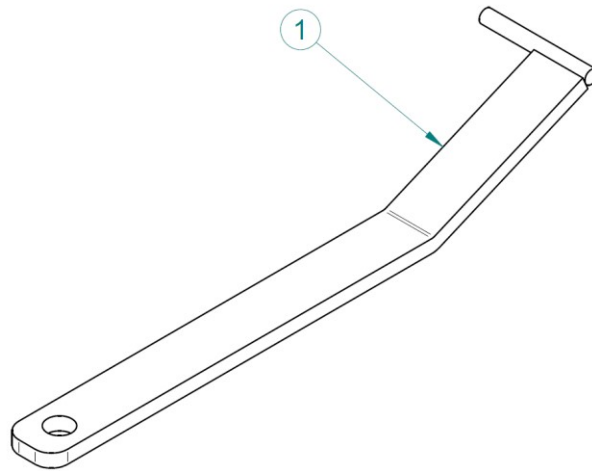
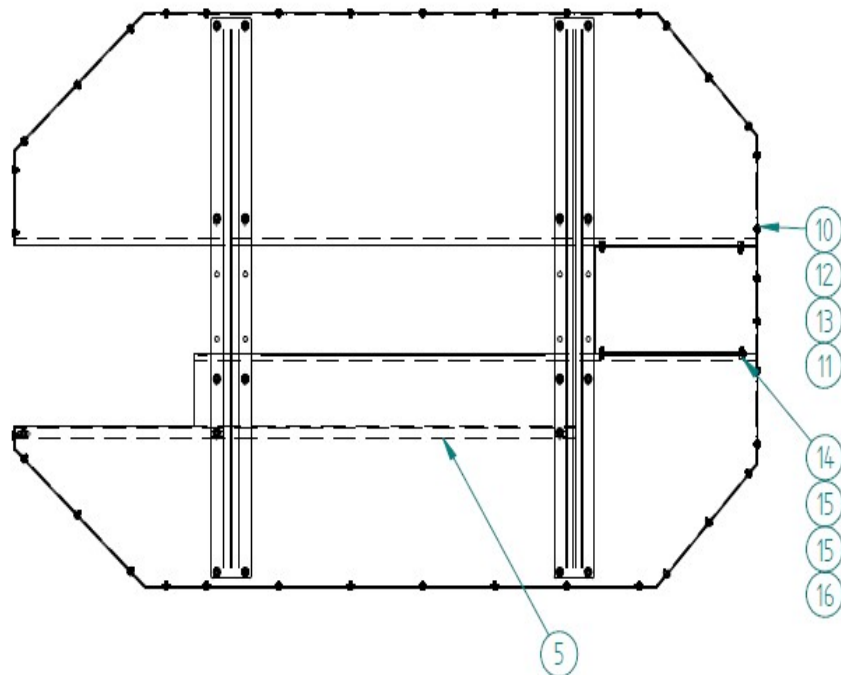
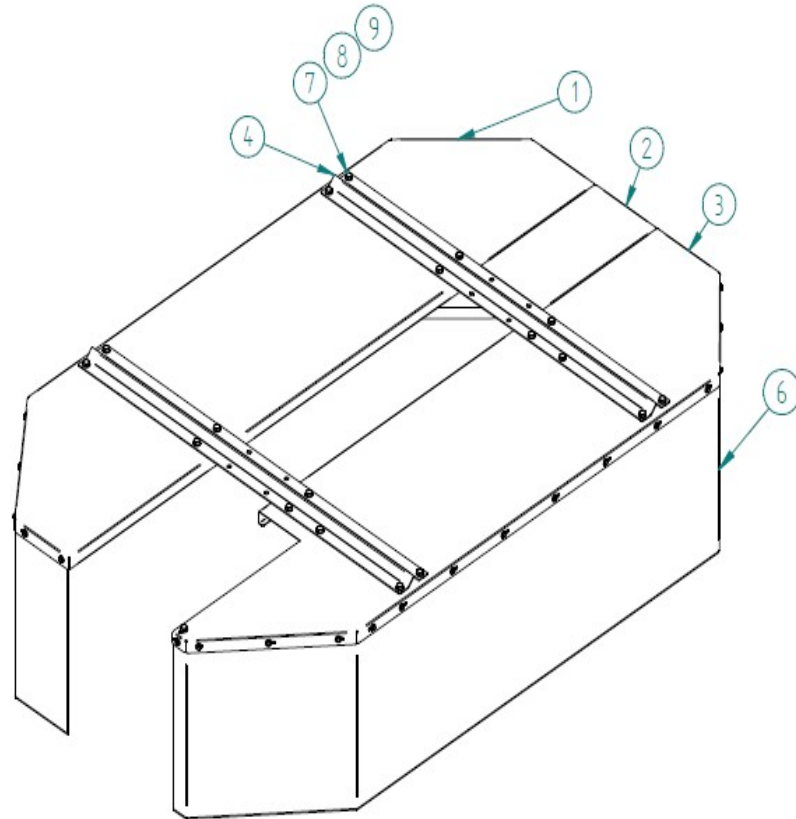


Table No 11

No.	Name	Part no.	Quantity/Mower type
			1.85m/1.65m/1.35m/
1	Blade Changing Tool	DM022099 15-0102	1

GUARD ASSEMBLY



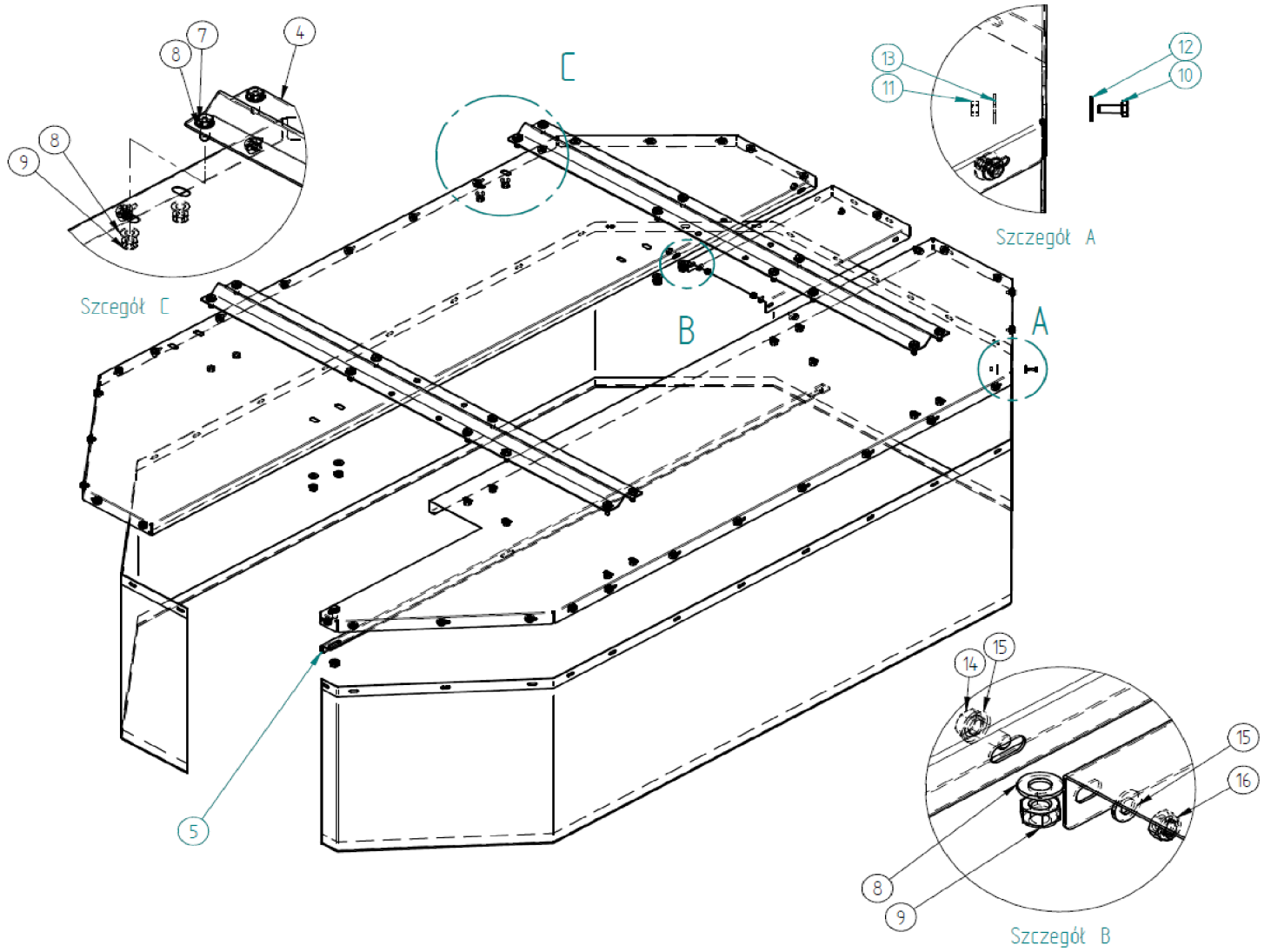


Table No 12

Table No 12				
No.	Name		Part no.	Mower type [quantity] Quantity: 1.85/1.65/1.35/
	Metal Guard	DM30015-185	15-0314	1/0/0/0
	Metal Guard	DM30015-165	15-0091	0/1/0/0
		DM30015-135	15-0091/B	0/0/1/1
	Metal Guard made of "1.5" sheet			
1	Right Shield- (#1, 2, 3 come as one set)	See above		1 set
2	Rear Shield- (#1, 2, 3 come as one set)	See above		1 set
3	Left Shield- (#1, 2, 3 come as one set)	See above		1 set
4	Bent Reinforcement Bar- (BDR-185)	DM30043		1 set
4	Bent Reinforcement Bar- (BDR-135 & 165)	DMT0804		1 set
5	Reinforcing Angle Bar- (BDR- 185)	DM30071		1
5	Reinforcing Angle Bar- (BDR-165)	DM30237		1
5	Reinforcing Angle Bar- (BDR-135)	DMT0805		1
6	Reinforced Apron (BDR-185)	DM30145-85M	15-0313	1/0/0/0
	Reinforced Apron (BDR-165)	DM30196-65M	15-0067/A	0/1/0/0
	Reinforced Apron (BDR-135)	DM30145-35M	15-0067/B	0/0/1/0
	Reinforced Apron (BDR-135 Mini)	DM30145-35M	15-0067/M	0/0/0/1
7	Bolt- M10 x 1.5 x 25 - 8.8 (Galv)	BM101525	11-0075	19/19/19/21
8	Flat Washer- M10	BM101520	11-0055/A	38/38/38/42
9	Self-locking Nut- M10 x 1.5	LN1015	11-0127/A	19/19/19/21
10	Bolt- M6 x 1.0 x 16 - 8.8 (Galv)	BM061016	11-0188/A	37/37/33/29
11	Nut- M10 x 1.5	NM1015	11-0043/A	37/37/33/29
12	Large Flat Washer- M6	LFW10	11-0082/A	37/37/33/29
13	Large Flat Washer- M6	LFW10	11-0082/A	37/37/33/29
14	Bolt- M8 x 1.25 x 16- 8.8 (Galv)	BM0812516	11-0187/A	4
15	Lock Washer- M8	LW08	11-0049	8
16	Nut- M8 x 1.25	NM08125	11-0040	4

Included in the metal guard set for a given mower type

Included in the screw set for a given mower type

COMPLETE DRUM UNIT

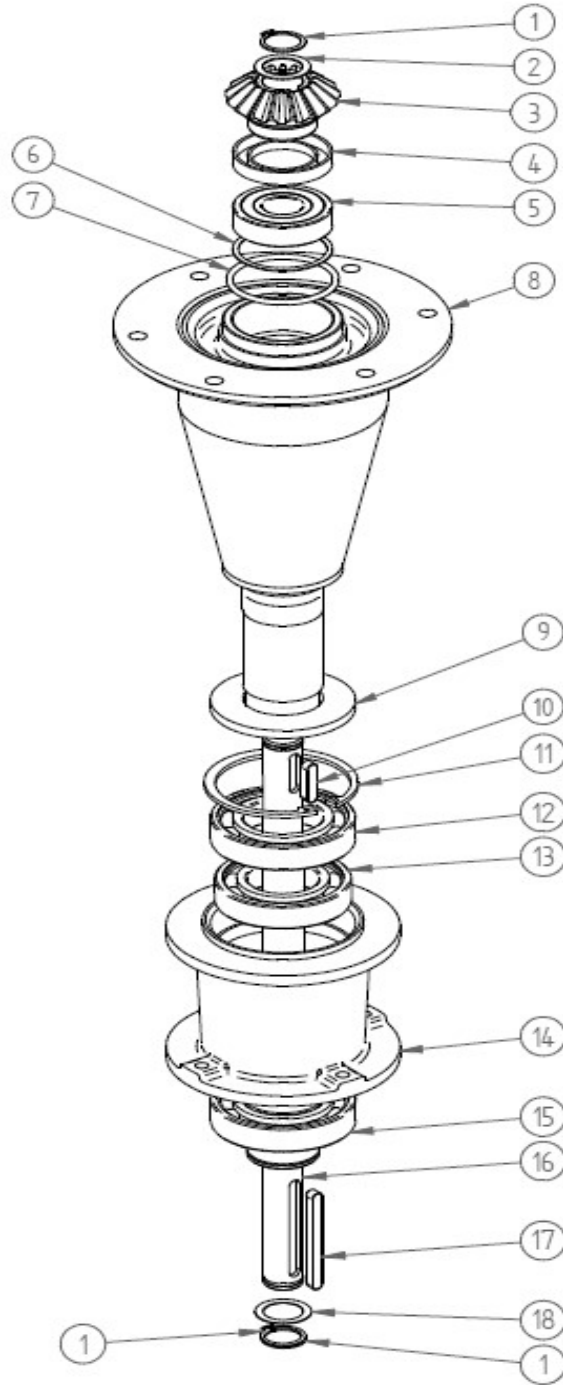


Table No 13

Table No 13				
Nr p.	Name		Part number	Qty/Mower type 1,85m/1,65m/1,35m/1,35mini
	Complete unit		17-0019/2 17-0019/1 17-0019	1/0/0/0 0/1/0/0 0/0/1/1
1	Snap Ring- External- M25	DM85111	08-0117	3
2	Spacer Washer- M25	DM82005	15-0086	1, depending on if needed 0.3; 0.5 or 1M
3	Small Bevel Gear- Z-17	DM10031	15-0300	1/0/0/0
	Small Bevel Gear- Z-16	DM10019	15-0017	0/1/1/1
4	Oil Seal- 40 x 62 x 10	OS406210	08-0030	1
5	Bearing- 6305 ZZ	B6305	06-0220	1
6	Spacer Washer- M50 x 62	DM10556	15-0088	1, depending on if needed 0.3; 0.5 or 1M
7	Sealing Ring M70 x 4		08-0105	1
8	Drum Hub	DM10747	15-0021	1
9	Sealant	DM10031	15-0022	1
10	Key- M8 x 7 x 2	DM10156	15-0025	1
11	Snap Ring- Internal- M90	DMT0717	08-0132	1
12	Bearing- 6210	B6210	06-0218/A	1
13	Bearing- 6210 RS	B6210	06-0219/B	1
14	Working Disc Hub	DM10790	15-0036	2
15	Bearing- 6210 RS	B6210	06-0218/B	1
16	Reducing Gear Drive Shaft	DM10617	15-0024	1
17	Key- M8 x7 x 80	DM10584	15-0034	1
18	Spacer Ring 25	DM85111	15-0086	1, depending on if needed 0.3; 0.5 or 1MM

LIMITED WARRANTY

Tar River Equipment warrants to the original purchaser of any new piece of machinery from Tar River Equipment, purchased from an authorized Tar River Equipment dealer, that the equipment be free from defects in material and workmanship for a period of one (1) year for non-commercial, state, and municipalities' use, ninety (90) days for commercial use from date of retail sale. Warranty for rental purposes are thirty (30) days. The obligation of Tar River Equipment to the purchaser under this warranty is limited to the repair or replacement of defective parts.

A four (4) year extended **Gearbox Limited Warranty** is provided for YCT & RXT models at the end of the standard one (1) year warranty period. This warranty is not provided for commercial or rental uses. The extended warranty provides for the replacement of parts only. Not covered are oil seals or any damages to the gearbox due to lack of lubrications.

Replacement or repair parts installed in the equipment covered by this limited warranty are warranted for ninety (90) days from the date of purchase of such part or to the expiration of the applicable new equipment warranty period, whichever occurs later. Warranted parts shall be provided at no cost to the user at an authorized Tar River Equipment dealer during regular working hours. Tar River Equipment reserves the right to inspect any equipment or parts which are claimed to have been defective in material or workmanship.

This limited warranty does not apply to and excludes wear items such as shear pins, tires, tubes knives, blades or other wear items. Oil or grease is not covered by this warranty.

All obligations of Tar River Equipment under this limited warranty shall be terminated if:

Proper service is not performed on the machine. The machine is modified or altered in any way.

The machine is being used or has been used for purposes other than those for which the machine was intended.

DISCLAIMER OF IMPLIED WARRANTIES & CONSEQUENTIAL DAMAGES

Tar River Equipment obligation under this limited warranty, to the extent allowed by law, is in lieu of all warranties, implied or expressed, including implied warranties of merchantability and fitness for a particular purpose and any liability for incidental and consequential damages with respect to the sale or use of the items warranted. Such incidental and consequential damages shall include but not be limited to: transportation charges other than normal freight charges; cost of installation other than cost approved by Tar River Equipment; duty; taxes; charges for normal service or adjustment; loss of crops or any other loss of income; rental of substitute equipment, expenses due to loss, damage, detention or delay in the delivery.